

MK960

Wide Area Mower





500 Venture Drive
Orrville Oh 44667
www.ventrac.com

Serial Number Description



Notes

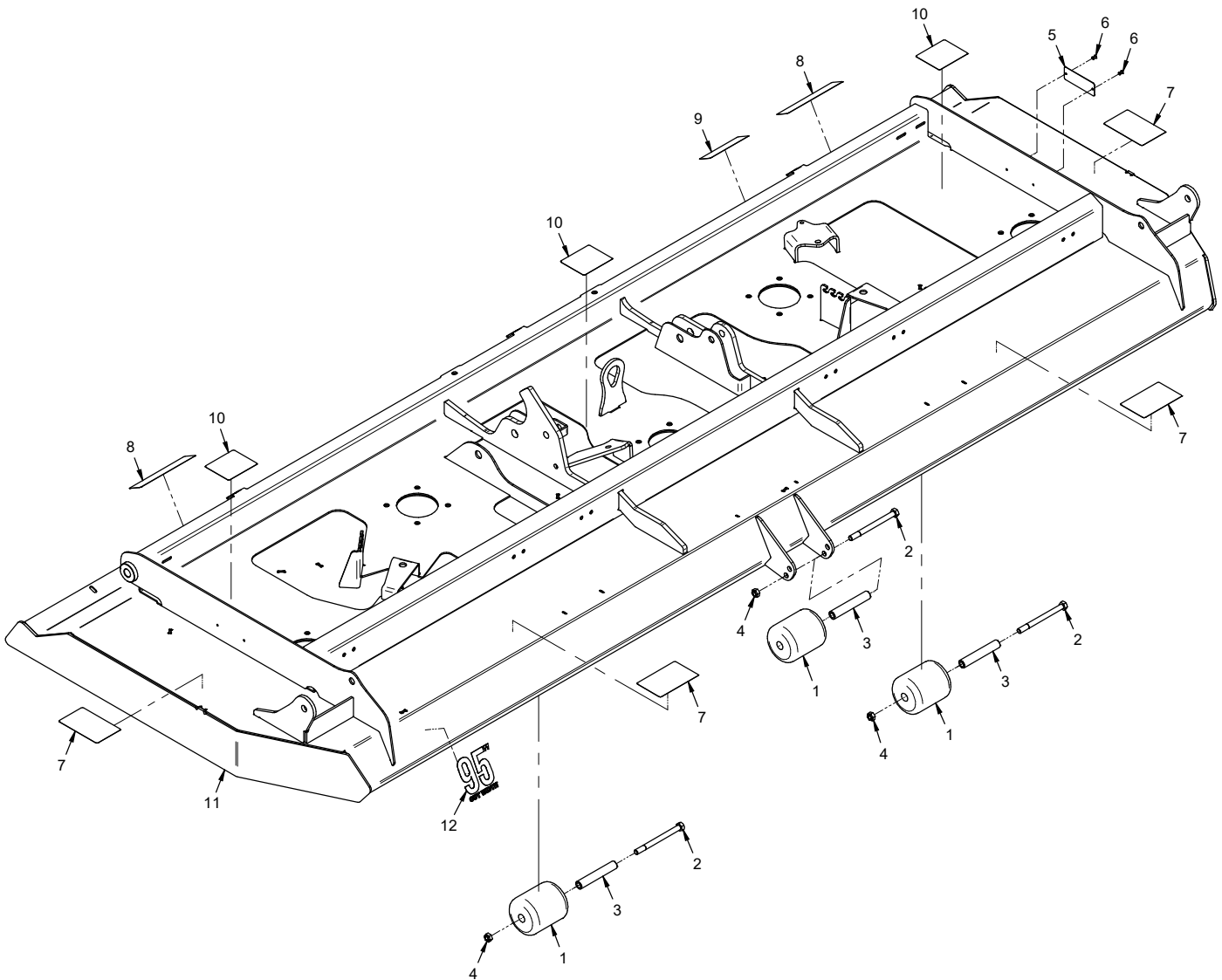
- If any component requires replacement, use only original Ventrac replacement parts.
- When ordering new components, be sure to order all required safety decals. All current safety decals must be affixed to the replacement components prior to installation of the component.

TABLE OF CONTENTS

PARTS	PAGE 4
Main Frame & Front Anti-Scalp Rollers	4
Carrier Frames & Wheels.....	6
Wheel Components.....	8
Right Carrier Rockers & Link.....	10
Left Carrier Rockers & Link	12
Rear Roller	14
Rear Discharge Belting & End Guards.....	16
Hitch Arms.....	18
Drive Shaft & Attachment Belt.....	20
Main Deck Belt, Pulleys, & Belt Tensioner	22
Single Spindle Belts, Pulleys, & Tensioners.....	24
Spindles & Blades	26
Top Deck Covers.....	28
70.8203 Hydraulic Flip Up Kit.....	30

PARTS

ILLUSTRATED DRAWING Main Frame & Front Anti-Scalp Rollers



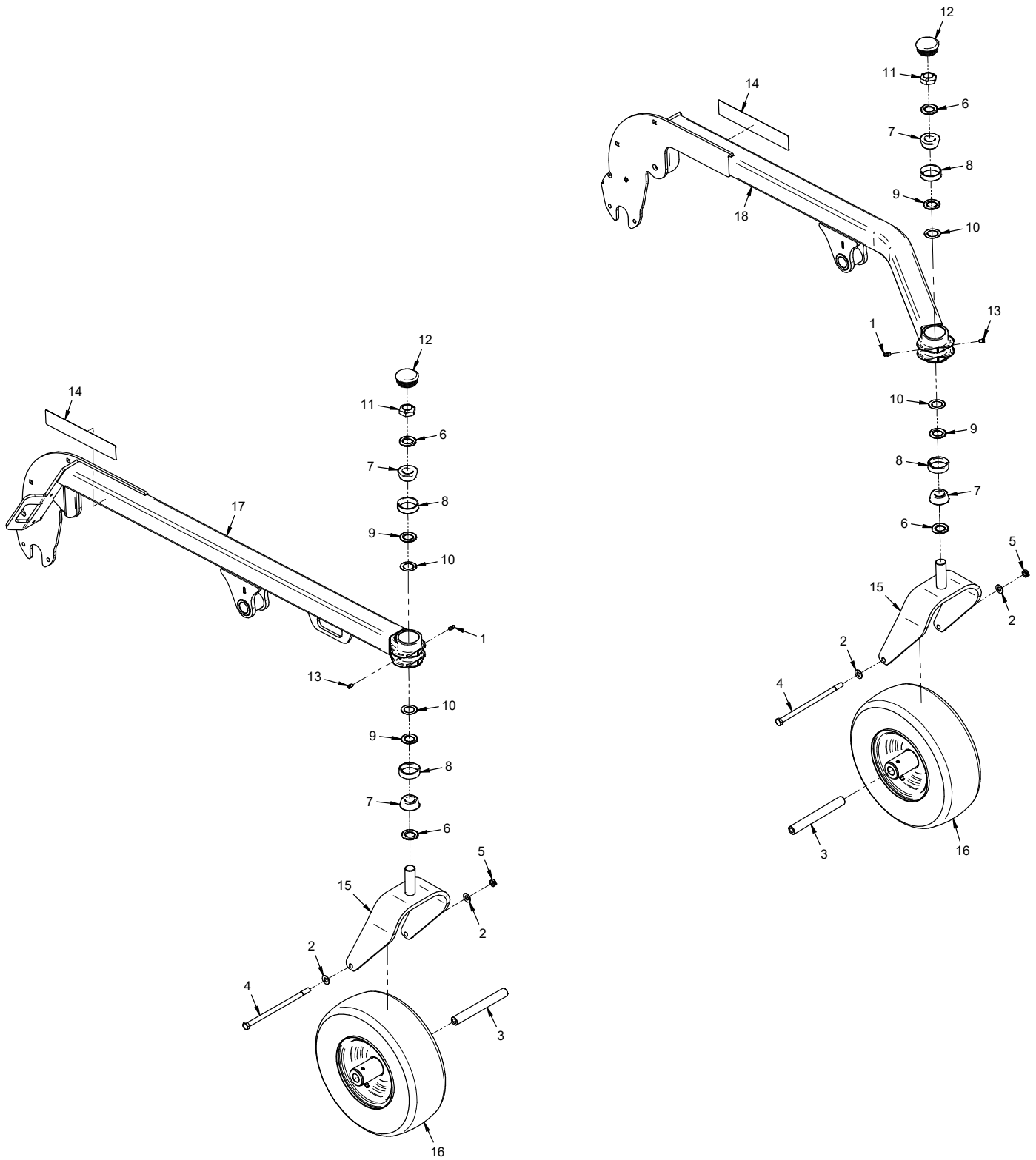
PARTS

Main Frame & Front Anti-Scalp Rollers

REF.	PART NO.	DESCRIPTION	QTY.
1	50.0047	.Roller, Front 3" Dia X 3-1/2"	3
2	90.0636	.Bolt, 3/8-16 USS x 4-1/2	3
3	50.0046	.Tube, Axle Front Roller	3
4	99.A06	.Locknut, Stover 3/8-16 USS	3
5	N/A	.Plate, Ventrac Serial Number	1
6	04.0029	.Rivet, Pop 1/8" X 1/4" SS	2
7	00.0123	.Decal, Keep Hands & Feet Clear (Serial # 01001-01460)	4
7	00.0628	.Decal, Cutting Hazard Mower Blade (Serial # 01461-)	4
8	00.0265	.Decal, Thrown Object Hazard (Serial # 01001-01460)	2
8	00.0633	.Decal, Thrown Object Hazard (Serial # 01461-)	2
9	00.0594	.Decal, Danger Pinching Hazard (Serial # 01001-01460)	1
9	00.0620	.Decal, Pinching or Crushing Hazard (Serial # 01461-)	1
10	00.0492	.Decal, Shield Missing (Serial # 01001-01460)	3
10	00.0625	.Decal, Shield Missing (Serial # 01461-)	3
11	MK-6001	.Frame, Deck Weldment MK960	1
12	00.0610	.Decal, 95" Cut Width	1

