Parts Manual

# KX480

## Snow Blower

VENTRAC.COM

Revised 02/03/26
09.20028 Rev. 04

500 Venture Drive
Orrville Oh 44667
www.ventrac.com

## Serial Number Description

## Notes

- If any component requires replacement, use only original Ventrac replacement parts.
- When ordering new components, be sure to order all required safety decals. All current safety decals must be affixed to the replacement components prior to installation of the component.

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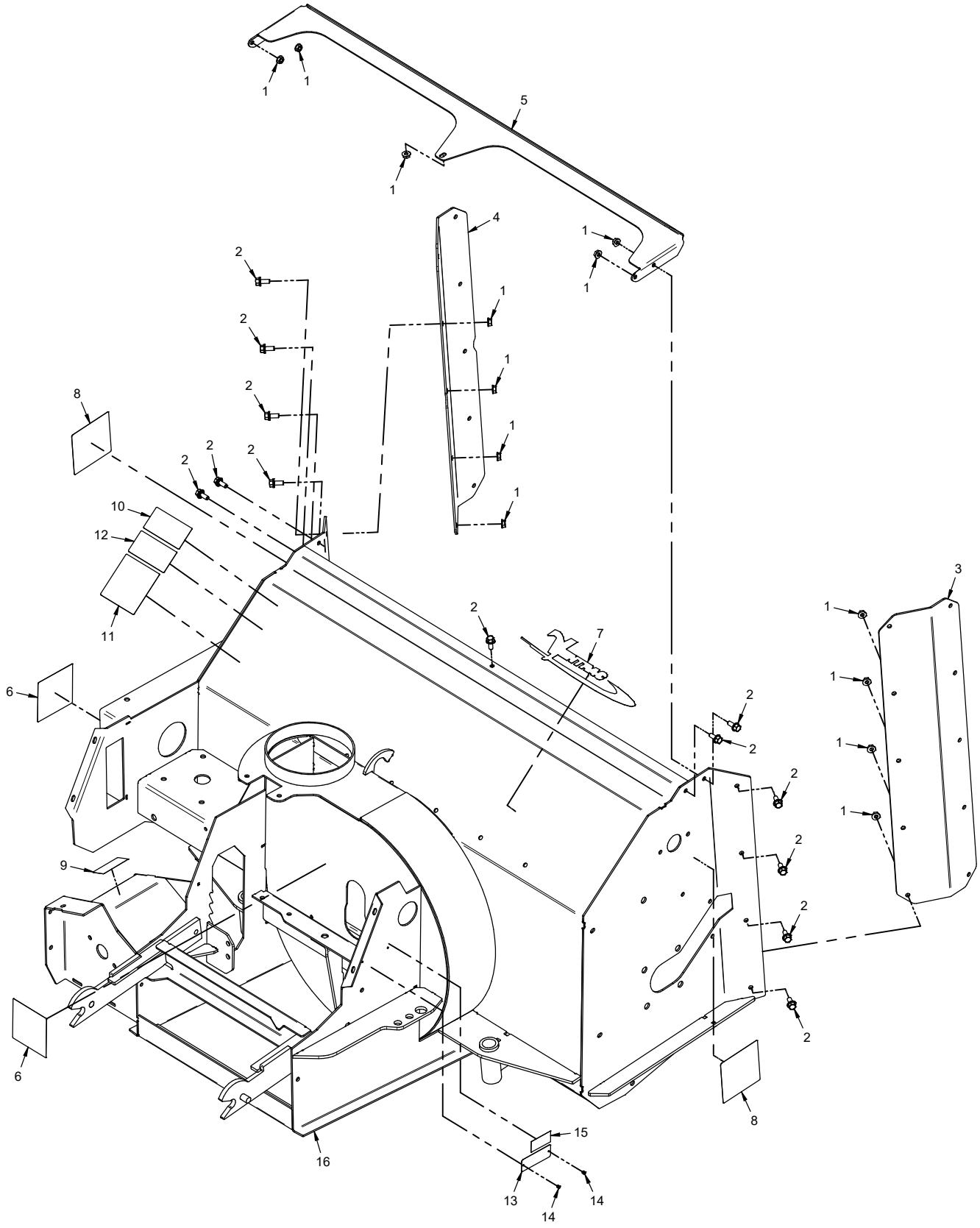
## ILLUSTRATED DRAWING

### Main Frame, Auger Guard, and Vertical Cutting Edges





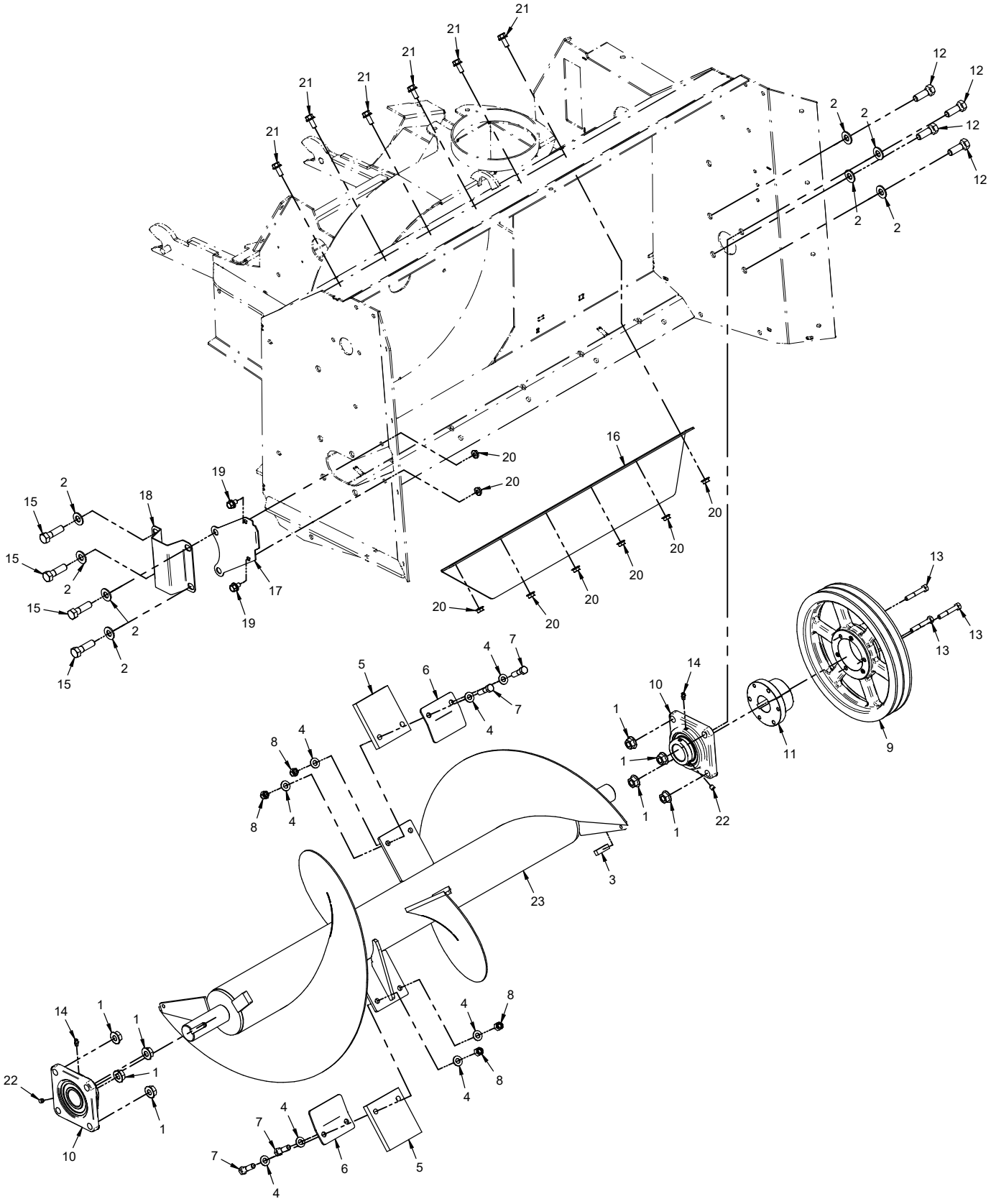

Use only original Ventrac replacement parts.

# PARTS

## Main Frame, Auger Guard, and Vertical Cutting Edges

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 99.SF05 | Nut, SRF 5/16-18 USS | 13 |
| 2 | 99.SF0506 | Bolt, SRF 5/16-18 USS X 3/4 | 13 |
| 3 | 60.0983 | Cutting Edge, Vertical Right | 1 |
| 4 | 60.0878 | Cutting Edge, Vertical Left | 1 |
| 5 | KX-1006 | Guard, Auger HSG Crossbar | 1 |
| 6 | 00.0062 | Decal, Danger Shield Missing (Serial # 01001-01544) | 2 |
| 6 | 00.0625 | Decal, Shield Missing (Serial # 01545-) | 2 |
| 7 | 00.0189 | Decal, Ventrac Orbital (Serial # 01001-01676) | 1 |
| 7 | 00.0383 | Decal, Ventrac (Serial # 01677-) | 1 |
| 8 | 00.0208 | Decal, Danger Auger Hazard (Serial # 01001-01544) | 2 |
| 8 | 00.0630 | Decal, Entanglement Hazard (Serial # 01545-) | 2 |
| 9 | 00.0216 | Decal, Warning Moving Parts (Serial # 01001-01544) | 1 |
| 9 | 00.0631 | Decal, Finger/Hand Entanglement (Serial # 01545-) | 1 |
| 10 | 00.0217 | Decal, Warning Read Owners Man (Serial # 01001-01544) | 1 |
| 10 | 00.0619 | Decal, Read Operato's Manual (Serial # 01545-) | 1 |
| 11 | 00.0122 | Decal, Thrown Object Hazard (Serial # 01001-01544) | 1 |
| 11 | 00.0674 | Decal, Thrown Objects (Serial # 01545-) | 1 |
| 12 | 00.0220 | Decal, General Safety (Serial # 01001-01544) | 1 |
| 12 | 00.0632 | Decal, Moving Parts Hazard (Serial # 01545-) | 1 |
| 13 | N/A | Plate, Ventrac Serial Number | 1 |
| 14 | 04.0007 | Rivet, Pop 1/8 X 1/8 SS | 2 |
| 15 | 00.0770 | Decal, Made In USA | 1 |
| 16 | KX-6000 | Frame, Main Blower | 1 |

