

DR540

Ballpark Groomer



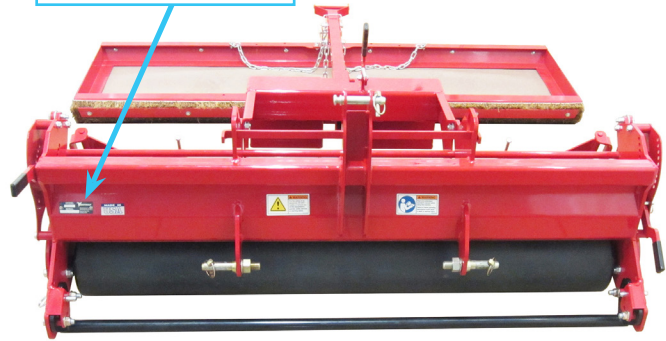


500 Venture Drive
Orrville Oh 44667
www.ventrac.com

Serial Number Description



Serial Plate Location



Notes

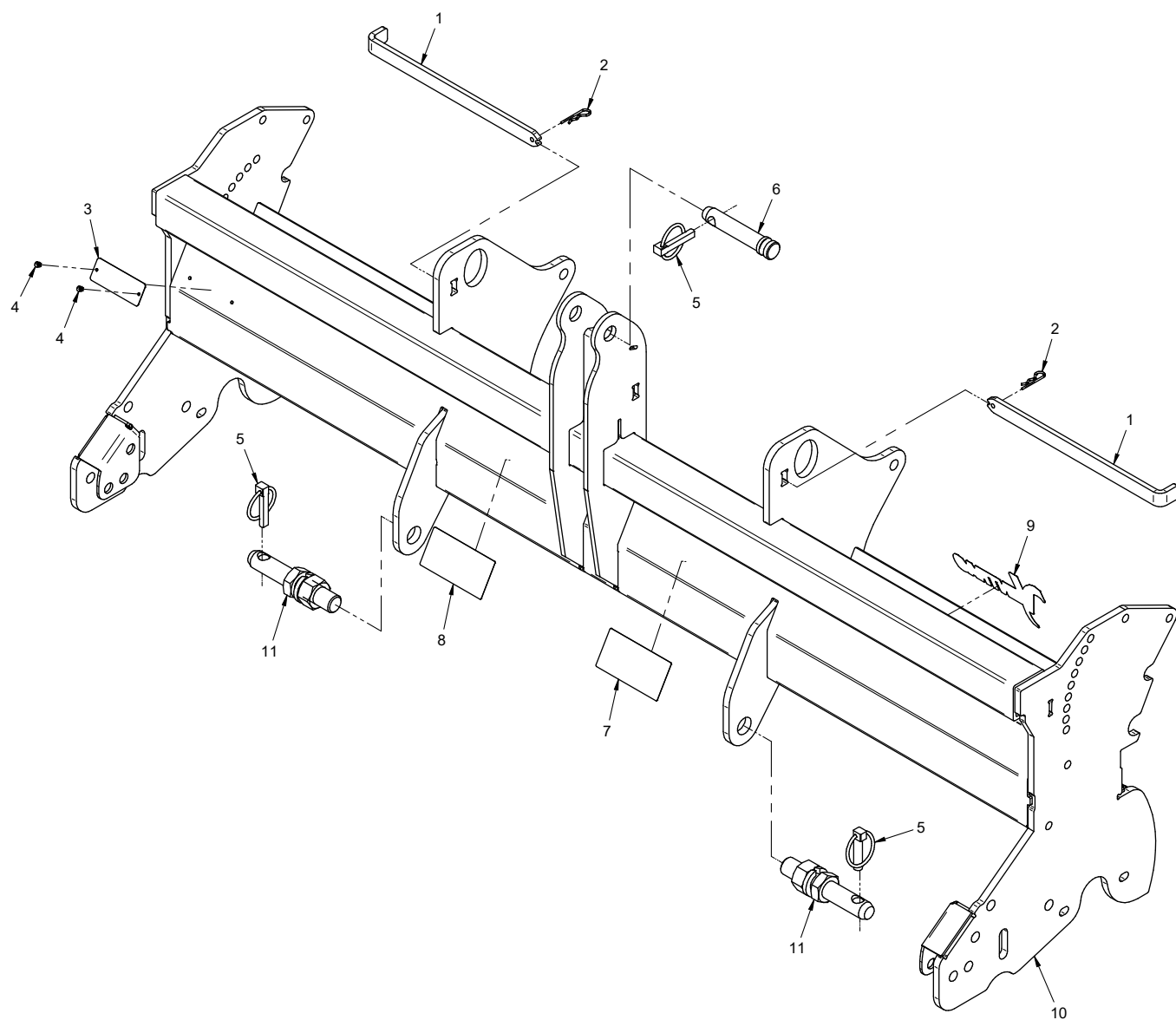
- If any component requires replacement, use only original Ventrac replacement parts.
- When ordering new components, be sure to order all required safety decals. All current safety decals must be affixed to the replacement components prior to installation of the component.