PARTS

ILLUSTRATED DRAWING Carrier Frames & Wheels



PARTS

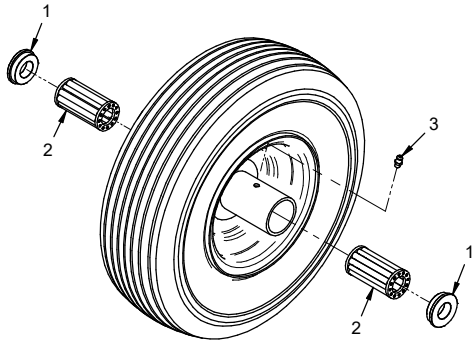
Carrier Frames & Wheels

REF.	PART NO.	DESCRIPTION	QTY.
1	29.GF0001	.Grease Ftg, 1/4 SAE ST.	2
2	95.06	.Washer, Flat 3/8 SAE	4
3	50.0050	.Tube, Swivel Axle	2
4	90.0660	.Bolt, 3/8-16 USS x 7-1/2	2
5	99.A06C	.Locknut, Center 3/8-16	2
6	99.B0119	.Washer, Mach 7/8 x 1-3/8 x 10 GA.	4
7	55.LM12749LA2	.Bearing, Taper Roller Cone	4
8	55.LM12710	.Bearing, Cup	4
9	85.B0099	.Bushing, .875ID x 1.375OD x .120T	4
10	85.B0101	.Bushing, .005 Spacer	4
11	99.M0047	.Locknut, Stover M22 X 1.5 ZP	2
12	05.0172	.Plug, Ribbed Black LDPE	2
13	29.GF0011	.Grease Ftg, Plug 1/4-28	2
14	00.0577	.Decal, Cut Height Position Key	2
15	50.0195	.Yoke, Caster 13" Wheel	2
16	53.0155	.Wheel, Asm 13 x 5 x 6 Caster (Serial # 01001-01676)	2
16	53.0148	.Wheel, Asm 13x5x6 Rib Flatfree (Optional - white rim)	2
16	53.0216	.Wheel, Asm 13 x 5 x 6 Caster (Serial # 01677-01712)	2
16	53.0213	.Wheel, Asm 13 x 5 x 6 Caster (Serial # 01713-)	2
16	53.0214	.Wheel, Asm 13x5x6 Flatfree (Optional - black rim)	2
17	MK-6002	.Frame, Carrier Right	1
18	MK-6003	.Frame, Carrier Left	1

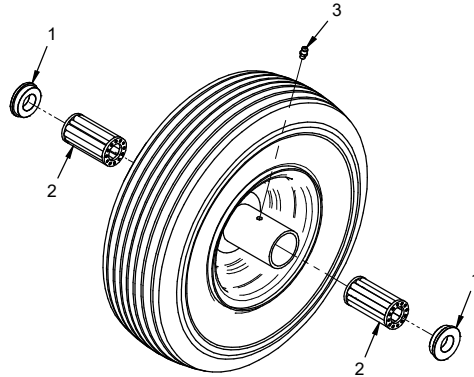
PARTS

ILLUSTRATED DRAWING Wheel Components

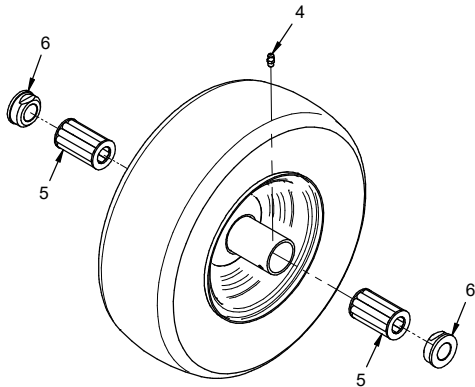
53.0155 - Standard White Rim (Serial # 01001-01676)



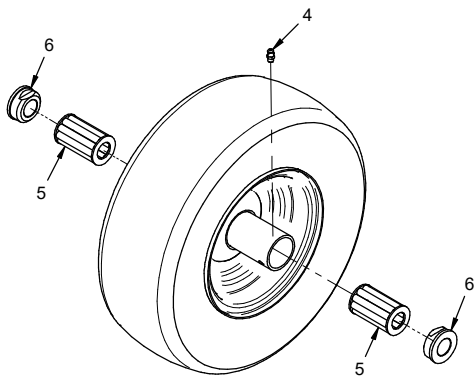
53.0148 - Optional Flatfree White Rim



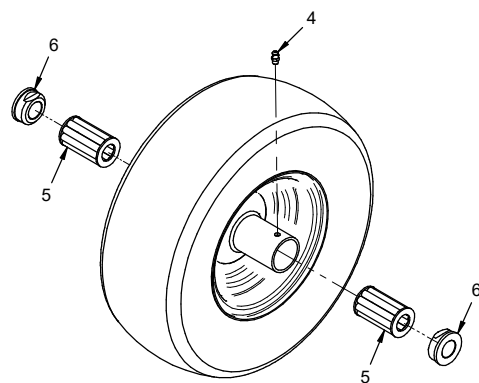
53.0216 - Standard White Rim (Serial # 01677-01712)



53.0213 - Standard Black Rim (Serial # 01713-)



53.0214 - Optional Flatfree Black Rim



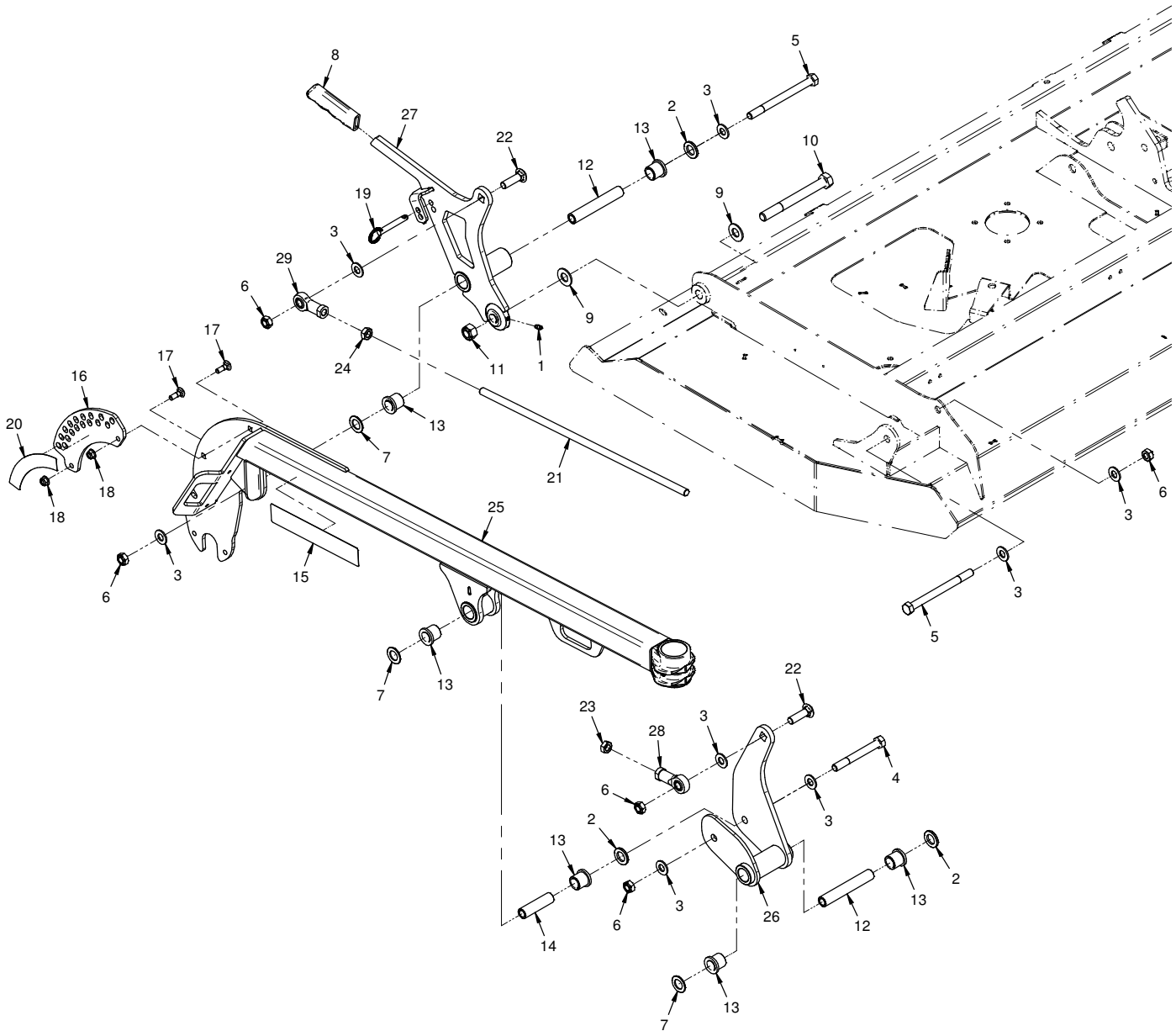
PARTS

Wheel Components

REF.	PART NO.	DESCRIPTION	QTY.
1	55.0072	Bearing, Retainer 3/4"	2
2	55.0088	Bearing, Roller Replacement	2
3	29.GF0001	Grease Ftg, 1/4 SAE ST.	1
4	29.GF0001	Grease Ftg, 1/4 SAE ST.	1
5	55.0116	Bearing, Roller 2.25" Long	2
6	55.0114	Retainer, Roller Bearing 3/4"	2