## ILLUSTRATED DRAWING
## Auger and Discharge Guide Plate



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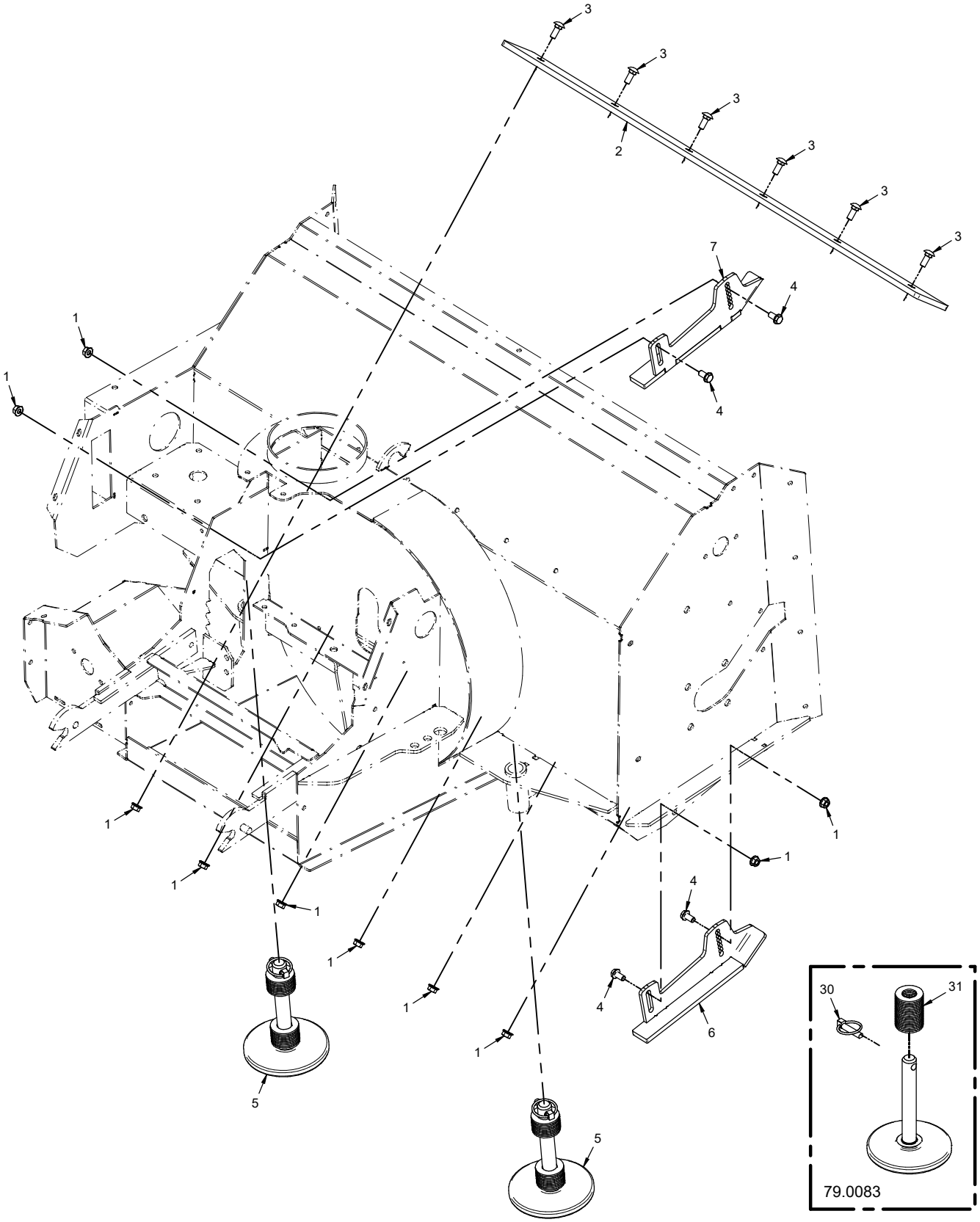
# PARTS

## Auger and Discharge Guide Plate

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 99.SF08 | Nut, SRF 1/2-13 USS | 8 |
| 2 | 95.08 | Washer, Flat 1/2 SAE | 8 |
| 3 | 85.K0610 | Key, 3/8 X 1-1/4 | 1 |
| 4 | 95.06 | Washer, Flat 3/8 SAE | 8 |
| 5 | 44.0181 | Paddle, 1/2" 3 Ply 3/8 X 1/16 | 2 |
| 6 | 64.1088 | Clamp, Rubber Auger Paddles | 2 |
| 7 | 90.0612 | Bolt, 3/8-16 USS x 1-1/2 | 4 |
| 8 | 99.A06N | Locknut, Nylon 3/8-16 | 4 |
| 9 | 83.2B110SK | Pulley, 2 B 11" 2-Groove | 1 |
| 10 | 55.FB22023 | Bearing, Flange Block 1-7/16" | 2 |
| 11 | 83.SK23 | Bushing, 1 7/16" SK | 1 |
| 12 | 90.0812 | Bolt, 1/2-13 USS x 1-1/2 | 4 |
| 13 | 90.0516 | Bolt, 5/16-18 USS x 2 | 3 |
| 14 | 29.GF0001 | Grease Ftg, 1/4 SAE ST | 2 |
| 15 | 90.0814 | Bolt, 1/2-13 USS x 1-3/4 | 4 |
| 16 | 60.0873 | Plate, Fan Discharge Guide | 1 |
| 17 | 64.1283 | Bracket, Auger Install Access | 1 |
| 18 | 60.0982 | Shield, Auger Shaft End RH | 1 |
| 19 | 99.SF0504 | Bolt, SRF 5/16-18 USS X 1/2 | 2 |
| 20 | 99.SF05 | Nut, SRF 5/16-18 USS | 8 |
| 21 | 99.SF0506 | Bolt, SRF 5/16-18 USS X 3/4 | 6 |
| 22 | 85.SS30 | Set Screw, 5/16-24 x 5/16 | 2 |
| 23 | KX-6001 | Auger, Snowblower | 1 |

## ILLUSTRATED DRAWING
## Cutting Edge and Skid Shoes






Use only original Ventrac replacement parts.

## Cutting Edge and Skid Shoes

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 99.SF06 | Nut, SRF 3/8-16 USS | 10 |
| 2 | 78.0065 | Cutting Edge, 3/8” x 4” x 42”. | 1 |
| 3 | 97.0608 | Bolt, Carriage 3/8-16 x 1. | 6 |
| 4 | 99.SF0606 | Bolt, SRF 3/8-16 USS x 3/4 | 4 |
| 5 | 79.0083 | Shoe, Skid Round Asm. | 2 |
| 6 | 64.1471 | Shoe, Skid Front Right | 1 |
| 7 | 64.1470 | Shoe, Skid Front Left | 1 |
| 30 | 03.0005 | Pin, Linch | 1 |
| 31 | 95.16 | Washer, Flat 1 SAE | 19 |



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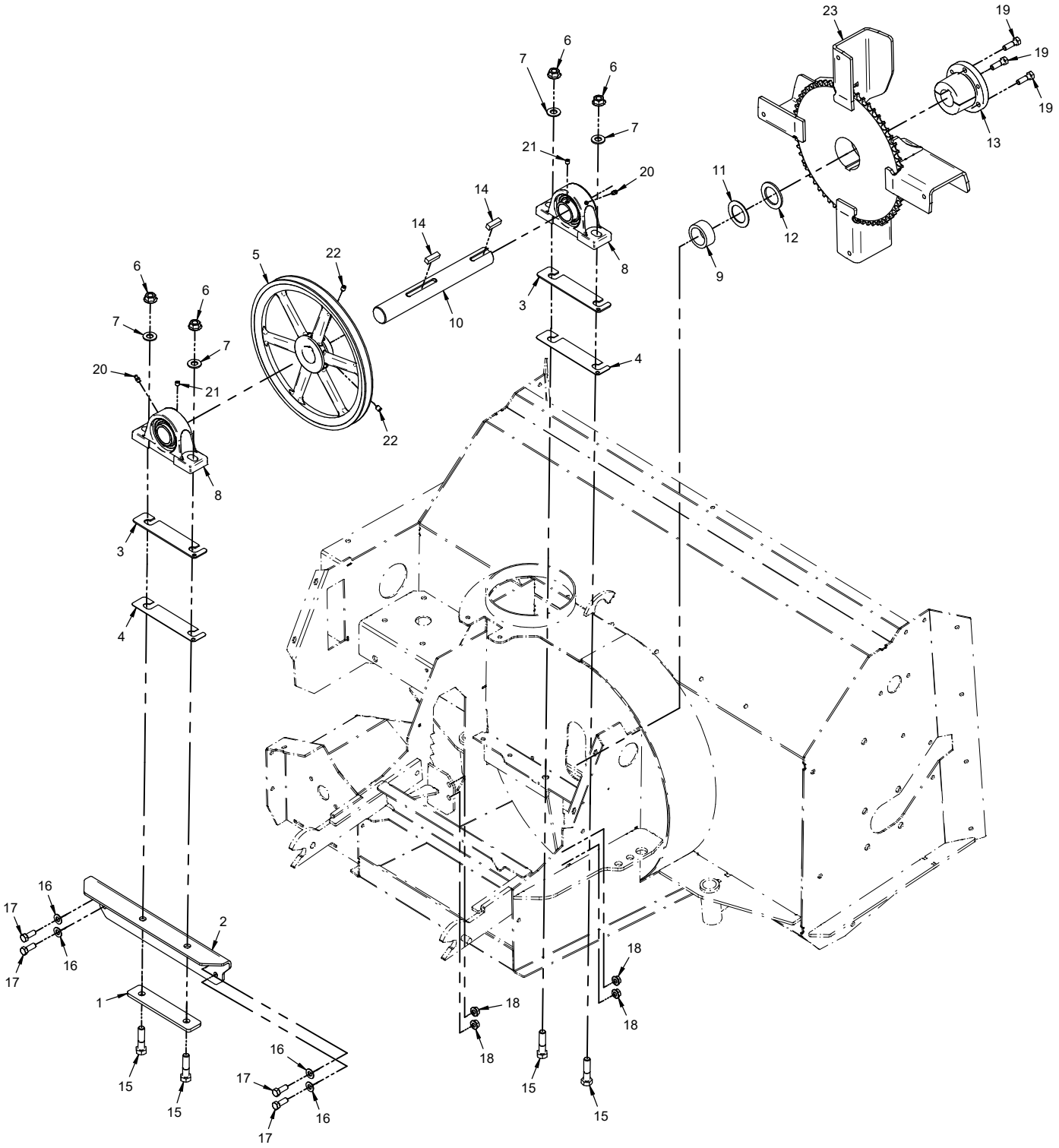
## ILLUSTRATED DRAWING
## Fan, Bearings, and Fan Shaft