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PARTS

ILLUSTRATED DRAWING Main Frame



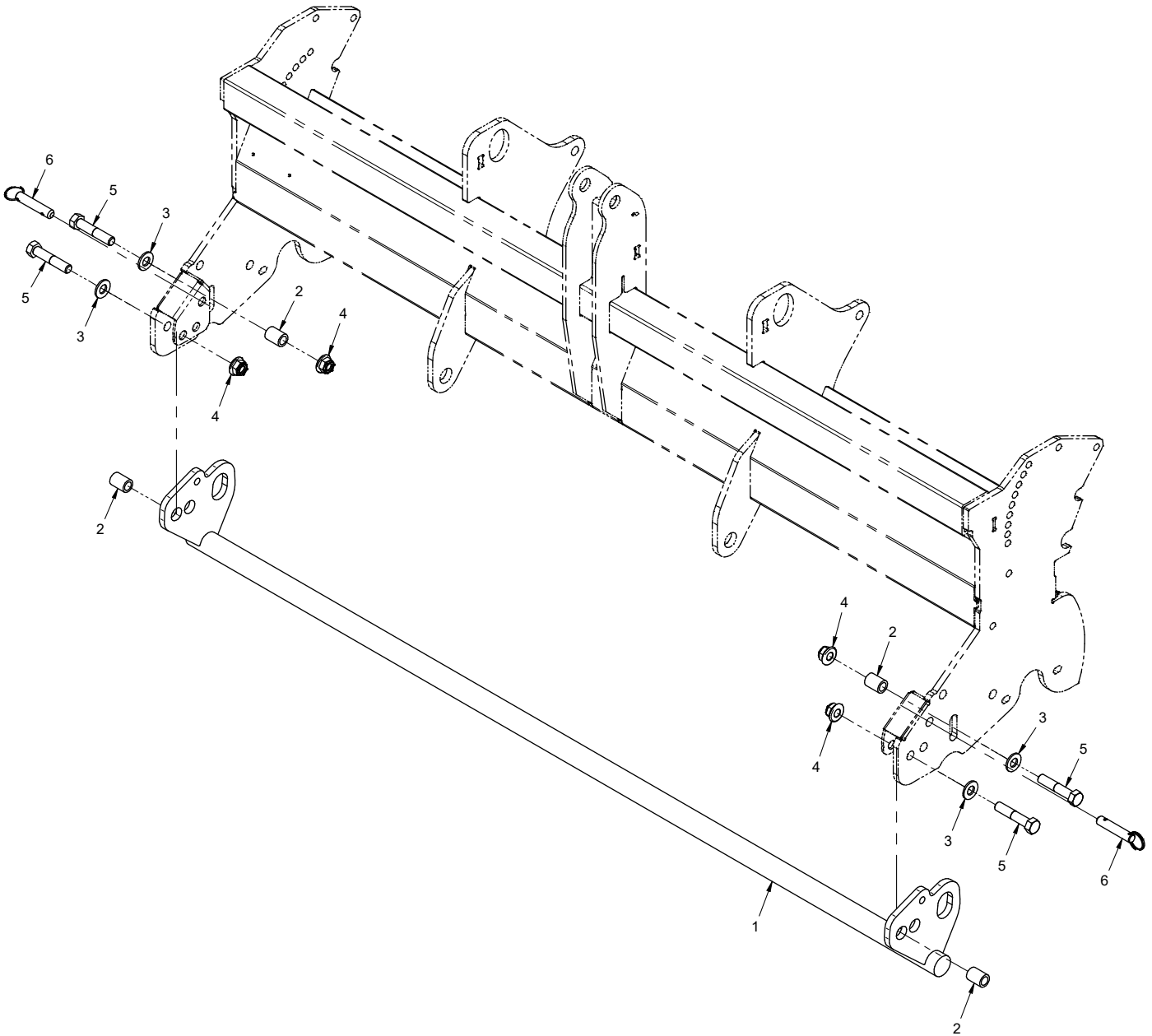
PARTS

Main Frame

REF.	PART NO.	DESCRIPTION	QTY.
1	64.1312	.PIN, WEIGHT RETAINER	2
2	02.HP0313	.HAIRPIN, 3/32 X 1-5/8	2
3	N/A	.PLATE, VENTRAC SERIAL NUMBER	1
4	04.0007	.RIVET, POP DOME 1/8 X 1/8 S.S.	2
5	03.0005	.PIN, LINCH	3
6	03.0004	.PIN, TOP LINK CATEGORY 1	1
7	00.0217	.DECAL, WARNING READ OWNERS MAN (Serial # 01001-01541)	1
7	00.0619	.DECAL, WARNING READ OWNERS MAN (Serial # 01542-)	1
8	00.0220	.DECAL, GENERAL SAFETY (Serial # 01001-01541)	1
8	00.0632	.DECAL, GENERAL SAFETY (Serial # 01542-)	1
9	00.0382	.DECAL, VENTRAC	1
10	62.1429	.FRAME, MAIN DR540	1
11	03.0023	.PIN, LIFT ARM 7/8" X 5-3/4	2