PARTS

ILLUSTRATED DRAWING Right Carrier Rockers & Link



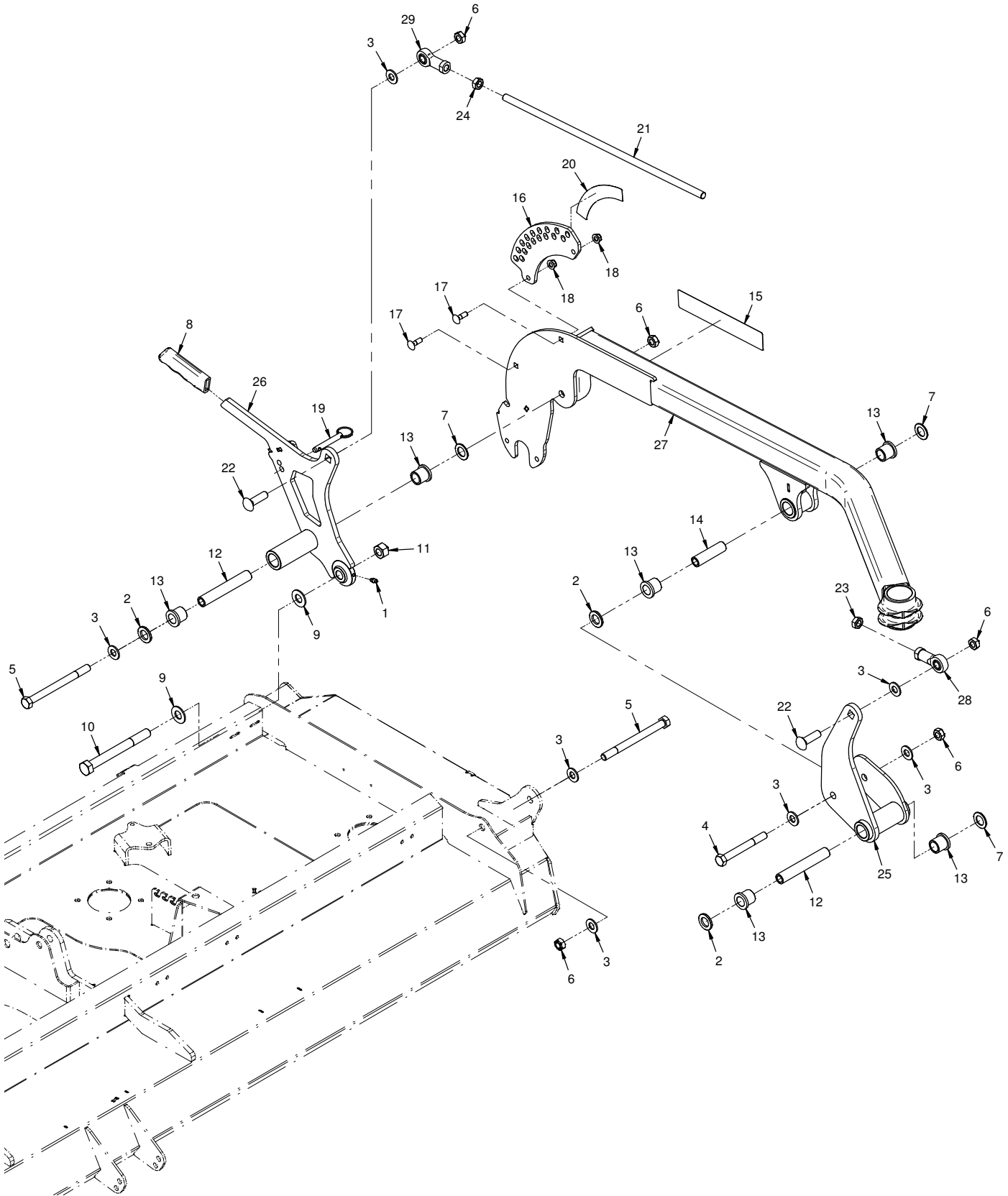
PARTS

Right Carrier Rockers & Link

REF.	PART NO.	DESCRIPTION	QTY.
1	29.GF0001	.Grease Ftg, 1/4 SAE ST.	1
2	99.B0057-2	.Washer, Mach 3/4 x 1-1/4 10 GA ZP	3
3	95.08	.Washer, Flat 1/2 SAE	8
4	90.0834	.Bolt, 1/2-13 USS x 4-1/4	1
5	90.0848	.Bolt, 1/2-13 USS x 6	2
6	99.A08	.Locknut, Stover 1/2-13 USS	5
7	99.B0089	.Washer, Mach 3/4 x 1-1/4 14 GA	3
8	47.0476	.Grip, Handle Black Vinyl	1
9	95.10	.Washer, Flat 5/8 SAE	2
10	90.1048	.Bolt, 5/8-11 USS x 6	1
11	99.A10	.Locknut, Stover 5/8-11 USS	1
12	MK-1150	.Bushing, Pivot Clamp	2
13	85.B0077	.Bushing, 3/4 ID X 1 OD X 1	6
14	MK-1146	.Bushing, Rocker Pivot	1
15	00.0577	.Decal, Cut Height Position Key	1
16	MK-1152	.Plate, Height Adjust	1
17	97.0508	.Bolt, Carriage 5/16-18 x 1	2
18	99.E0102	.Nut, Locking Flange 5/16-18	2
19	03.0002	.Pin, Ball 3/8 x 2" W/ Ring Grip	1
20	00.0576	.Decal, Height Adjust Right	1
21	42.0601	.Rod, Thread 1/2-20 x 20.0 RH/LH ZP	1
22	97.0814	.Bolt, Carriage 1/2-13 x 1-3/4	2
23	99.E0079	.Nut, Jam 1/2-20 RH ZP	1
24	99.E0080	.Nut, Jam 1/2-20 LH ZP	1
25	MK-6002	.Frame, Carrier Right	1
26	MK-6023	.Rocker, Right Front	1
27	MK-6029	.Rocker, Right Rear	1
28	43.008	.Rod End, 1/2 Spherical	1
29	43.008L	.Rod End, 1/2 Spherical LH Thrd	1