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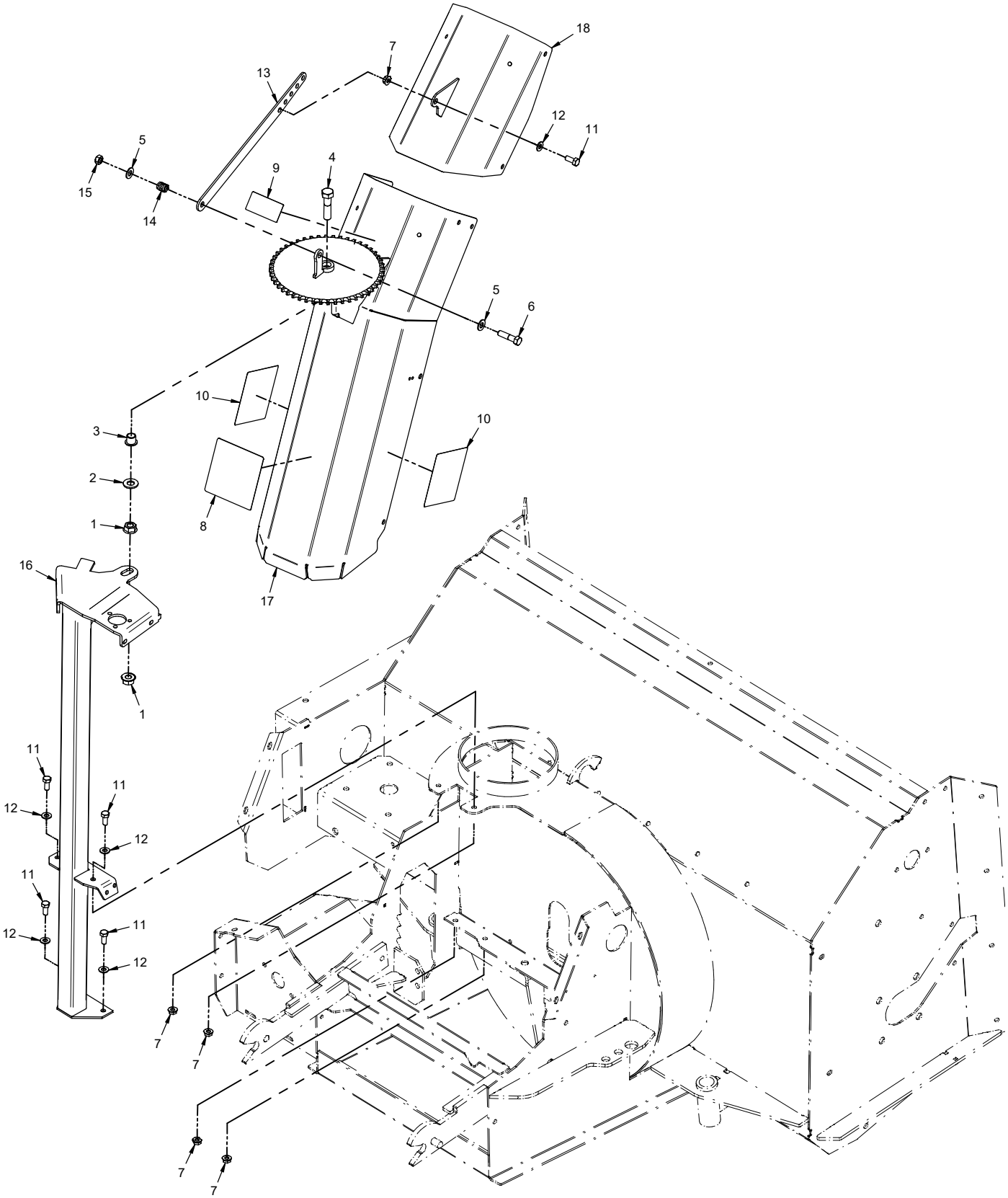
# PARTS

## Fan, Bearings, and Fan Shaft

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 64.1099 | Plate, Bearing Reinforcement | 1 |
| 2 | 64.1671 | Mount, Rear Rotor Bearing | 1 |
| 3 | 64.1249 | Shim, 12Ga Fan Bearing | as required |
| 4 | 64.1466 | Shim, 20Ga Fan Bearing | as required |
| 5 | 83.BK13023 | Pulley, 13” 1-7/16” Bore | 1 |
| 6 | 99.SF08 | Nut, SRF 1/2-13 USS | 4 |
| 7 | 95.08 | Washer, Flat 1/2 SAE | 4 |
| 8 | 55.PB22023 | Bearing, Pillow Block 1-7/16 | 2 |
| 9 | 64.1100 | Bushing, Fan Spacer | 1 |
| 10 | 80.0346 | Shaft, Snowblower Fan | 1 |
| 11 | 99.B0031 | Washer, Mach 1-1/2 14Ga | as required |
| 12 | 99.B0054 | Washer, Mach 1-1/2 10ga | as required |
| 13 | 83.Q123 | Bushing, 1 7/16” Q1 | 1 |
| 14 | 85.K0610 | Key, 3/8 X 1-1/4 | 2 |
| 15 | 90.0816 | Bolt, 1/2-13 USS x 2 | 4 |
| 16 | 95.06 | Washer, Flat 3/8 SAE | 4 |
| 17 | 90.0608 | Bolt, 3/8-16 USS x 1 | 4 |
| 18 | 99.SF06 | Nut, SRF 3/8-16 USS | 4 |
| 19 | 90.0610 | Bolt, 3/8-16 USS x 1-1/4 | 3 |
| 20 | 29.GF0001 | Grease Ftg, 1/4 SAE ST | 2 |
| 21 | 85.SS30 | Set Screw, 5/16-24 x 5/16” | 2 |
| 22 | 85.SS09 | Set Screw, 5/16-18 x 3/8” | 2 |
| 23 | 80.0344 | Blower, Fan | 1 |

## ILLUSTRATED DRAWING

### Discharge Chute, Post, and Deflector Adjustment Link



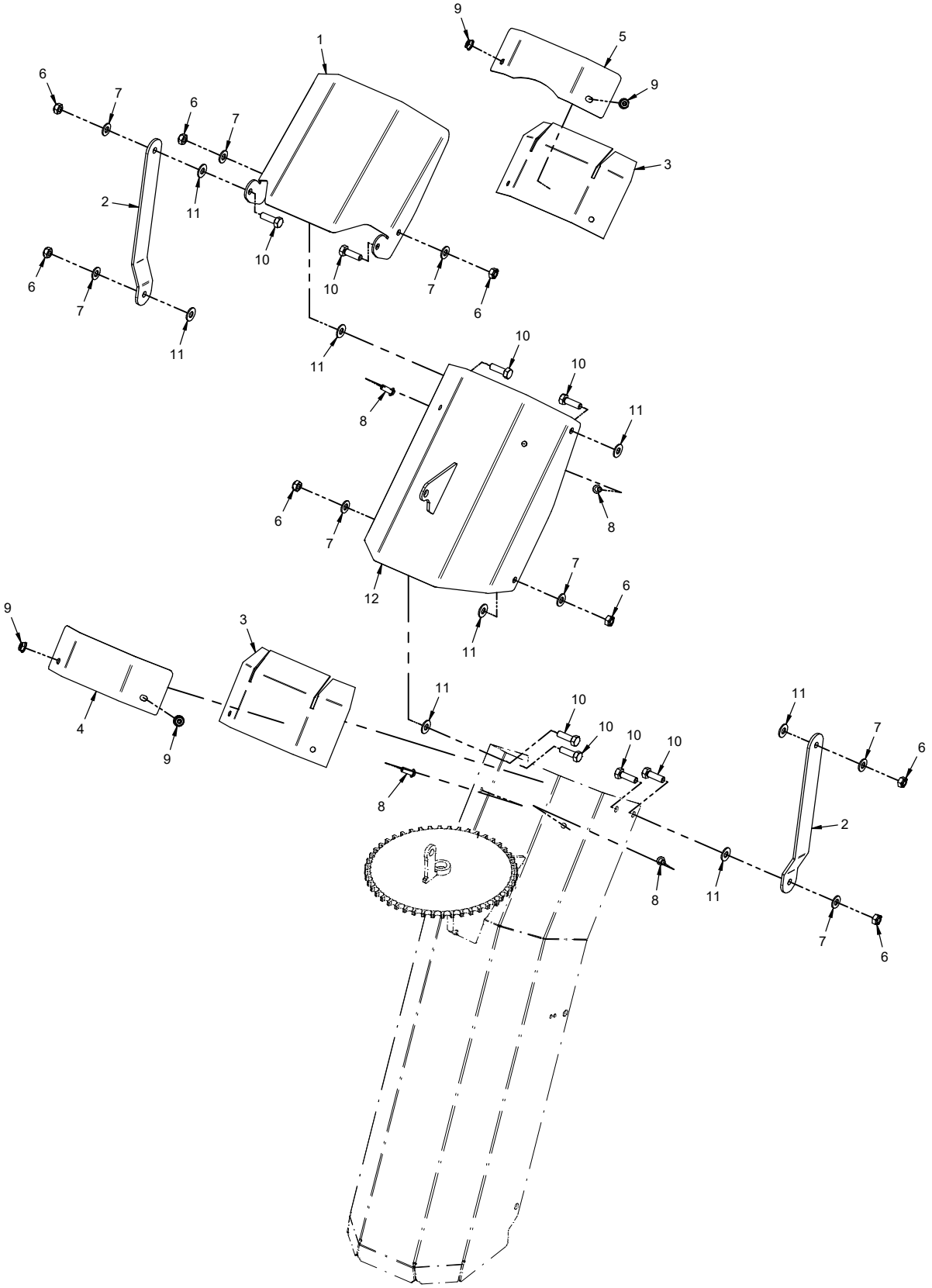
## Discharge Chute, Post, and Deflector Adjustment Link