PARTS

ILLUSTRATED DRAWING Leveling Bar



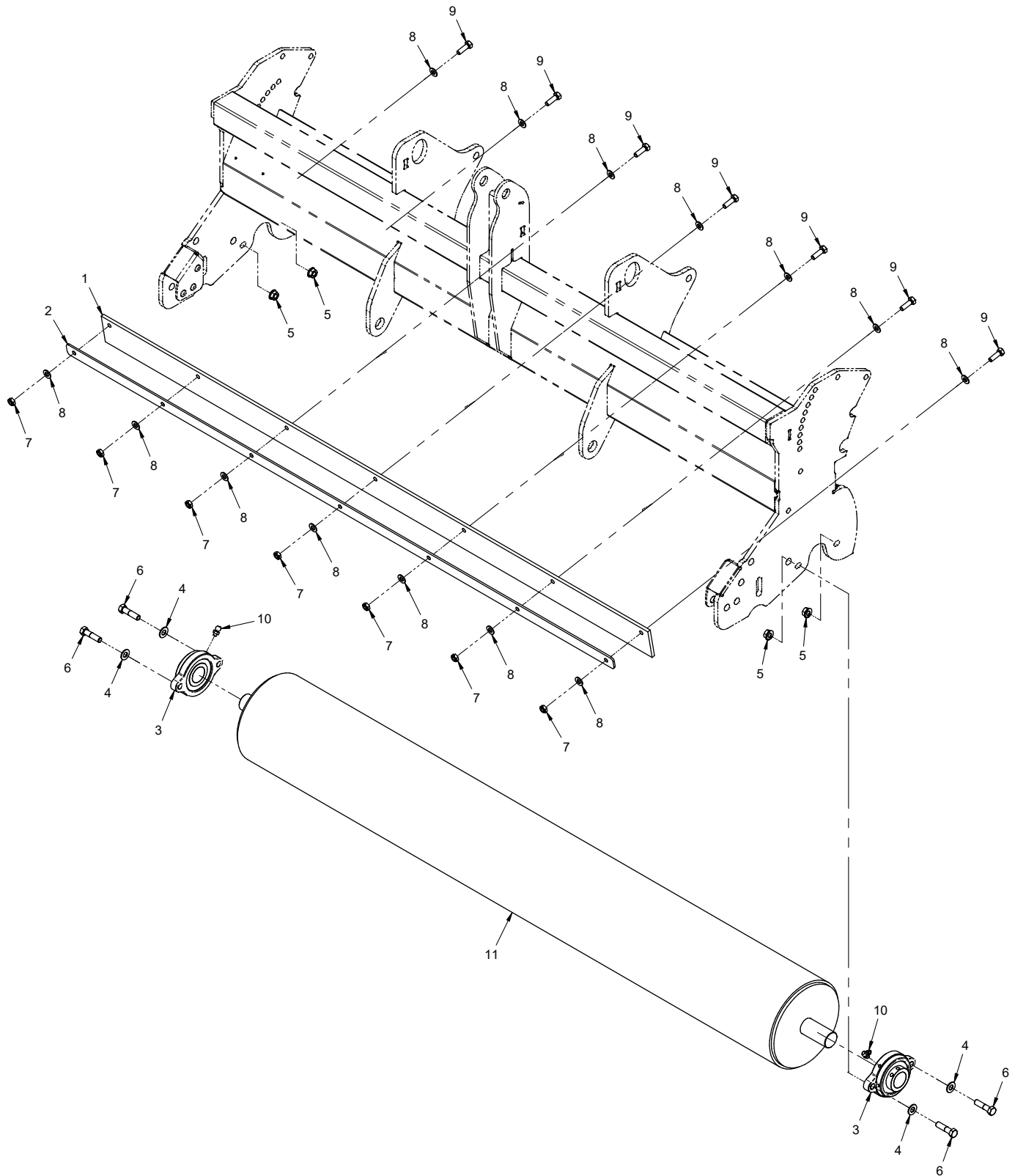
PARTS

Leveling Bar

REF.	PART NO.	DESCRIPTION	QTY.
1	62.1430	.FRAME, LEVELING BAR	1
2	64.1877	.BUSHING, LEVELING BAR PIVOT	4
3	95.08	.WASHER, FLAT 1/2 SAE	4
4	99.E0119	.LOCKNUT, NYLON - FLANGE 1/2-13	4
5	90.0820	.BOLT, 1/2-13 USS X 2-1/2	4
6	03.0007	.PIN, BALL 1/2 X 1.8"	2