PARTS

ILLUSTRATED DRAWING Left Carrier Rockers & Link



PARTS

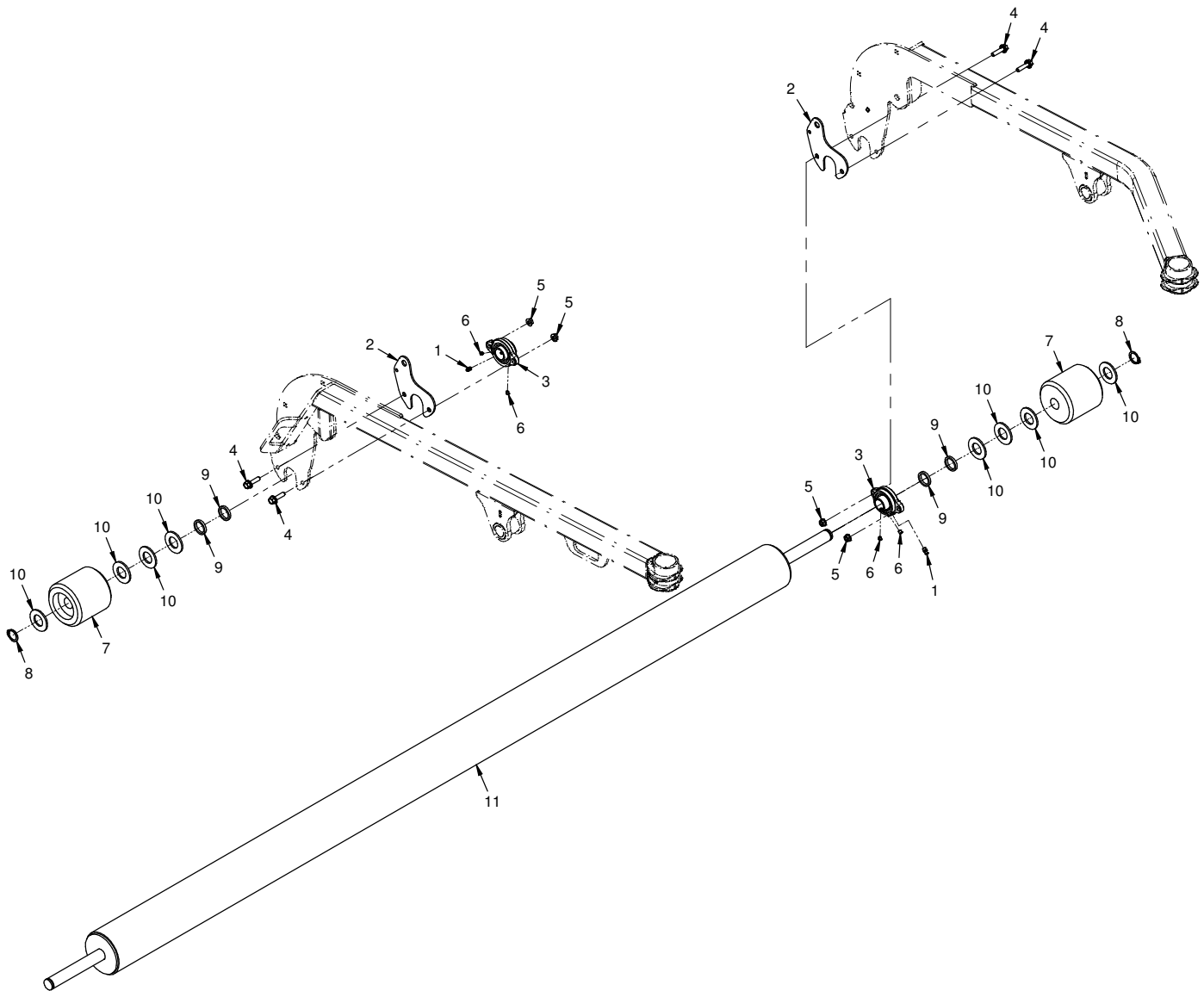
Left Carrier Rockers & Link

REF.	PART NO.	DESCRIPTION	QTY.
1	29.GF0001	.Grease Ftg, 1/4 SAE ST.	1
2	99.B0057-2	.Washer, Mach 3/4 x 1-1/4 10 GA ZP	3
3	95.08	.Washer, Flat 1/2 SAE	7
4	90.0834	.Bolt, 1/2-13 USS x 4-1/4	1
5	90.0848	.Bolt, 1/2-13 USS x 6	2
6	99.A08	.Locknut, Stover 1/2-13 USS	5
7	99.B0089	.Washer, Mach 3/4 x 1-1/4 14 GA	3
8	47.0476	.Grip, Handle Black Vinyl	1
9	95.10	.Washer, Flat 5/8 SAE	2
10	90.1048	.Bolt, 5/8-11 USS x 6	1
11	99.A10	.Locknut, Stover 5/8-11 USS	1
12	MK-1150	.Bushing, Pivot Clamp	2
13	85.B0077	.Bushing, 3/4 ID X 1 OD X 1	6
14	MK-1146	.Bushing, Rocker Pivot	1
15	00.0577	.Decal, Cut Height Position Key	1
16	MK-1152	.Plate, Height Adjust	1
17	97.0508	.Bolt, Carriage 5/16-18 x 1	2
18	99.E0102	.Nut, Locking Flange 5/16-18	2
19	03.0002	.Pin, Ball 3/8 x 2" W/ Ring Grip	1
20	00.0575	.Decal, Height Adjust Left	1
21	42.0601	.Rod, Thread 1/2-20 x 20.0 RH/LH ZP	1
22	97.0814	.Bolt, Carriage 1/2-13 x 1-3/4	2
23	99.E0079	.Nut, Jam 1/2-20 RH ZP	1
24	99.E0080	.Nut, Jam 1/2-20 LH ZP	1
25	MK-6026	.Rocker, Left Front	1
26	MK-6031	.Rocker, Left Rear	1
27	MK-6003	.Frame, Carrier Left	1
28	43.008	.Rod End, 1/2 Spherical	1
29	43.008L	.Rod End, 1/2 Spherical LH Thrd	1

PARTS

ILLUSTRATED DRAWING

Rear Roller



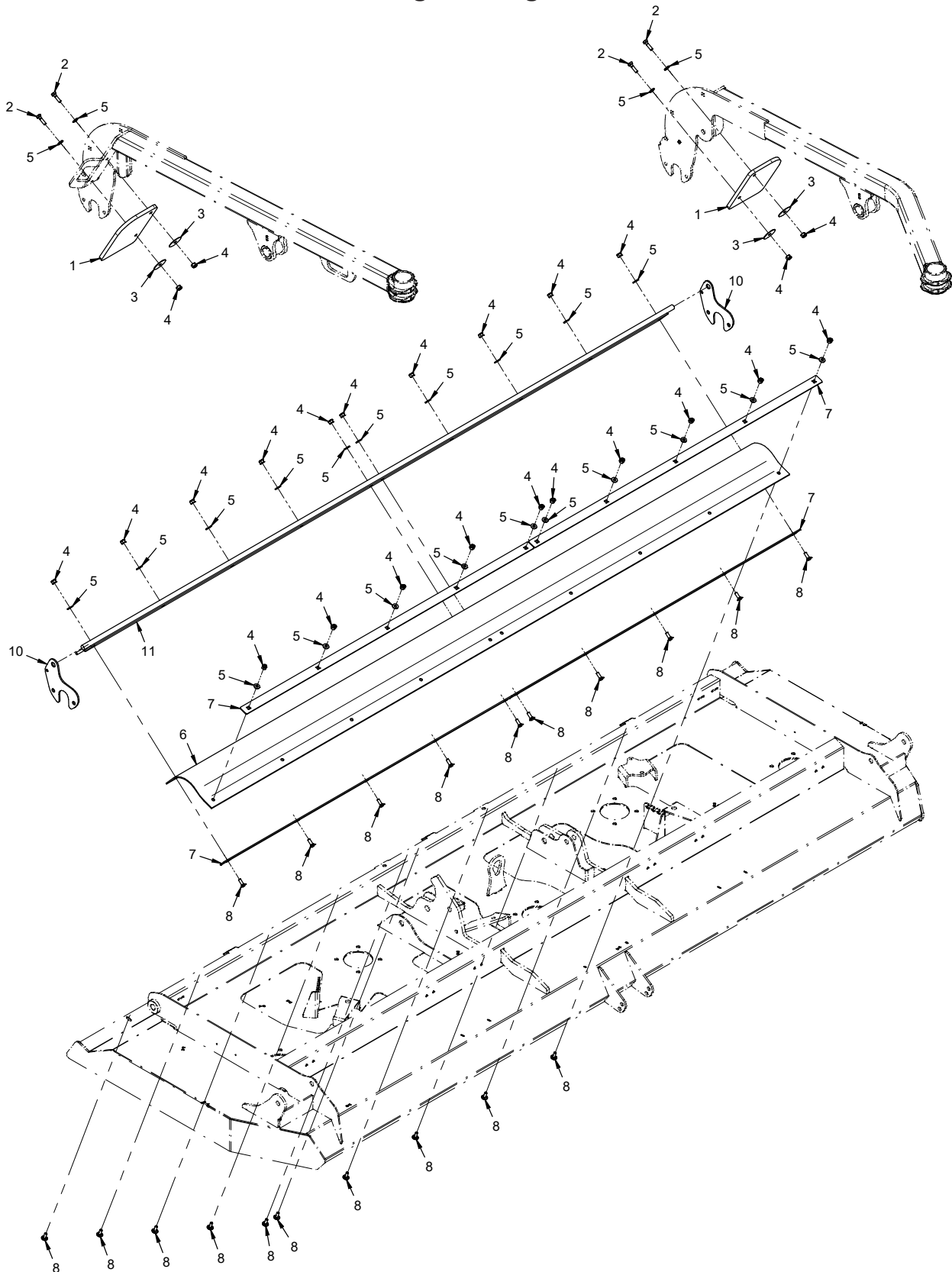
PARTS

Rear Roller

REF.	PART NO.	DESCRIPTION	QTY.
1	29.GF0001	.Grease Ftg, 1/4 SAE ST.	2
2	MK-1273	.Plate, Rear Chute Bar Mounting.	2
3	55.FB16016-2	.Bearing, 2 Bolt Flange 1"	2
4	99.SF0510.	.Bolt, SRF 5/16-18 USS X 1-1/4	4
5	99.SF05.	.Nut, SRF 5/16-18 USS	4
6	85.SS14	.Set Screw, 1/4-28 x 1/4	4
7	50.0044	.Roller, End 4" Dia X 4" Long	2
8	04.0025	.Snap Ring, Ext.1 Shft .078 Thk	2
9	64.1930	.Spacer, Rear Roller End	4
10	95.16	.Washer, Flat 1 SAE	8
11	MK-6007	.Roller, Rear MK960	1