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 99.SF08 | Nut, SRF 1/2-13 USS | 2 |
| 2 | 95.08 | Washer, Flat 1/2 SAE | 1 |
| 3 | 85.B0027 | Bushing, 1/2 ID X 5/8 OD X 5/8 | 1 |
| 4 | 90.0816 | Bolt, 1/2-13 USS x 2 | 1 |
| 5 | 95.06 | Washer, Flat 3/8 SAE | 2 |
| 6 | 90.0612 | Bolt, 3/8-16 USS x 1-1/2 | 1 |
| 7 | 99.SF05 | Nut, SRF 5/16-18 USS | 5 |
| 8 | 00.0103 | Decal, Hazard-High Press.Fluid (Serial # 01001-01544) | 1 |
| 8 | 00.0621 | Decal, High Pressure Fluid Hazard (Serial # 01545-) | 1 |
| 9 | 00.0218 | Decal, Warning Pinch Point (Serial # 01001-01544) | 1 |
| 9 | 00.0364 | Decal, Warning Pinch Point (Serial # 01545-) | 1 |
| 10 | 00.0409 | Decal, Discharge Chute Safety (Serial # 01001-01544) | 2 |
| 10 | 00.0640 | Decal, Discharge Chute Safety (Serial # 01545-) | 2 |
| 11 | 90.0506 | Bolt, 5/16-18 USS x 3/4” | 5 |
| 12 | 95.05 | Washer, Flat 5/16 SAE | 5 |
| 13 | 42.0462 | Link, Chute Deflector Adjust | 1 |
| 14 | 41.0039 | Spring, Comp. 9/16 OD X 5/8 | 1 |
| 15 | 99.A06 | Locknut, Stover 3/8-16 USS | 1 |
| 16 | 62.1280 | Post, Chute Mount | 1 |
| 17 | 62.0990 | Chute, Main Blower Discharge | 1 |
| 18 | 62.0991 | Chute, Mid Discharge Section | 1 |



Use only original Ventrac replacement parts.

## ILLUSTRATED DRAWING
## Discharge Chute Extensions



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## Discharge Chute Extensions

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 62.0992 | Chute, Final Extension | 1 |
| 2 | 42.0461 | Link, Chute Deflector Control | 2 |
| 3 | 44.0272 | Plastic, Chute Liner | 2 |
| 4 | 64.1484 | Clamp, Chute Liner Main | 1 |
| 5 | 64.1485 | Clamp, Chute Liner Upper | 1 |
| 6 | 99.A05 | Locknut, Stover 5/16-18 USS | 8 |
| 7 | 95.05 | Washer, Flat 5/16 SAE | 8 |
| 8 | 99.K0069 | Bolt, BSCS 1/4-20 x 5/8 SS | 4 |
| 9 | 99.SF04-3 | Nut, SRF 1/4-20 USS Stainless | 4 |
| 10 | 90.0508 | Bolt, 5/16-18 USS x 1 | 8 |
| 11 | 05.0055 | Washer, Nylon .34 x .74 x .062 | 8 |
| 12 | 62.0991 | Chute, Mid Discharge Section | 1 |



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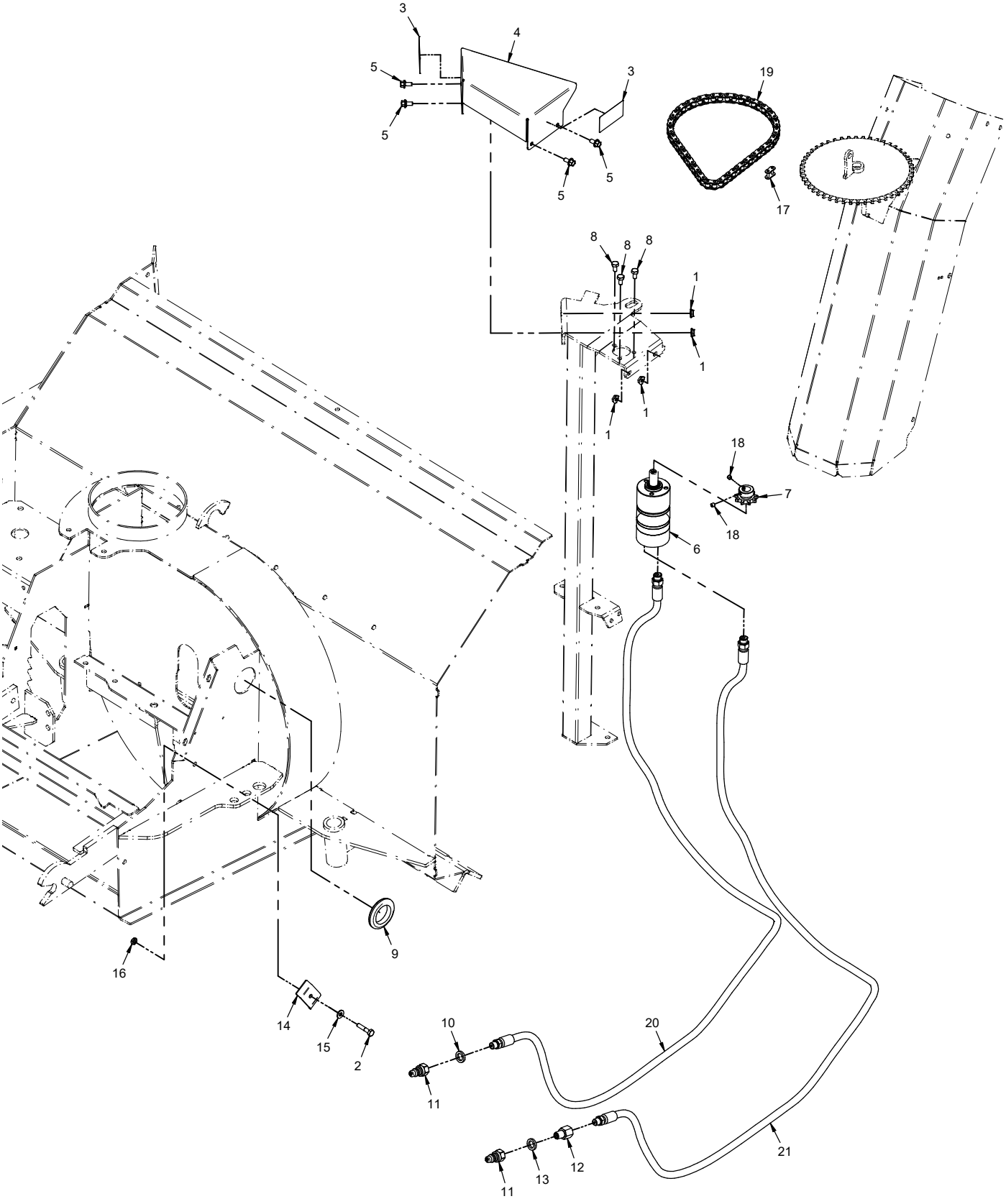
## ILLUSTRATED DRAWING
## Discharge Chute Rotation Drive



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## Discharge Chute Rotation Drive

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 99.SF04 | Nut, SRF 1/4-20 USS | 4 |
| 2 | 90.0410 | Bolt, 1/4-20 USS x 1/1-4” | 1 |
| 3 | 00.0216 | Decal, Warning Moving Parts (Serial # 01001-01544) | 2 |
| 3 | 00.0631 | Decal, Finger/Hand Entanglement (Serial # 01545-) | 2 |
| 4 | 60.1013 | Shield, Chute Rotation Motor | 1 |
| 5 | 99.SF0404-1 | Bolt, SMF 1/4-20 X 1/2 | 4 |
| 6 | 21.0113 | Motor, Hyd 1.93 Cu.In. | 1 |
| 7 | 83.H409 | Sprocket, #40 9-T HRD 5/8 Bore | 1 |
| 8 | 91.0404 | Bolt, 1/4-28 SAE x 1/2 | 3 |
| 9 | 05.0040 | Grommet,1 1/2ID, 2-3/8OD, 3/32T | 1 |
| 10 | 05.0117 | Washer, .544 ID x .817 x .14 Yel | 1 |
| 11 | 23.0104 | Coupler, Quick Male 1/4 | 2 |
| 12 | 29.0092 | Fitting, .025 Orifice 1/4 Pipe | 1 |
| 13 | 05.0116 | Washer, .544 ID x .817 x .14 Red | 1 |
| 14 | 64.0673 | Clamp, Hydraulic Hose | 1 |
| 15 | 95.04 | Washer, Flat 1/4 SAE | 1 |
| 16 | 99.A04 | Locknut, Stover 1/4-20 USS | 1 |
| 17 | 81.0056-1 | Link, Conn. #40 SS. | 1 |
| 18 | 85.SS19 | Set Screw, 1/4-20 x 1/4” | 2 |
| 19 | 81.0153 | Chain, Roller #40 x 27-1/2” SS | 1 |
| 20 | 20.0210 | Hose, 1/4 x 78.00 SAE 100R17AR. | 1 |
| 21 | 20.0210 | Hose, 1/4 x 78.00 SAE 100R17AR. | 1 |