PARTS

ILLUSTRATED DRAWING Rear Roller



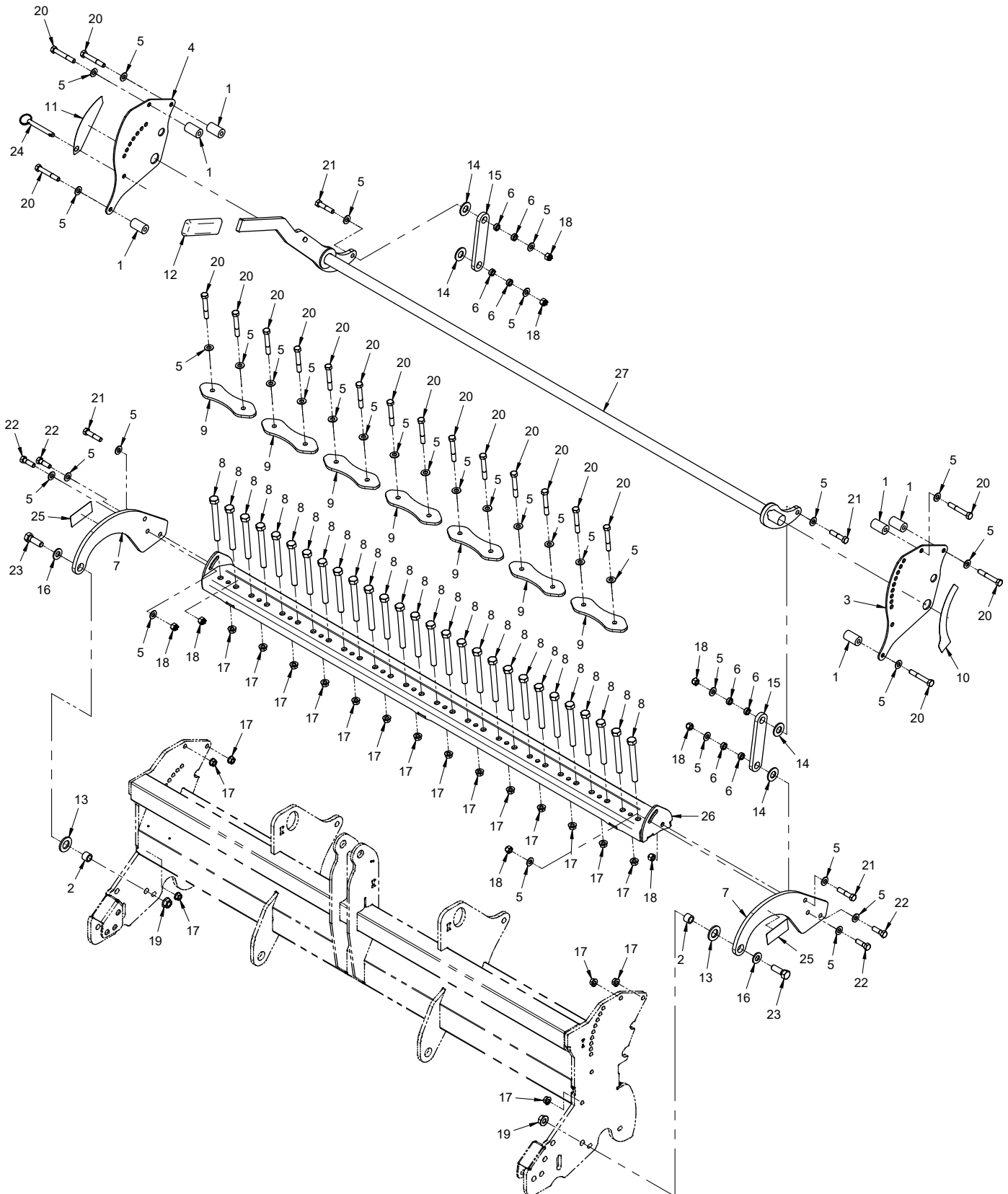
PARTS

Rear Roller

REF.	PART NO.	DESCRIPTION	QTY.
1	44.0361	BELTING, ROLLER WIPER	1
2	64.1871	CLAMP, ROLLER WIPER	1
3	55.FB16020	BEARING, FLANGE BLOCK 1-1/4"	2
4	95.06	WASHER, FLAT 3/8 SAE	4
5	99.SF06	NUT, SRF 3/8-16 USS	4
6	90.0612	BOLT, 3/8-16 USS X 1-1/2	4
7	99.A05	LOCKNUT, STOVER 5/16-18 USS	7
8	95.05	WASHER, FLAT 5/16 SAE	14
9	90.0508	BOLT, 5/16-18 USS X 1"	7
10	29.GF0002	GREASE FTG, 1/4 SAE 90	2
11	80.0386	ROLLER, REAR 7"	1