PARTS

ILLUSTRATED DRAWING Rear Discharge Belting & End Guards



PARTS

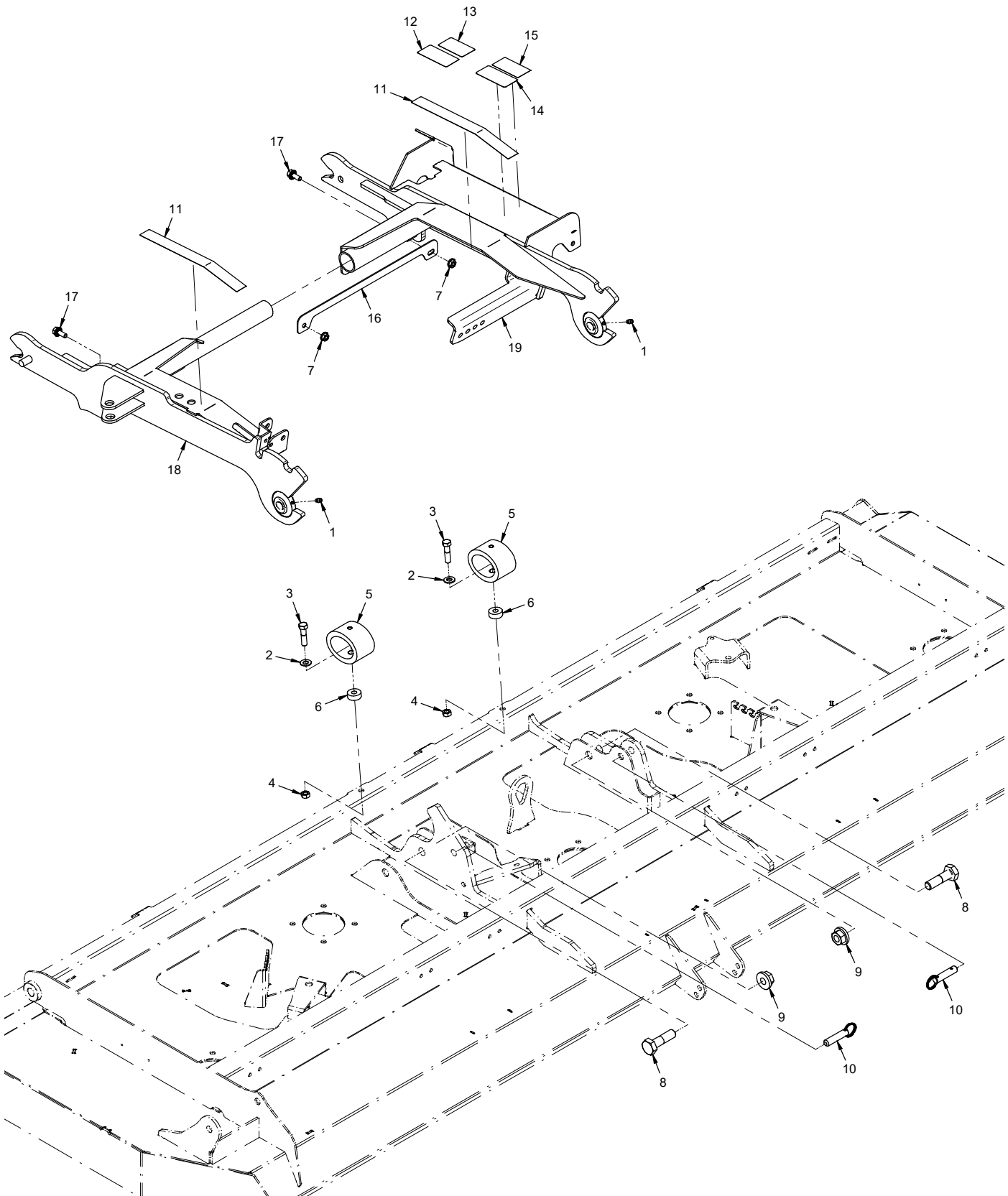
Rear Discharge Belting & End Guards

REF.	PART NO.	DESCRIPTION	QTY.
1	44.0388	.Belting, Side Guard	2
2	90.0408	.Bolt, 1/4-20 USS x 1	4
3	99.B0115	.Washer, Fender 1/4 x 1-1/2	4
4	99.A04N	.Locknut, Nylon 1/4-20	24
5	95.04	.Washer, Flat 1/4 SAE	24
6	44.0409	.Belting, Discharge Shield	1
7	MK-1299	.Plate, Chute Clamp	4
8	97.0406	.Bolt, Carriage 1/4-20 x 3/4	20
10	MK-1273	.Plate, Rear Chute Bar Mounting	2
11	MK-6016	.Mount, Rear Chute	1

PARTS

ILLUSTRATED DRAWING

Hitch Arms



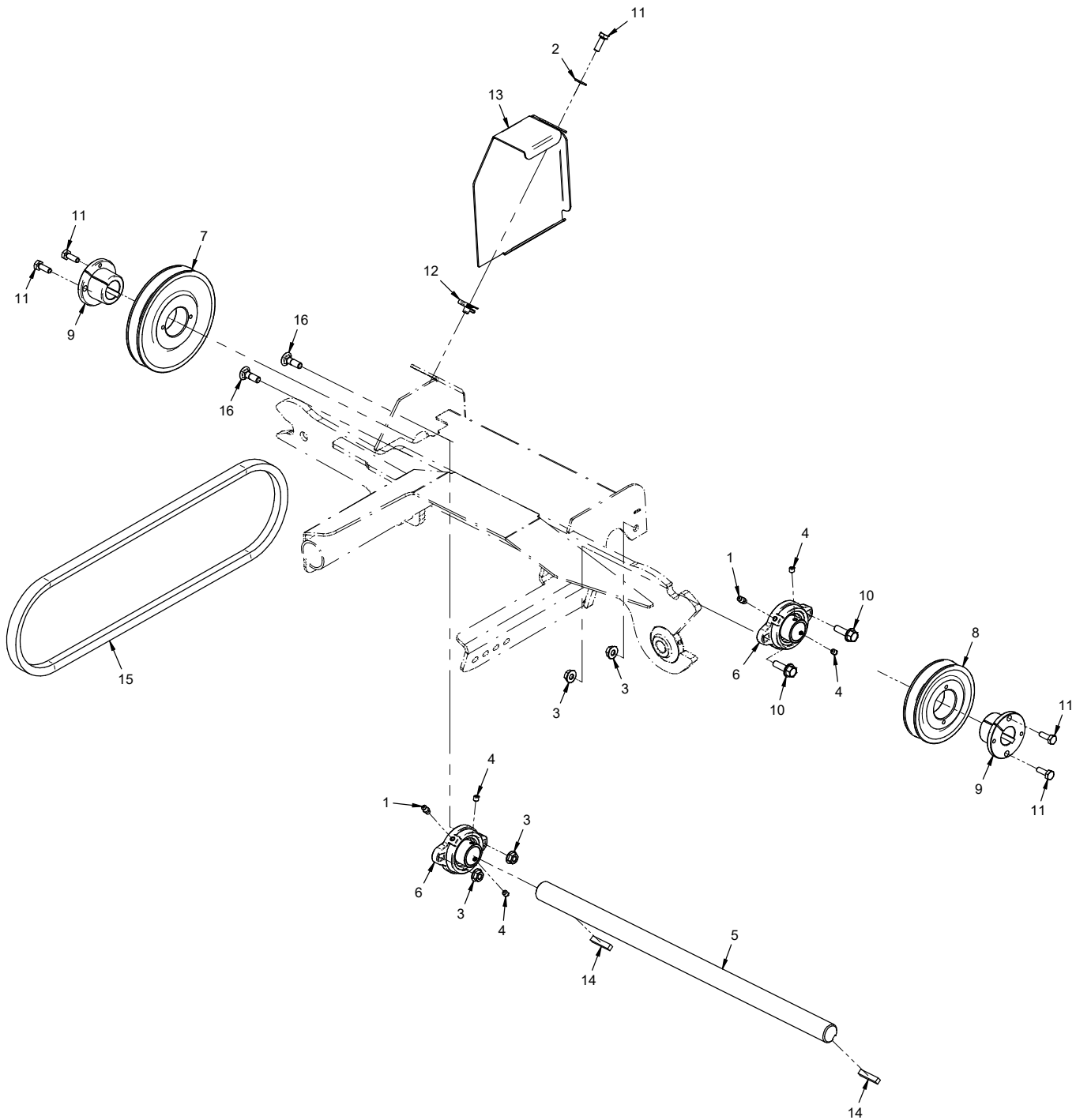
PARTS

Hitch Arms

REF.	PART NO.	DESCRIPTION	QTY.
1	29.GF0001	.Grease Ftg, 1/4 SAE ST.	2
2	95.06	.Washer, Flat 3/8 SAE	2
3	90.0612	.Bolt, 3/8-16 USS x 1-1/2	2
4	99.A06	.Locknut, Stover 3/8-16 USS	2
5	05.0169	.Bumper, Elastomer 1300 Lbs PF	2
6	64.1821	.Spacer, 3/8 ID x 1" OD x 3/8T	2
7	99.SF05	.Nut, SRF 5/16-18 USS	2
8	99.K0111	.Bolt, 5/8-11 X 2-1/4 Grd A325	2
9	99.E0094	.Locknut, 5/8-11 Flanged Stover	2
10	03.0039	.Pin, Ball 1/2 x 1.4 Usable Length	2
11	00.0427	.Decal, Wear Resistant	2
12	00.0220	.Decal, General Safety (Serial # 01001-01460)	1
12	00.0632	.Decal, Moving Parts Hazard (Serial # 01461-)	1
13	00.0216	.Decal, Warning Moving Parts (Serial # 01001-01460)	1
13	00.0631	.Decal, Finger/Hand Entanglement (Serial # 01461-)	1
14	00.0217	.Decal, Warning Read Owners Man (Serial # 01001-01460)	1
14	00.0619	.Decal, Read Operator's Manual (Serial # 01461-)	1
15	00.0219	.Decal, Warning Do Not Reach (Serial # 01001-01460)	1
16	64.1934	.Brace, Hitch Arm Spacing	1
17	99.SF0506	.Bolt, SRF 5/16-18 USS X 3/4	2
18	MK-6020	.Hitch, Arm Right MK960	1
19	MK-6022	.Hitch, Arm Left MK960	1