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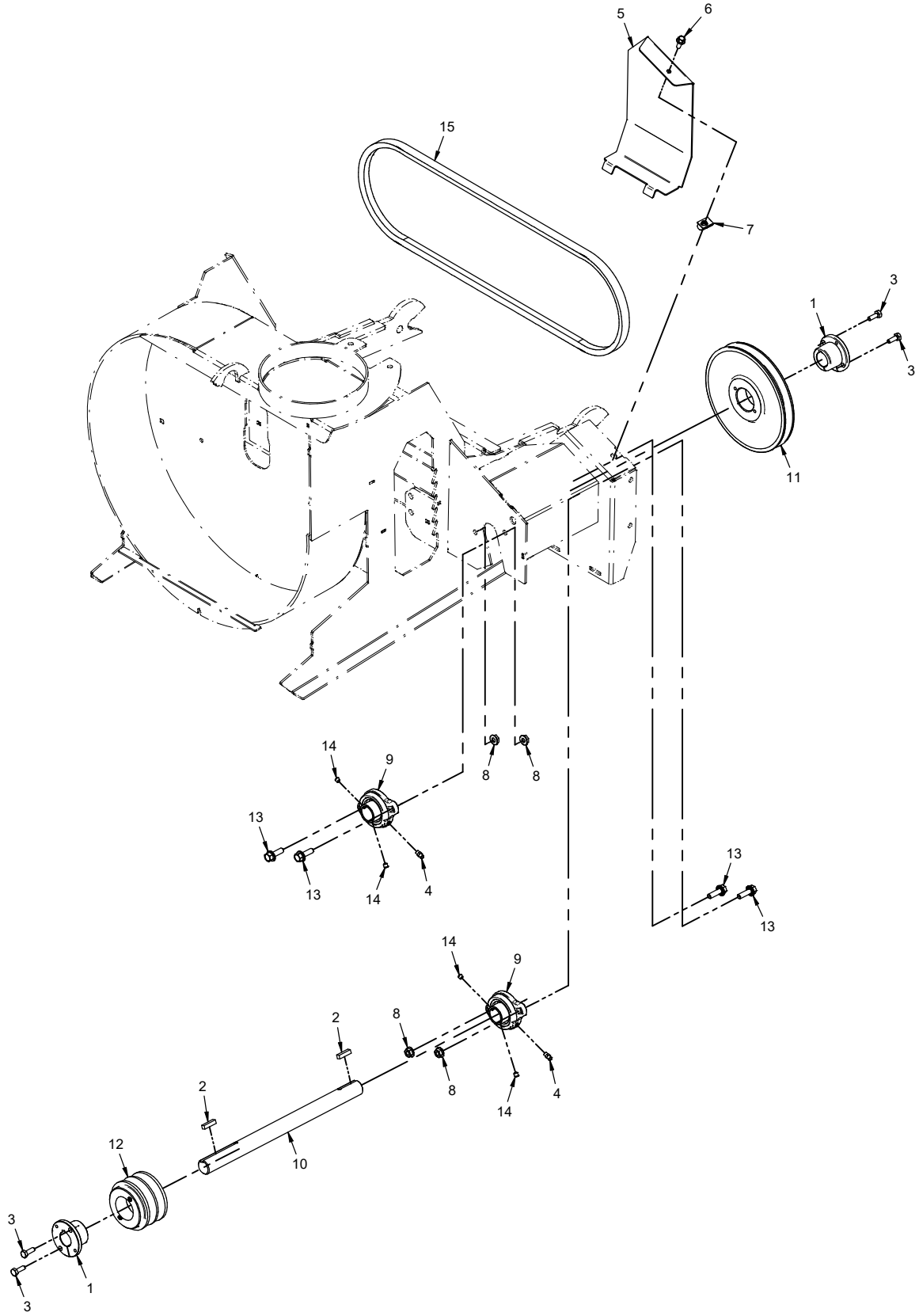
## ILLUSTRATED DRAWING
## Drive Shaft and Attachment Belt



## Drive Shaft and Attachment Belt

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 83.H16S | Bushing, 1” Split 1/4” Key | 2 |
| 2 | 85.K0408 | Key, 1/4 X 1 | 2 |
| 3 | 90.0406 | Bolt, 1/4-20 USS x 3/4” | 4 |
| 4 | 29.GF0001 | Grease Ftg, 1/4 SAE ST | 2 |
| 5 | 60.0869 | Shield, Drive Pulley Cover | 1 |
| 6 | 99.SF0405-1 | Bolt, SMF 1/4-20 X 5/8 | 1 |
| 7 | 99.E0046 | Nut, “U” 1/4-20 Extruded | 1 |
| 8 | 99.SF05 | Nut, SRF 5/16-18 USS | 4 |
| 9 | 55.FB16016-1 | Bearing, Flange Block 1” | 2 |
| 10 | 80.0345 | Shaft, Snowblower Drive | 1 |
| 11 | 83.BK75H | Pulley, 7.5” H-Bush | 1 |
| 12 | 83.2BK32H | Pulley, 2BK 3.2” H-Bush | 1 |
| 13 | 99.SF0508 | Bolt, SRF 5/16-18 USS X 1 | 4 |
| 14 | 85.SS14 | Set Screw, 1/4-28 x 1/4 | 4 |
| 15 | 81.B050 | Belt, B50 | 1 |



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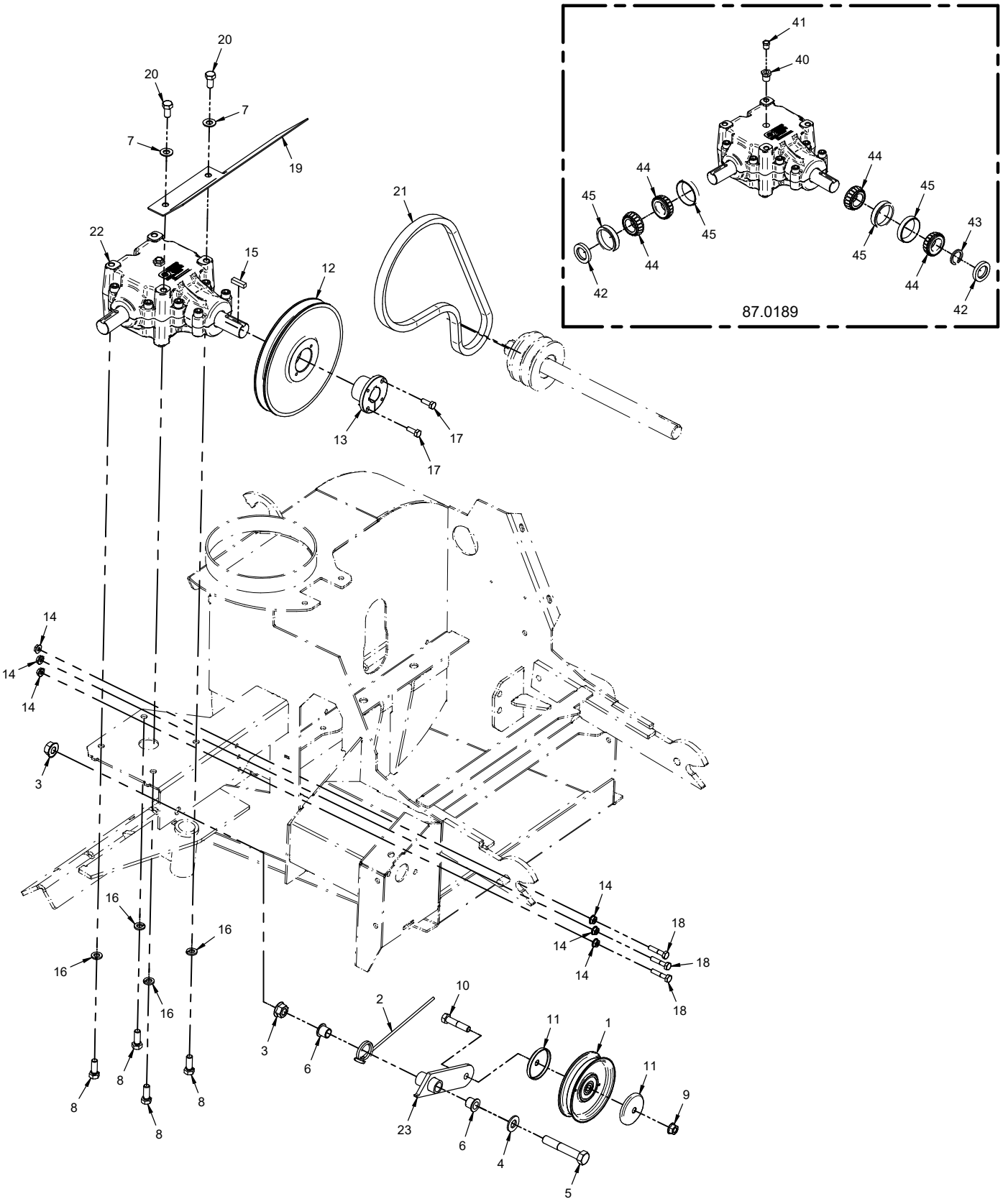
## ILLUSTRATED DRAWING
## Gearbox and Gearbox Drive






Use only original Ventrac replacement parts.

## Gearbox and Gearbox Drive

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 83.0037 | Pulley, Idler Flat 4” X 3/8 | 1 |
| 2 | 41.0066 | Spring, Single Torsion Lh | 1 |
| 3 | 99.SF08 | Nut, SRF 1/2-13 USS | 2 |
| 4 | 95.08 | Washer, Flat 1/2 SAE | 1 |
| 5 | 90.0824 | Bolt, 1/2-13 USS x 3 | 1 |
| 6 | 85.B0027 | Bushing, 1/2 ID X 5/8 OD X 5/8 | 2 |
| 7 | 95.06 | Washer, Flat 3/8 SAE | 2 |
| 8 | 90.0608 | Bolt, 3/8-16 USS x 1 | 4 |
| 9 | 99.SF06 | Nut, SRF 3/8-16 USS | 1 |
| 10 | 90.0614 | Bolt, 3/8-16 USS x 1-3/4 | 1 |
| 11 | 60.1056 | Cover, Pulley | 2 |
| 12 | 83.BK80H | Pulley, 8” H-Bush | 1 |
| 13 | 83.H16S-2 | Bushing, 1” Split 3/16 *& 1/4 Key | 1 |
| 14 | 99.SF04 | Nut, SRF 1/4-20 USS | 6 |
| 15 | 85.K0408 | Key, 1/4 X 1 | 1 |
| 16 | 96.06 | Washer, Lock 3/8 | 4 |
| 17 | 90.0406 | Bolt, 1/4-20 USS x 3/4” | 2 |
| 18 | 90.0410 | Bolt, 1/4-20 USS x 1/1-4” | 3 |
| 19 | KX-1008 | Shield, Gearbox Final Drive | 1 |
| 20 | 90.0606 | Bolt, 3/8-16 USS x 3/4 | 2 |
| 21 | 81.B034 | Belt, B34 | 1 |
| 22 | 87.0189 | Gearbox, 1” Shaft 2:1 CW/CCW | 1 |
| 23 | KX-6003 | Arm, Gear Box Belt Idler | 1 |
| 40 | 29.B0204G | Pipe, Bushing 1/8 x 1/4 Galv | 1 |
| 41 | 29.0090 | Pipe, Breather Plug | 1 |
| 42 | 89.0075 | Seal, Oil | 2 |
| 43 | 04.0026 | Retaining Ring, Ext 1.000 Shft | 1 |
| 44 | 55.0075 | Bearing, Cone 1.000 | 4 |
| 45 | 55.0076 | Bearing, Cup 1.980 | 4 |