PARTS

ILLUSTRATED DRAWING Spike Bar



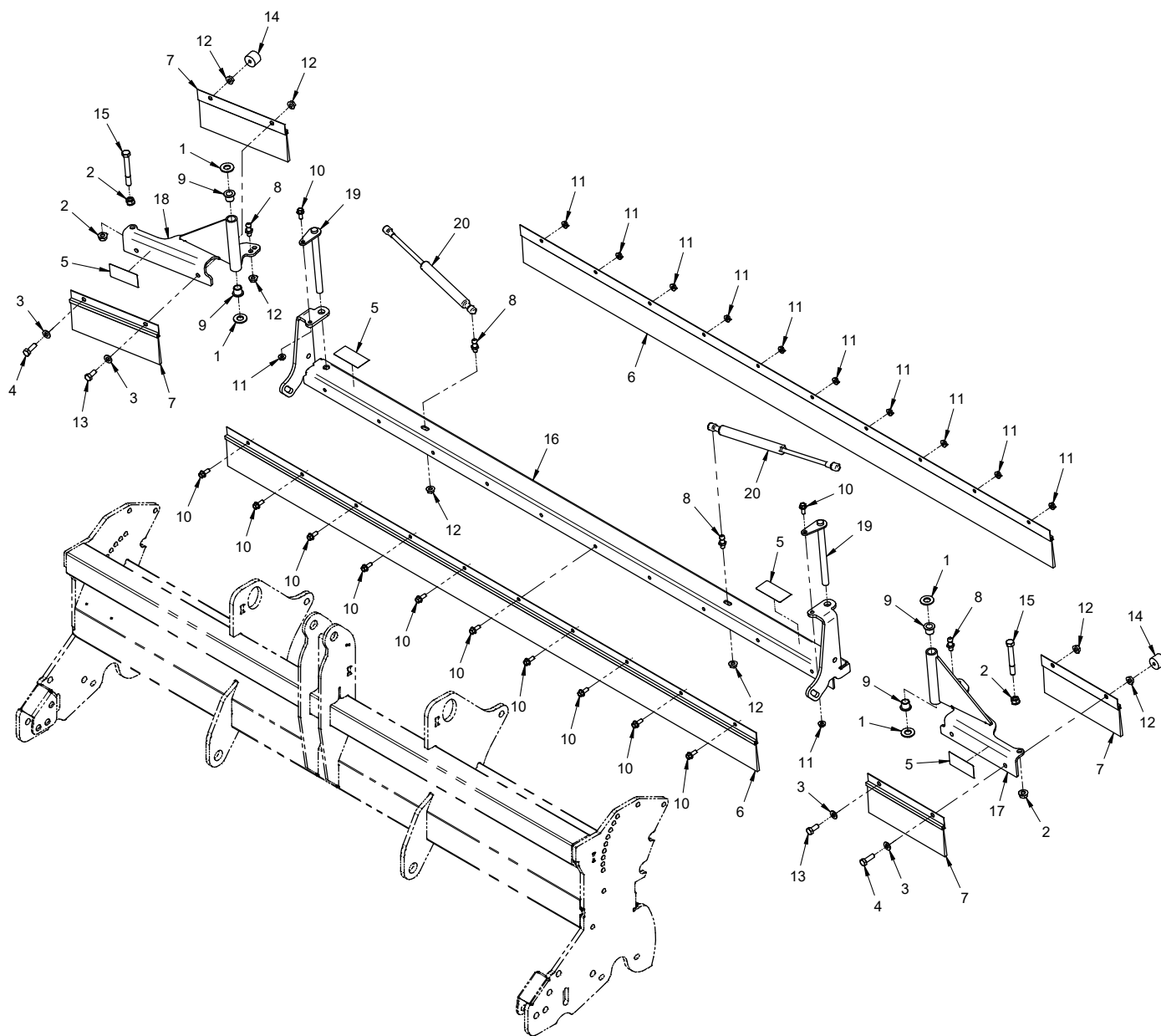
PARTS

Spike Bar

REF.	PART NO.	DESCRIPTION	QTY.
1	64.1873	.SPACER, SELECTOR PLATE	6
2	64.1894	.BUSHING, PIVOT SPIKE BAR	2
3	60.1261	.PLATE, BROOM SELECTOR	1
4	60.1262	.PLATE, SPIKE BAR SELECTOR	1
5	95.06	.WASHER, FLAT 3/8 SAE	34
6	64.0602	.BUSHING, 3/8 X 5/8 X .265	8
7	40.0397	.PLATE, SPIKE BAR MOUNT PIVOT	2
8	79.0095	.TINE, SPIKE	28
9	64.1872	.CLAMP, SPIKE TINES	7
10	00.0407	.DECAL, BRUSH HEIGHT ADJUST	1
11	00.0406	.DECAL, SPIKE BAR HEIGHT ADJUST	1
12	47.0377	.GRIP, HANDLE BLK FOAM 4-3/4 L	1
13	95.12	.WASHER, FLAT 3/4 SAE	2
14	95.10	.WASHER, FLAT 5/8 SAE	4
15	42.0575	.LINK, SPIKE BAR	2
16	95.08	.WASHER, FLAT 1/2 SAE	2
17	99.SF06	.NUT, SRF 3/8-16 USS	20
18	99.A06N	.LOCKNUT, NYLON 3/8-16	8
19	99.SF08	.NUT, SRF 1/2-13 USS	2
20	90.0620	.BOLT, 3/8-16 USS X 2-1/2	20
21	90.0614	.BOLT, 3/8-16 USS X 1-3/4	4
22	90.0610	.BOLT, 3/8-16 USS X 1-1/4	4
23	90.0812	.BOLT, 1/2-13 USS X 1-1/2	2
24	03.0011	.PIN, BALL 3/8 X 2-1/2	1
25	00.0218	.DECAL, WARNING PINCH POINT (Serial # 01001-01541)	2
25	00.0364	.DECAL, WARNING PINCH POINT (Serial # 01542-)	2
26	62.1431	.FRAME, SPIKE BAR	1
27	64.1875	.SHAFT, SPIKE BAR ROCKER	1