PARTS

ILLUSTRATED DRAWING Drive Shaft & Attachment Belt



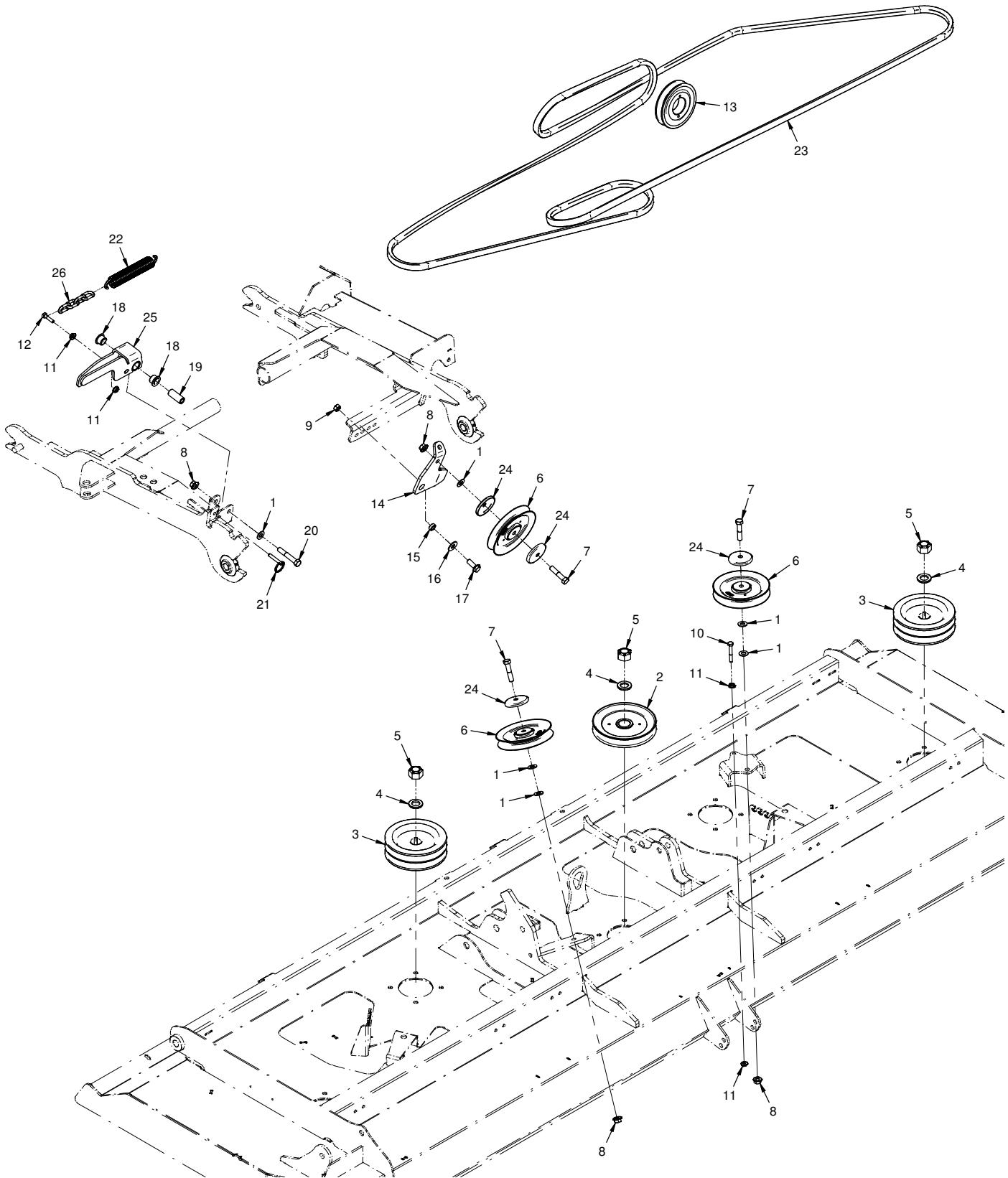
PARTS

Drive Shaft & Attachment Belt

REF.	PART NO.	DESCRIPTION	QTY.
1	29.GF0001	.Grease Ftg, 1/4 SAE ST.	2
2	95.04	.Washer, Flat 1/4 SAE	1
3	99.SF05	.Nut, SRF 5/16-18 USS	4
4	85.SS14	.Set Screw, 1/4-28 x 1/4	4
5	80.0394	.Shaft, Hitch Arm	1
6	55.FB16016-1	.Bearing, Flange Block 1"	2
7	83.BK55H	.Pulley, 5.5" H-Bushing	1
8	83.BK45H	.Pulley, 4.5" H-Bushing	1
9	83.H16S	.Bushing, 1" Split 1/4" Key	2
10	99.SF0508	.Bolt, SRF 5/16-18 USS X 1	2
11	90.0406	.Bolt, 1/4-20 USS x 3/4"	5
12	99.E0046	.Nut, "U" 1/4-20 Extruded	1
13	60.0665	.Shield, Drive Pulley	1
14	85.K0410	.Key, 1/4 X 1-1/4	2
15	81.B045	.Belt, B45	1
16	99.SF0508	.Bolt, SRF 5/16-18 USS X 1 (Serial # 01001-01496)	2
16	97.0508	.Bolt, Carriage 5/16-18 x 1 (Serial # 01497-)	2

PARTS

ILLUSTRATED DRAWING Main Deck Belt, Pulleys, & Belt Tensioner



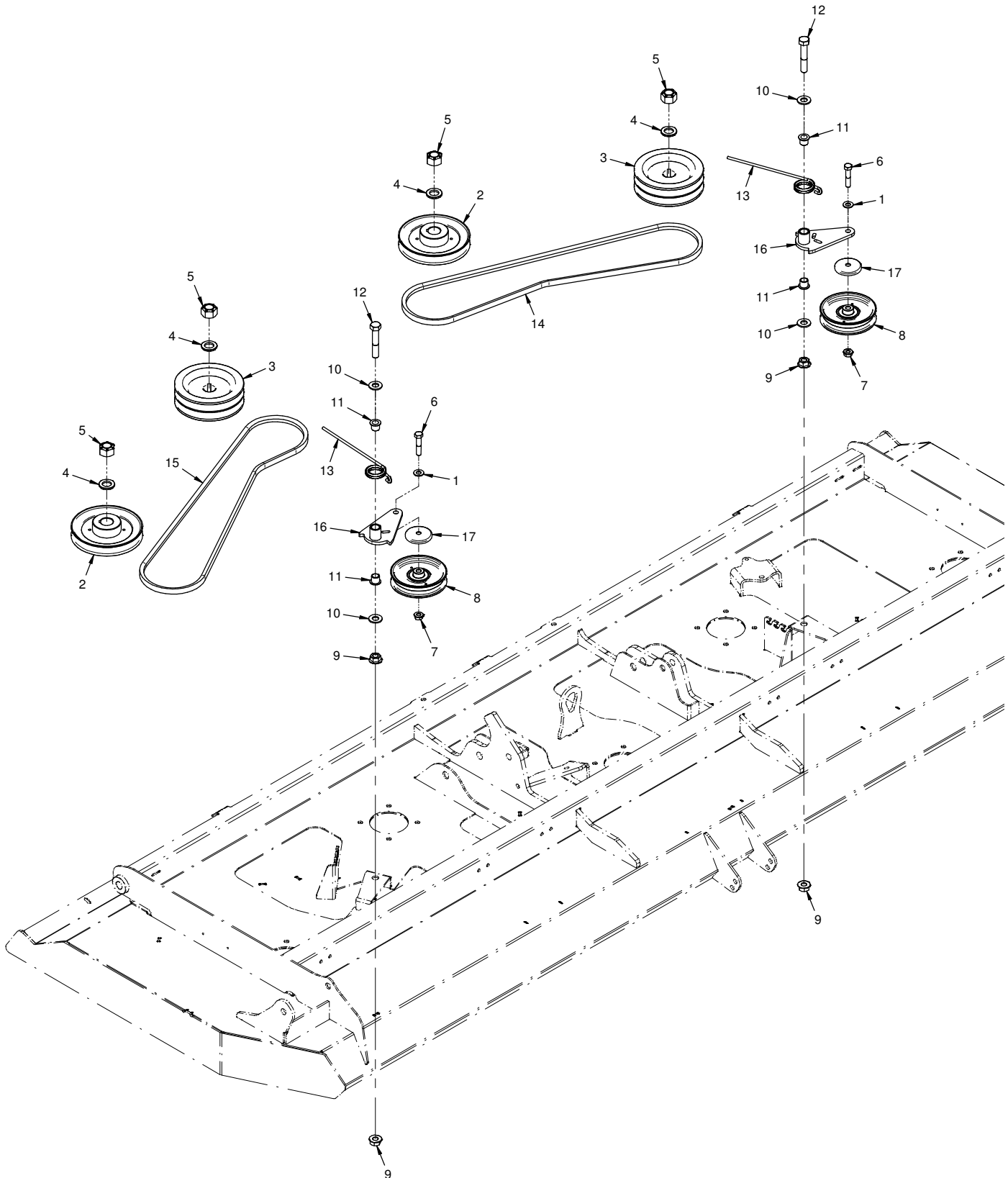
PARTS

Main Deck Belt, Pulleys, & Belt Tensioner

REF.	PART NO.	DESCRIPTION	QTY.
1	95.06	Washer, Flat 3/8 SAE	6
2	83.0075	Pulley, 5.64 OD, 25MM Str. Bore	1
3	83.2BK5725	Pulley, 5.7" 2 Groove, 25mm Bore, 1/4" Keyway	2
4	99.B0057-2	Washer, Mach 3/4 x 1-1/4 10 GA ZP	3
5	99.A12NF	Locknut, Stover 3/4-16 SAE	3
6	83.0031	Pulley, V-Idler 5-1/4 X 3/8 ID	3
7	90.0614	Bolt, 3/8-16 USS x 1-3/4	3
8	99.SF06	Nut, SRF 3/8-16 USS	4
9	99.A06	Locknut, Stover 3/8-16 USS	1
10	90.0414	Bolt, 1/4-20 USS x 1-3/4	1
11	99.SF04	Nut, SRF 1/4-20 USS	4
12	90.0408	Bolt, 1/4-20 USS x 1	1
13	83.BK45H	Pulley, 4.5" H-Bushing	1
14	40.0399	Idler Arm, Belt Tension	1
15	64.0602	Bushing, 3/8 x 5/8 x .265	1
16	94.06	Washer, Flat 3/8 USS	1
17	99.SF0608	Bolt, SRF 3/8-16 USS x 1	1
18	85.B0088	Bushing, 5/8 ID X 3/4 OD X 1/2	2
19	64.1936	Bushing, Belt Tension Pivot	1
20	90.0618	Bolt, 3/8-16 USS x 2-1/4	1
21	03.0022	Pin, Ball 1/4" x 1"	1
22	41.0048	Spring, Ext. 1 Od X 6	1
23	81.0180	Belt, B190 Custom	1
24	60.1056	Cover, Pulley	4
25	MK-6019	Handle, Belt Tensioner	1
26	81.0160	Chain, 1/8 Plated x 4 Links	1