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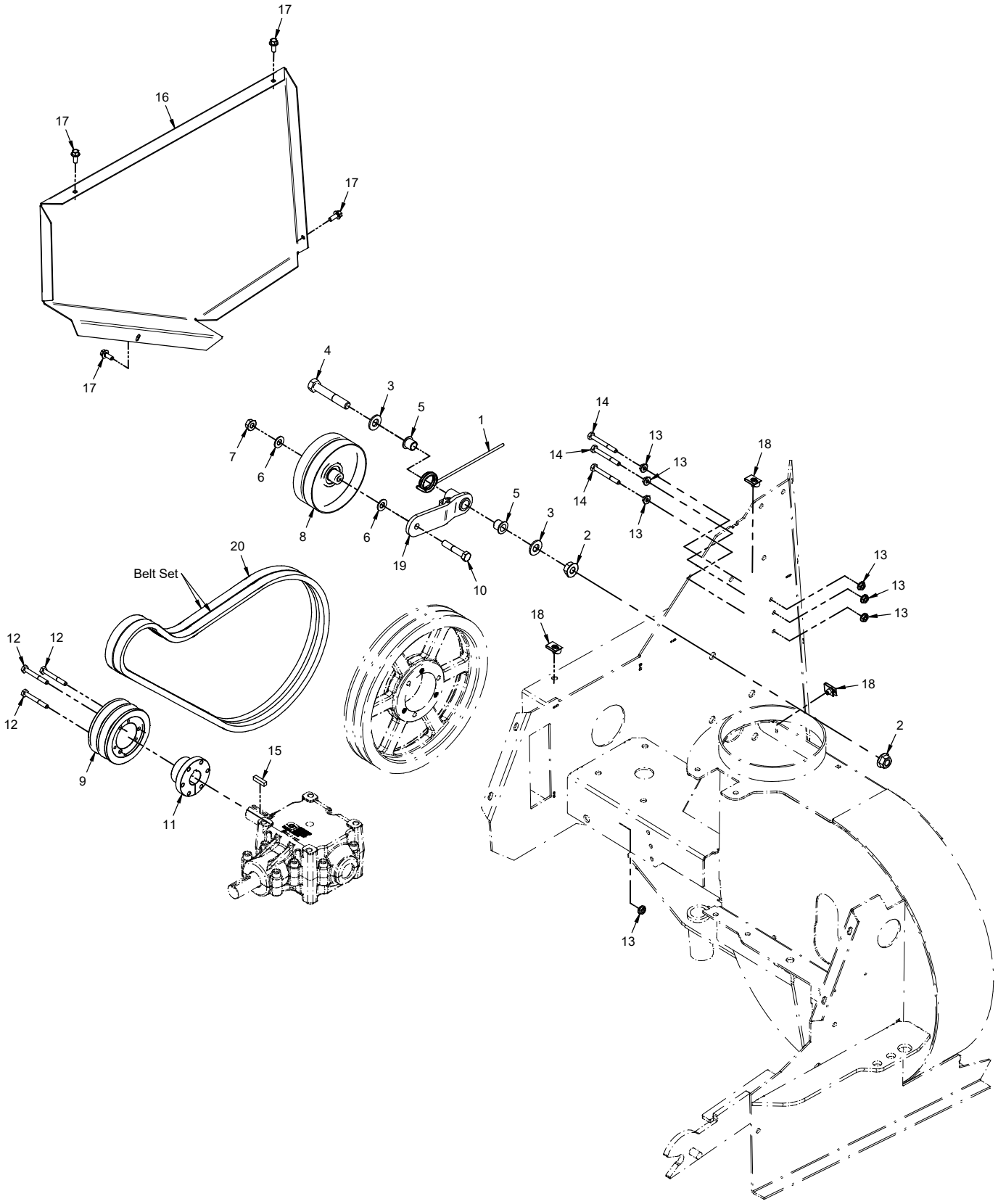
## ILLUSTRATED DRAWING
### Auger Drive and Cover



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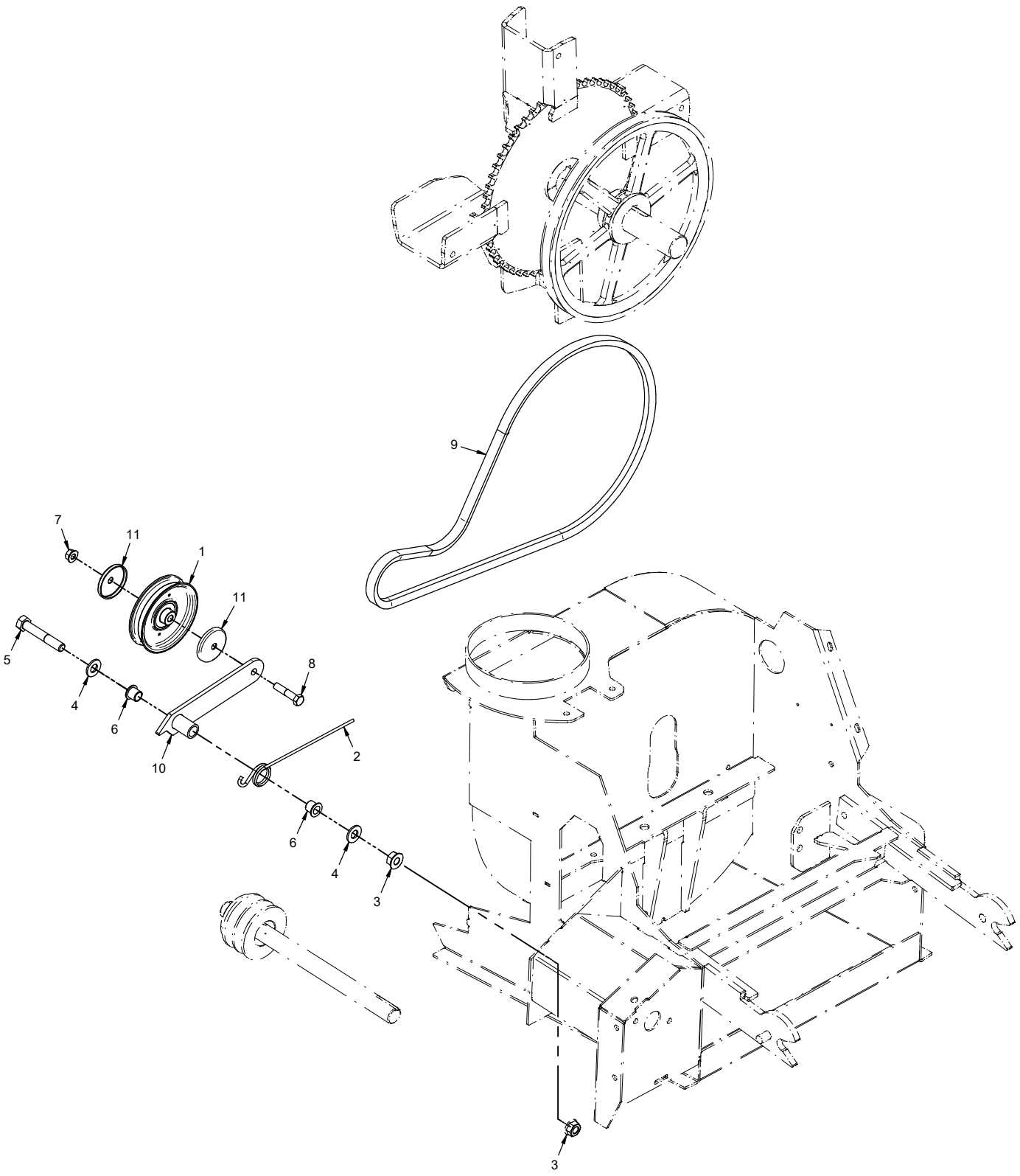
# PARTS

## Auger Drive and Cover

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 41.0066 | Spring, Single Torsion Lh | 1 |
| 2 | 99.SF08 | Nut, SRF 1/2-13 USS | 2 |
| 3 | 95.08 | Washer, Flat 1/2 SAE | 2 |
| 4 | 90.0824 | Bolt, 1/2-13 USS x 3 | 1 |
| 5 | 85.B0027 | Bushing, 1/2 ID X 5/8 OD X 5/8 | 2 |
| 6 | 95.06 | Washer, Flat 3/8 SAE | 2 |
| 7 | 99.SF06 | Nut, SRF 3/8-16 USS | 1 |
| 8 | 83.0040 | Pulley, Idler Flat 5” Plain | 1 |
| 9 | 83.2B36SH | Pulley, 2 B 3.6” 2-Groove | 1 |
| 10 | 90.0616 | Bolt, 3/8-16 USS x 2 | 1 |
| 11 | 83.SH16 | Bushing, 1” SH | 1 |
| 12 | 90.0416 | Bolt, 1/4-20 USS x 2 | 3 |
| 13 | 99.SF04 | Nut, SRF 1/4-20 USS | 7 |
| 14 | 90.0418 | Bolt, 1/4-20 USS x 2-1/4 | 3 |
| 15 | 85.K0408 | Key, 1/4 X 1 | 1 |
| 16 | 60.0868 | Shield, Auger Drive Belt | 1 |
| 17 | 99.SF0405-1 | Bolt, SMF 1/4-20 X 5/8 | 4 |
| 18 | 99.E0046 | Nut, “U” 1/4-20 Extruded | 3 |
| 19 | 40.0314 | Arm, Auger Drive Belt Idler | 1 |
| 20 | 81.B050-2 | Belt, B50 Matched Set (2) | 1 |

## ILLUSTRATED DRAWING
### Fan Drive



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# PARTS

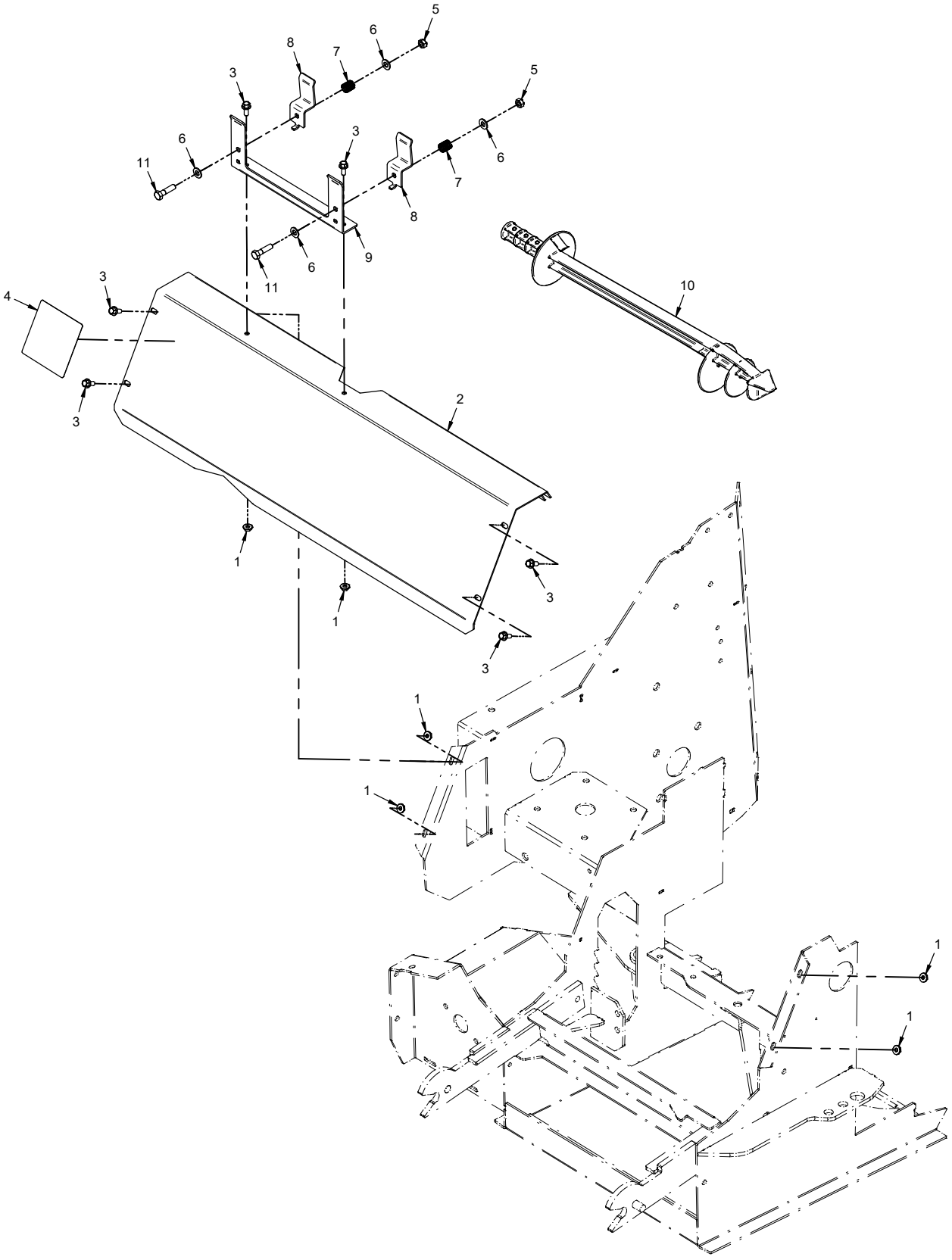
## Fan Drive

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 83.0037 | Pulley, Idler Flat 4” X 3/8 | 1 |
| 2 | 41.0066 | Spring, Single Torsion Lh | 1 |
| 3 | 99.SF08 | Nut, SRF 1/2-13 USS | 2 |
| 4 | 95.08 | Washer, Flat 1/2 SAE | 2 |
| 5 | 90.0824 | Bolt, 1/2-13 USS x 3 | 1 |
| 6 | 85.B0027 | Bushing, 1/2 ID X 5/8 OD X 5/8 | 2 |
| 7 | 99.SF06 | Nut, SRF 3/8-16 USS | 1 |
| 8 | 90.0614 | Bolt, 3/8-16 USS x 1-3/4 | 1 |
| 9 | 81.0157 | Belt, BX55 | 1 |
| 10 | 40.0313 | Arm, Fan Drive Idler | 1 |
| 11 | 60.1056 | Cover, Pulley | 2 |



Use only original Ventrac replacement parts.

## ILLUSTRATED DRAWING
## Main Drive Cover and Chute Cleaning Tool






Use only original Ventrac replacement parts.

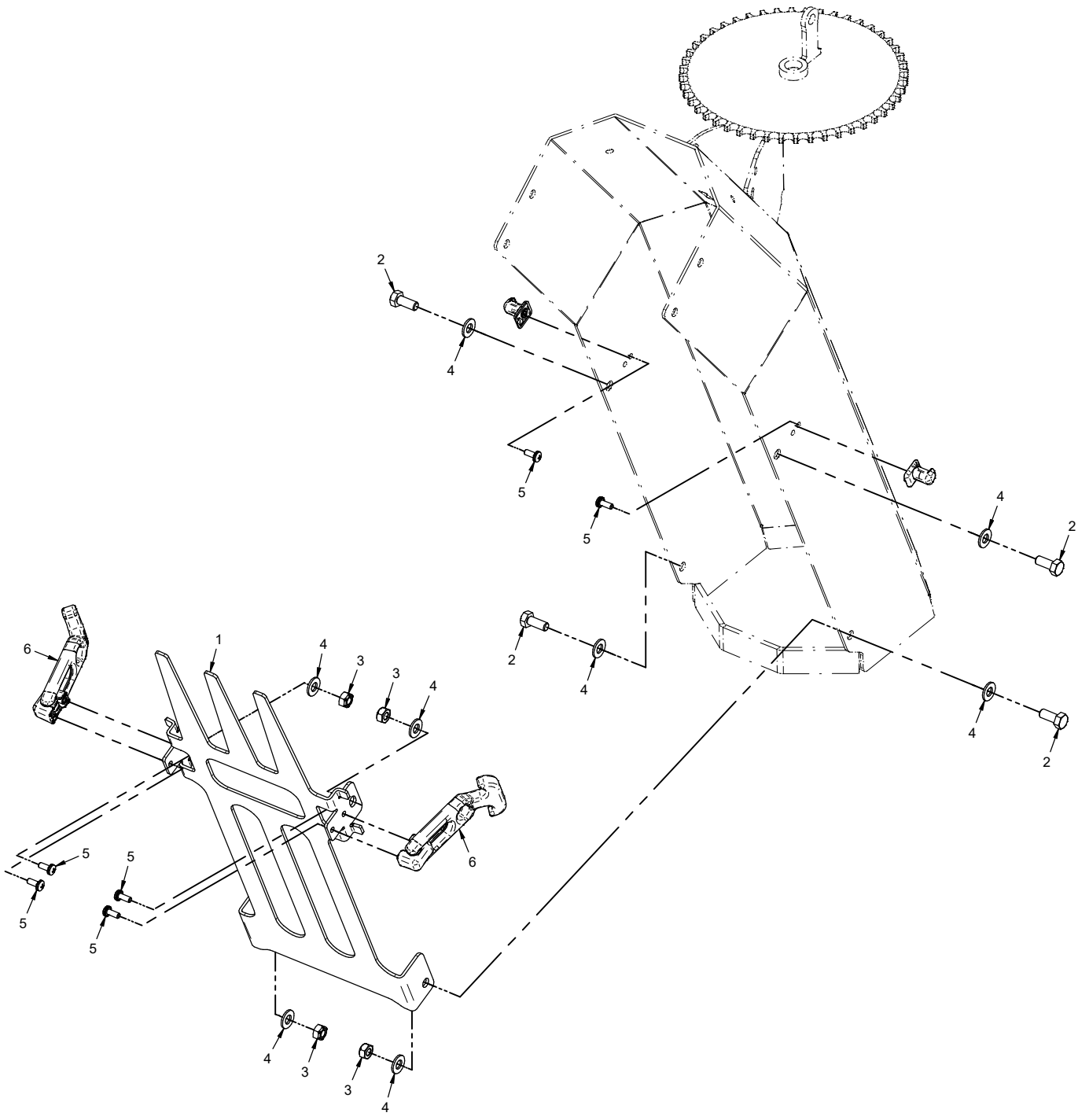
## Main Drive Cover and Chute Cleaning Tool

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 99.SF04 | Nut, SRF 1/4-20 USS | 6 |
| 2 | KX-1007 | Shield, Main Drive Cover | 1 |
| 3 | 99.SF0405-1 | Bolt, SMF 1/4-20 X 5/8 | 6 |
| 4 | 00.0101 | Decal, Hazard-Moving Part (Serial # 01001-01544) | 1 |
| 4 | 00.0626 | Decal, Entanglement Hazard (Serial # 01545-) | 1 |
| 5 | 99.A05 | Locknut, Stover 5/16-18 USS | 2 |
| 6 | 95.05 | Washer, Flat 5/16 SAE | 4 |
| 7 | 41.0039 | Spring, Comp. 9/16 OD X 5/8 | 2 |
| 8 | 64.1482 | Bracket, Sno-Stik Detent | 2 |
| 9 | 64.1481 | Bracket, Sno-Stik Mount | 1 |
| 10 | 72.0023 | Tool, Chute Cleaning | 1 |
| 11 | 90.0510 | Bolt, 5/16-18 USS x 1-1/4 | 2 |



Use only original Ventrac replacement parts.

## ILLUSTRATED DRAWING
## Discharge Chute Guard






Use only original Ventrac replacement parts.