PARTS

ILLUSTRATED DRAWING Single Spindle Belts, Pulleys, & Tensioners



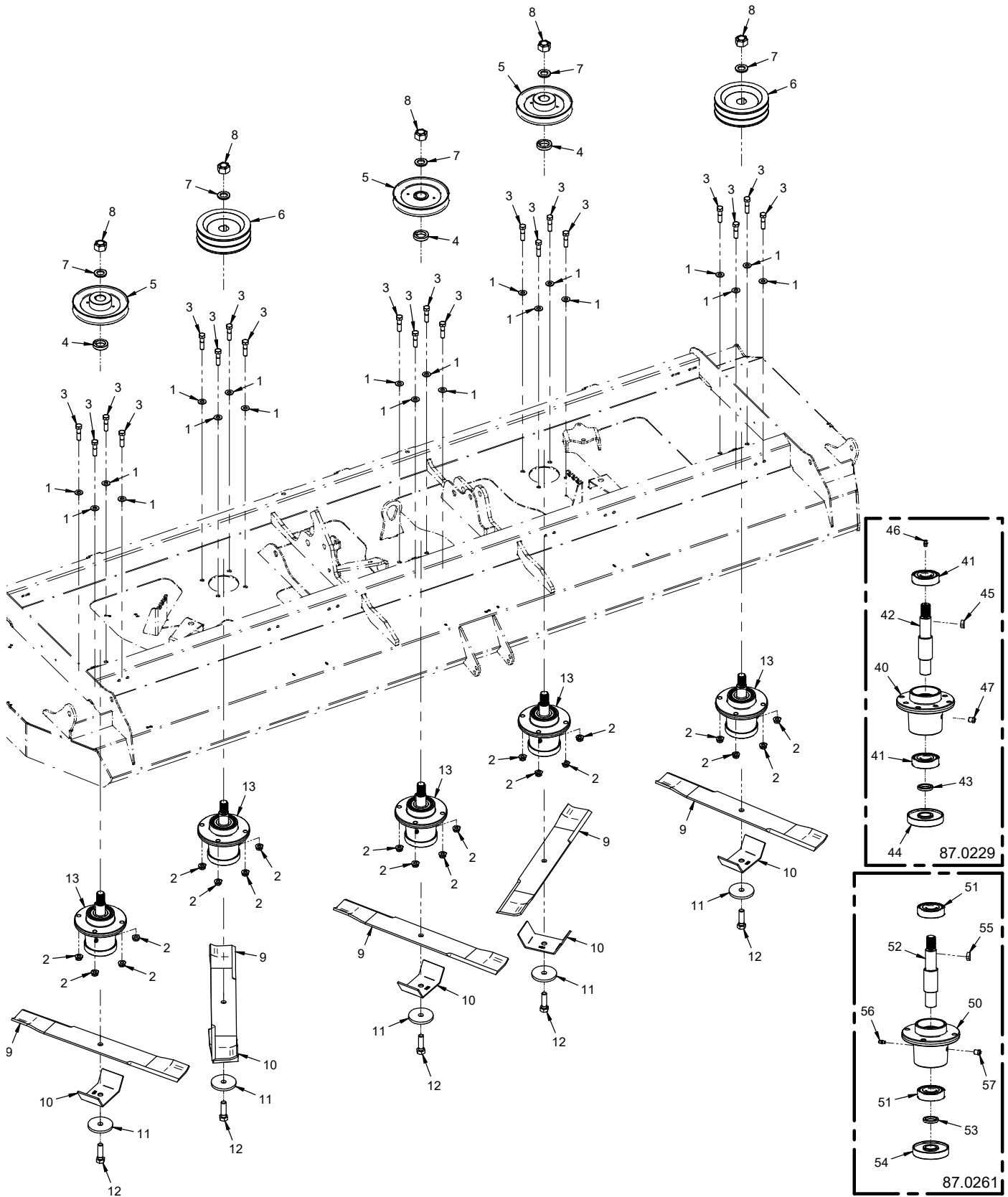
PARTS

Single Spindle Belts, Pulleys, & Tensioners

REF.	PART NO.	DESCRIPTION	QTY.
1	95.06	Washer, Flat 3/8 SAE	2
2	83.0075	Pulley, 5.64 OD, 25MM Str. Bore	2
3	83.2BK5725	Pulley, 5.7" 2 Groove, 25mm Bore, 1/4" Keyway	2
4	99.B0057-2	Washer, Mach 3/4 x 1-1/4 10 GA ZP	4
5	99.A12NF	Locknut, Stover 3/4-16 SAE	4
6	90.0614	Bolt, 3/8-16 USS x 1-3/4	2
7	99.SF06	Nut, SRF 3/8-16 USS	2
8	83.0037	Pulley, Idler Flat 4" X 3/8	2
9	99.SF08	Nut, SRF 1/2-13 USS	4
10	95.08	Washer, Flat 1/2 SAE	4
11	85.B0027	Bushing, 1/2 ID X 5/8 OD X 5/8	4
12	90.0822	Bolt, 1/2-13 USS x 2-3/4	2
13	41.0083	Spring, Torsion Rh 1-3/16 Idx7	2
14	81.A055	Belt, A55	1
15	81.A055	Belt, A55	1
16	MK-6010	Arm, Spindle Tension Idler	2
17	60.1056	Cover, Pulley	2

PARTS

ILLUSTRATED DRAWING Spindles & Blades



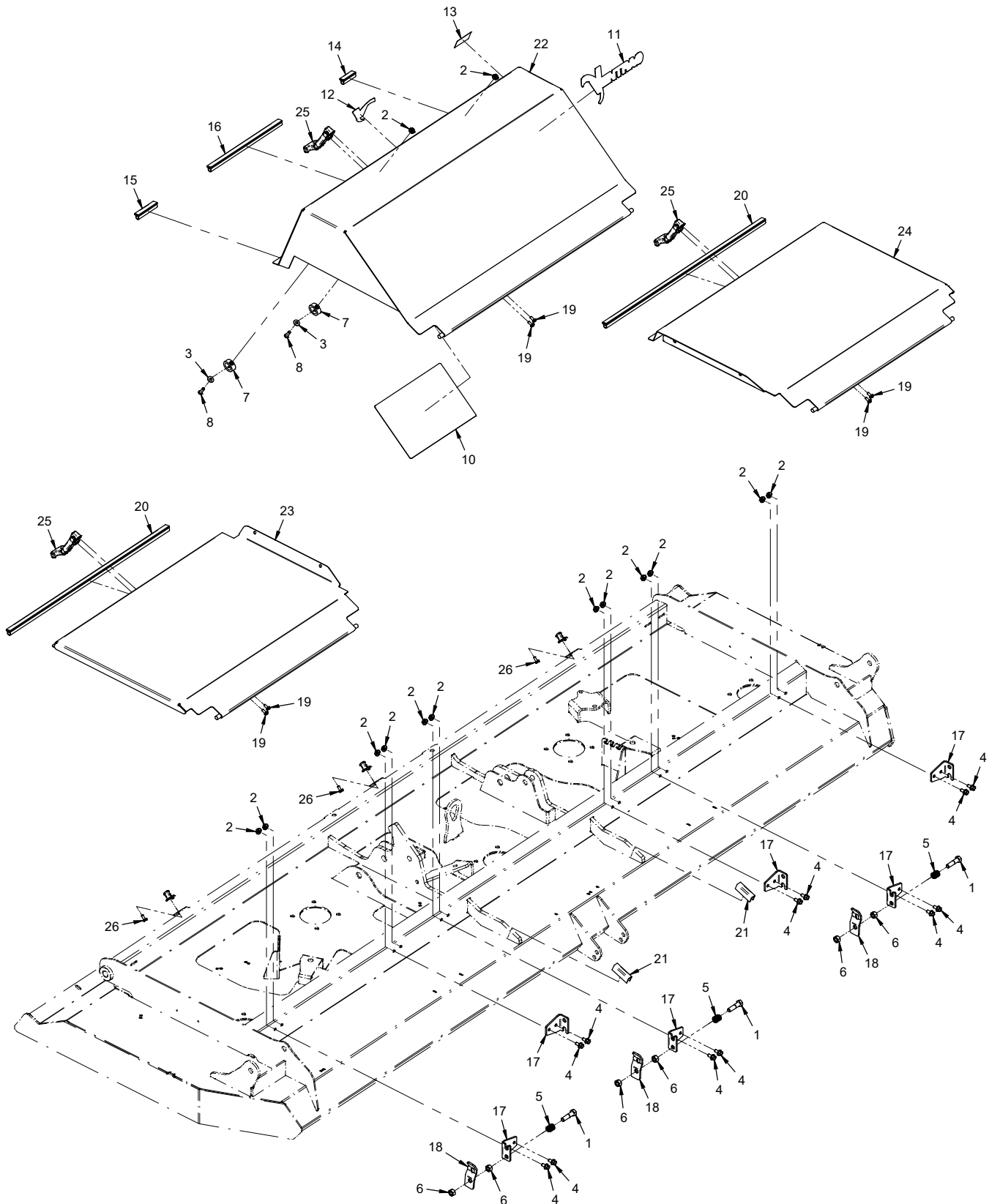
PARTS

Spindles & Blades

REF.	PART NO.	DESCRIPTION	QTY.
1	95.06	Washer, Flat 3/8 SAE	20
2	99.E0082	Nut, Locking Flange 3/8-16	20
3	90.0612	Bolt, 3/8-16 USS x 1-1/2	20
4	85.B0080	Bushing, 1-1/2 OD, 1 ID	3
5	83.0075	Pulley, 5.64 OD, 25MM Str. Bore	3
6	83.2BK5725	Pulley, 5.7" 2 Groove, 25mm Bore, 1/4" Keyway	2
7	99.B0057-2	Washer, Mach 3/4 x 1-1/4 10 GA ZP	5
8	99.A12NF	Locknut, Stover 3/4-16 SAE	5
9	79.0119	Blade, 20.00x1/2 RH S Lowlift	5
9	79.0120	Blade, 20.00x1/2 RH S Highlift (Optional)	5
10	64.2002	Guard, Spindle/Anti-String	5
11	99.B0091	Washer, .510 ID X 2-1/2 OD 1/4	5
12	91.0814-8	Bolt, 1/2-20 x 1-3/4 GR8	5
13	87.0229	Spindle, Asm RH 25MM AL (Superseded by 87.0261)	5
13	87.0261	Spindle, Asm RH 25MM AL	5
40	87.0209-1	Housing, Spindle AL	1
41	55.0064	Bearing, Ball 25 mm x 62 mm	2
42	87.0209-2	Shaft, Spindle RH	1
43	85.B0082	Bushing, Spindle Shaft Spacer	1
44	87.0210	Spindle, Flange Shield	1
45	85.W0406	Key, Woodruff 1/4 X 3/4	1
46	29.GF0001	Grease Ftg, 1/4 SAE ST	1
47	29.GF0017	Fitting, Relief	1
50	87.0261-1	Housing, Spindle AL	1
51	55.0064	Bearing, Ball 25 MM x 62 MM	2
52	87.0261-2	Shaft, Spindle RH	1
53	85.B0082	Bushing, Spindle Shaft Spacer	1
54	87.0210	Spindle, Flange Shield	1
55	85.W0406	Key, Woodruff 1/4 X 3/4, #806 SAE Size	1
56	29.GF0001	Grease Ftg, 1/4 SAE ST	1
57	29.GF0017	Fitting, Relief	1

PARTS

ILLUSTRATED DRAWING Top Deck Covers



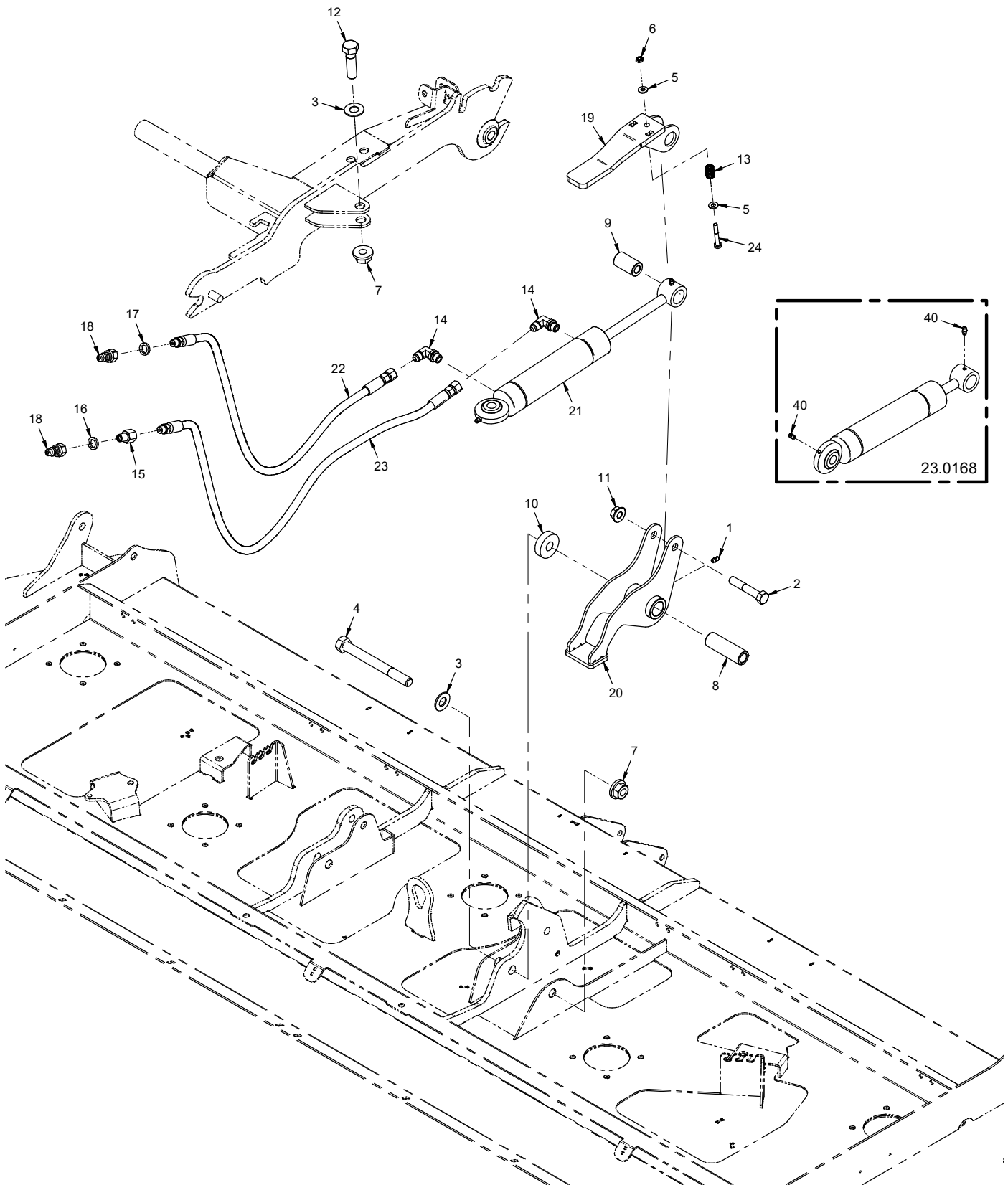
PARTS

Top Deck Covers

REF.	PART NO.	DESCRIPTION	QTY.
1	90.0612	.Bolt, 3/8-16 USS x 1-1/2	3
2	99.SF04	.Nut, SRF 1/4-20 USS	14
3	95.04	.Washer, Flat 1/4 SAE	2
4	99.SF0404-1	.Bolt, SMF 1/4-20 X 1/2	12
5	41.0039	.Spring, Comp. 9/16 OD X 5/8	3
6	92.06	.Nut, 3/8-16 USS	6
7	05.0170	.Bumper, Elastomer 125 Lbs PF	2
8	99.0406	.Bolt, 1/4-20 x 3/4 BSCS	2
10	00.0601	.Decal, Maintenance MK960	1
11	00.0383	.Decal, Ventrac	1
12	00.0192	.Decal, V-Decal Die Cut Blue	1
13	00.0770	.Decal, Made In Usa	1
14	06.0049-1.75IN	.Trim, 7/16" Bulb Seal Side 1/16T x 1-3/4"	1
15	06.0049-2.75IN	.Trim, 7/16" Bulb Seal Side 1/16T x 2-3/4"	1
16	06.0049-10.5IN	.Trim, 7/16" Bulb Seal Side 1/16T x 10-1/2"	1
17	MK-1300	.Bracket, Top Shield Hinge	6
18	MK-1302	.Latch, Top Shield	3
19	99.K0072	.Machine Screw, 10-24 X 1/2 ZP	6
20	06.0049-23.5IN	.Trim, 7/16" Bulb Seal Side 1/16T x 23-1/2"	2
21	06.0089-2IN	.Trim, Trim Loc 5/8 x 3/8 x 2"	2
22	MK-6015	.Cover, Top Deck Center	1
23	MK-6027	.Cover, Top Deck Right	1
24	MK-6028	.Cover, Top Deck Left	1
25	47.0127	.Latch, Rubber Draw T-Handle	3
26	99.K0174	.Machine Screw, #10-24 x 1/2 Hex Head ZP	3

PARTS

ILLUSTRATED DRAWING 70.8203 Hydraulic Flip Up Kit



PARTS

70.8203 Hydraulic Flip Up Kit

REF.	PART NO.	DESCRIPTION	QTY.
1	29.GF0001	.Grease Ftg, 1/4 SAE ST.	1
2	90.0822	.Bolt, 1/2-13 USS x 2-3/4.	1
3	95.10	.Washer, Flat 5/8 SAE	2
4	90.1048	.Bolt, 5/8-11 USS x 6	1
5	95.04	.Washer, Flat 1/4 SAE	2
6	99.A04	.Locknut, Stover 1/4-20 USS.	1
7	99.E0094	.Locknut, 5/8-11 Flanged Stover	2
8	64.1975	.Bushing, .641 x 1.00 x 3.094L	1
9	64.1973	.Bushing, .516ID X 1 OD X 1.75 L	1
10	MK-1173	.Washer, .656 x 1.75 x 1/2 Thk	1
11	99.E0103	.Nut, Locking Flange 1/2-13	1
12	90.1018	.Bolt, 5/8-11 USS x 2-1/4.	1
13	41.0108	.Spring, Comp. .531 OD X .780 LG.	1
14	25.6801-06-06	.Fitting, 90 ME 3/8 x 3/8.	2
15	29.0092	.Fitting, .025 Orifice 1/4 Pipe	1
16	05.0116	.Washer, .544 ID x .817 x .14 Red.	1
17	05.0117	.Washer, .544 ID x .817 x .14 Yel	1
18	23.0104	.Coupler, Quick Male 1/4	2
19	64.2014	.Bracket, Hyd Cylinder Lock	1
20	MK-6021	.Bracket, MK Flip Up Rocker	1
21	23.0168	.Cylinder, 1-3/4" X 5-1/4"	1
22	20.0166	.Hose, 1/4x35.00 SAE 100R17 AR	1
23	20.0169	.Hose, 1/4x38.00 SAE 100R17 AR	1
24	90.0414	.Bolt, 1/4-20 USS x 1-3/4.	1
40	29.GF0001	.Grease Ftg, 1/4 SAE ST.	2