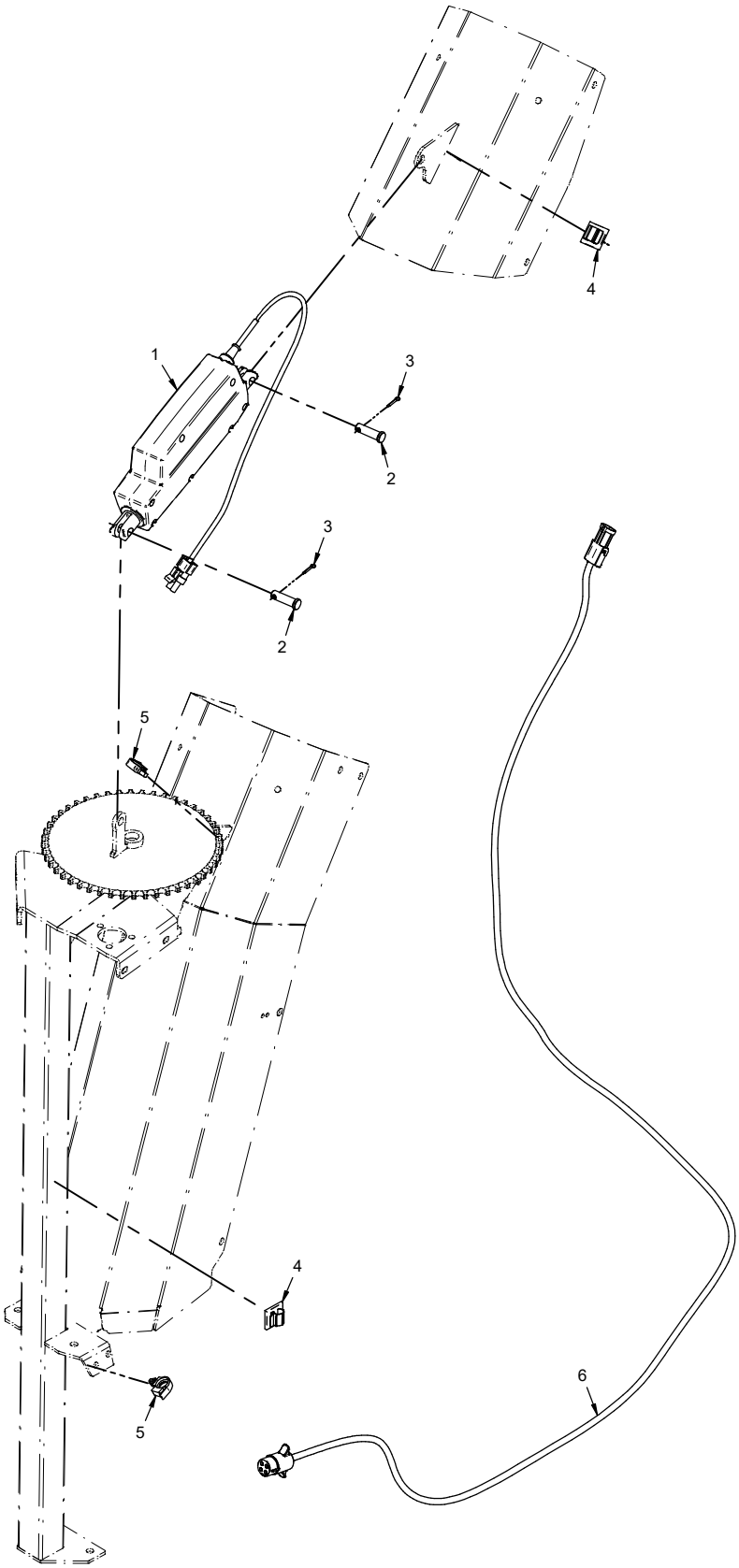
## Discharge Chute Guard

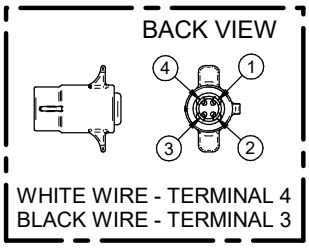
| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 60.1060 | Guard, Chute Discharge | 1 |
| 2 | 90.0506 | Bolt, 5/16-18 USS x 3/4” | 4 |
| 3 | 99.A05 | Locknut, Stover 5/16-18 USS | 4 |
| 4 | 95.05 | Washer, Flat 5/16 SAE | 8 |
| 5 | 99.K0072 | Machine Screw, 10-24 X 1/2 ZP | 6 |
| 6 | 47.0127 | Latch, Rubber Draw T-Handle | 2 |



Use only original Ventrac replacement parts.

## ILLUSTRATED DRAWING
## 70.8025 12 Volt Actuator






Use only original Ventrac replacement parts.

# OPTIONS

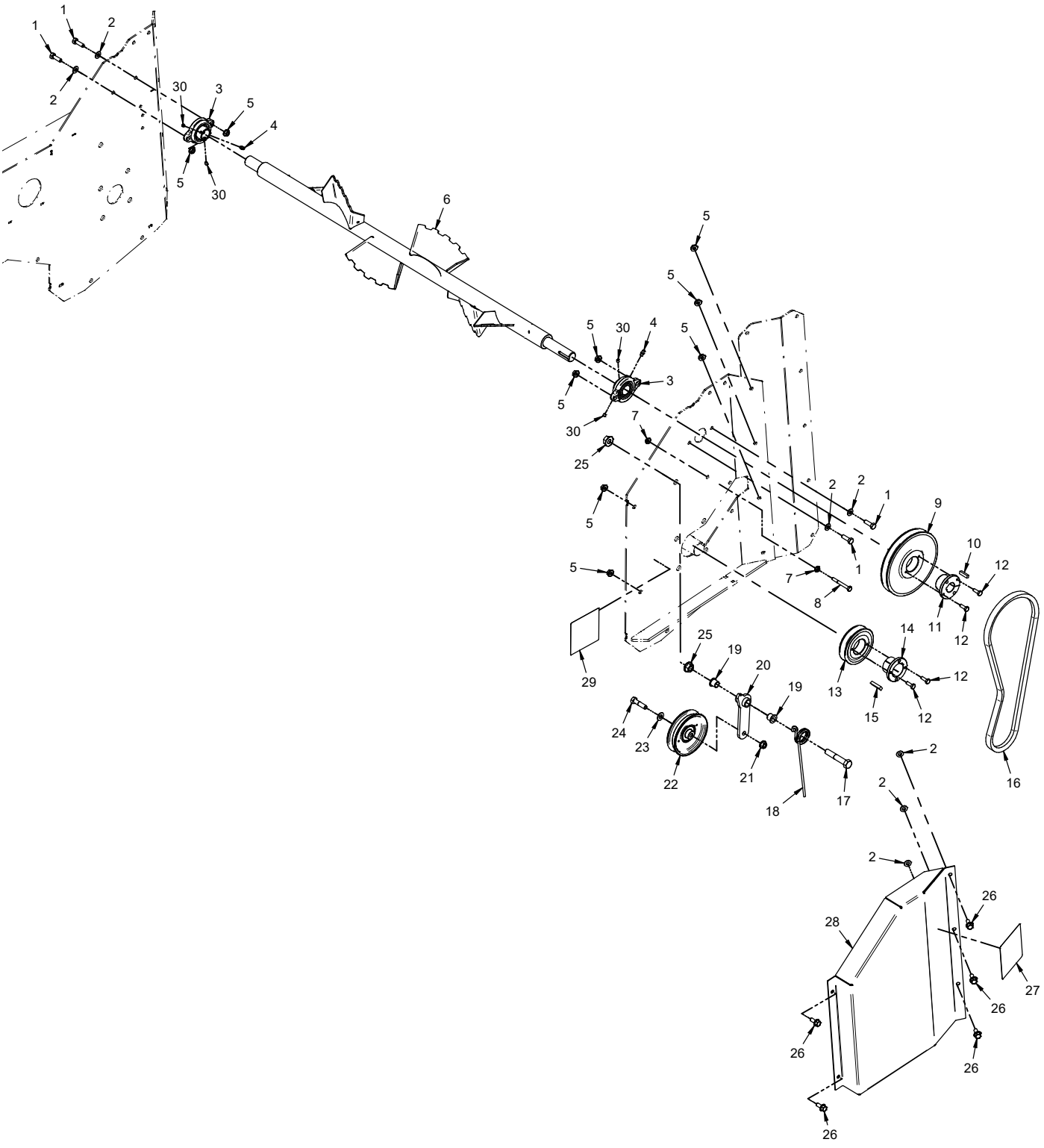
## 70.8025 12 Volt Actuator

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 37.0049-1 | Actuator, Electric 12V | 1 |
| 2 | 03.0610 | Clevis Pin, 3/8 X 1 1/4 Zp | 2 |
| 3 | 02.CP0306 | Cotter Pin, 3/32 X 3/4, Zinc | 2 |
| 4 | 30.0226 | Clamp, Wire Mt Adh. 3/8 Gray | 2 |
| 5 | 30.0135 | Clamp, Loom 3/8 Rosebud Mount | 2 |
| 6 | 32.0074 | Harness, 12V Actuator HB/KX | 1 |



Use only original Ventrac replacement parts.

## ILLUSTRATED DRAWING
## 70.8219 Deep Snow Auger Kit



# OPTIONS

## 70.8219 Deep Snow Auger Kit

| REF. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 90.0508 | Bolt, 5/16-18 USS x 1 | 4 |
| 2 | 95.05 | Washer, Flat 5/16 SAE | 7 |
| 3 | 55.FB16016-1 | Bearing, Flange Block 1” | 2 |
| 4 | 29.GF0001 | Grease Ftg, 1/4 SAE ST | 2 |
| 5 | 99.SF05 | Nut, SRF 5/16-18 USS | 9 |
| 6 | KX-6002 | Auger, Top KX480 | 1 |
| 7 | 99.SF04 | Nut, SRF 1/4-20 USS | 2 |
| 8 | 90.0418 | Bolt, 1/4-20 USS x 2-1/4 | 1 |
| 9 | 83.BK70H | Pulley, 7” H-Bushing | 1 |
| 10 | 85.K0408 | Key, 1/4 X 1 | 1 |
| 11 | 83.H16S | Bushing, 1” Split 1/4” Key | 1 |
| 12 | 90.0406 | Bolt, 1/4-20 USS x 3/4” | 4 |
| 13 | 83.BK36H | Pulley, 3.6” H-Bushing | 1 |
| 14 | 83.H23 | Bushing, 1 7/16” H (includes Key) | 1 |
| 15 | | Key, 3/8 x 1/4 x 1-1/4 | 1 |
| 16 | 81.B040 | Belt, B40 | 1 |
| 17 | 90.0822 | Bolt, 1/2-13 USS x 2-3/4 | 1 |
| 18 | 41.0083 | Spring, Torsion Rh 1-3/16 Idx7 | 1 |
| 19 | 85.B0027 | Bushing, 1/2 ID X 5/8 OD X 5/8 | 2 |
| 20 | 40.0348 | Arm, Top Auger Drive BLT Idler | 1 |
| 21 | 99.SF06 | Nut, SRF 3/8-16 USS | 1 |
| 22 | 83.0037 | Pulley, Idler Flat 4” X 3/8 | 1 |
| 23 | 95.06 | Washer, Flat 3/8 SAE | 1 |
| 24 | 90.0612 | Bolt, 3/8-16 USS x 1-1/2 | 1 |
| 25 | 99.SF08 | Nut, SRF 1/2-13 USS | 2 |
| 26 | 99.SF0506 | Bolt, SRF 5/16-18 USS X 3/4 | 5 |
| 27 | 00.0208 | Decal, Danger Auger Hazard (Serial # 01001-01544) | 1 |
| 27 | 00.0630 | Decal, Entanglement Hazard (Serial # 01545-) | 1 |
| 28 | 60.0990 | Shield, Top Auger Drive Belt | 1 |
| 29 | 00.0062 | Decal, Danger Shield Missing (Serial # 01001-01544) | 1 |
| 29 | 00.0625 | Decal, Shield Missing (Serial # 01545-) | 1 |
| 30 | 85.SS14 | Set Screw, 1/4-28 x 1/4 | 4 |