OPTIONS

ILLUSTRATED DRAWING 70.8156 Groomer Brush Frame & Wings



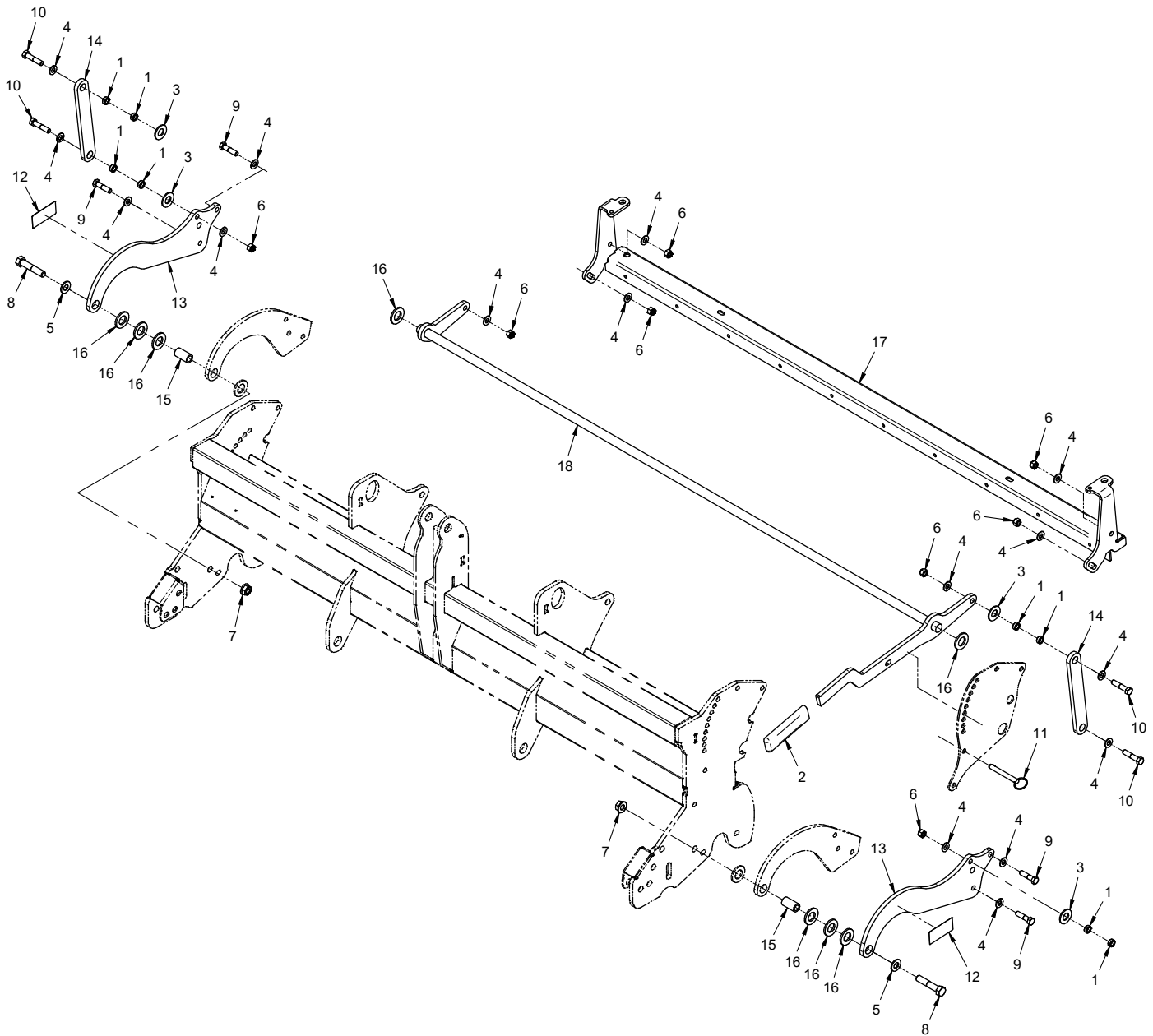
OPTIONS

70.8156 Groomer Brush Frame & Wings

REF.	PART NO.	DESCRIPTION	QTY.
1	95.08	WASHER, FLAT 1/2 SAE	4
2	99.SF06	NUT, SRF 3/8-16 USS	4
3	95.05	WASHER, FLAT 5/16 SAE	4
4	90.0508	BOLT, 5/16-18 USS X 1"	2
5	00.0364	DECAL, WARNING PINCH POINT	4
6	79.0099	BRUSH, GROOMER CENTER	2
7	79.0100	BRUSH, GROOMER WING	4
8	47.0225	STUD, BALL 10MM 5/16-18 THREAD	4
9	85.B0027	BUSHING, 1/2 ID X 5/8 OD X 5/8	4
10	99.SF0405-1	BOLT, SMF 1/4-20 X 5/8	12
11	99.SF04	NUT, SRF 1/4-20 USS	12
12	99.SF05	NUT, SRF 5/16-18 USS	8
13	90.0506	BOLT, 5/16-18 USS X 3/4"	2
14	05.0110	BUMPER, NEOPRENE 1" DIA.	2
15	90.0624	BOLT, 3/8-16 USS X 3	2
16	62.1432	FRAME, BRUSH MOUNT	1
17	62.1433	FRAME, BRUSH MOUNT WING LEFT	1
18	62.1434	FRAME, BRUSH MOUNT WING RIGHT	1
19	64.1881	PIN, RETAINER - BRUSH WING	2
20	47.0372	SHOCK, GAS SPRING	2

OPTIONS

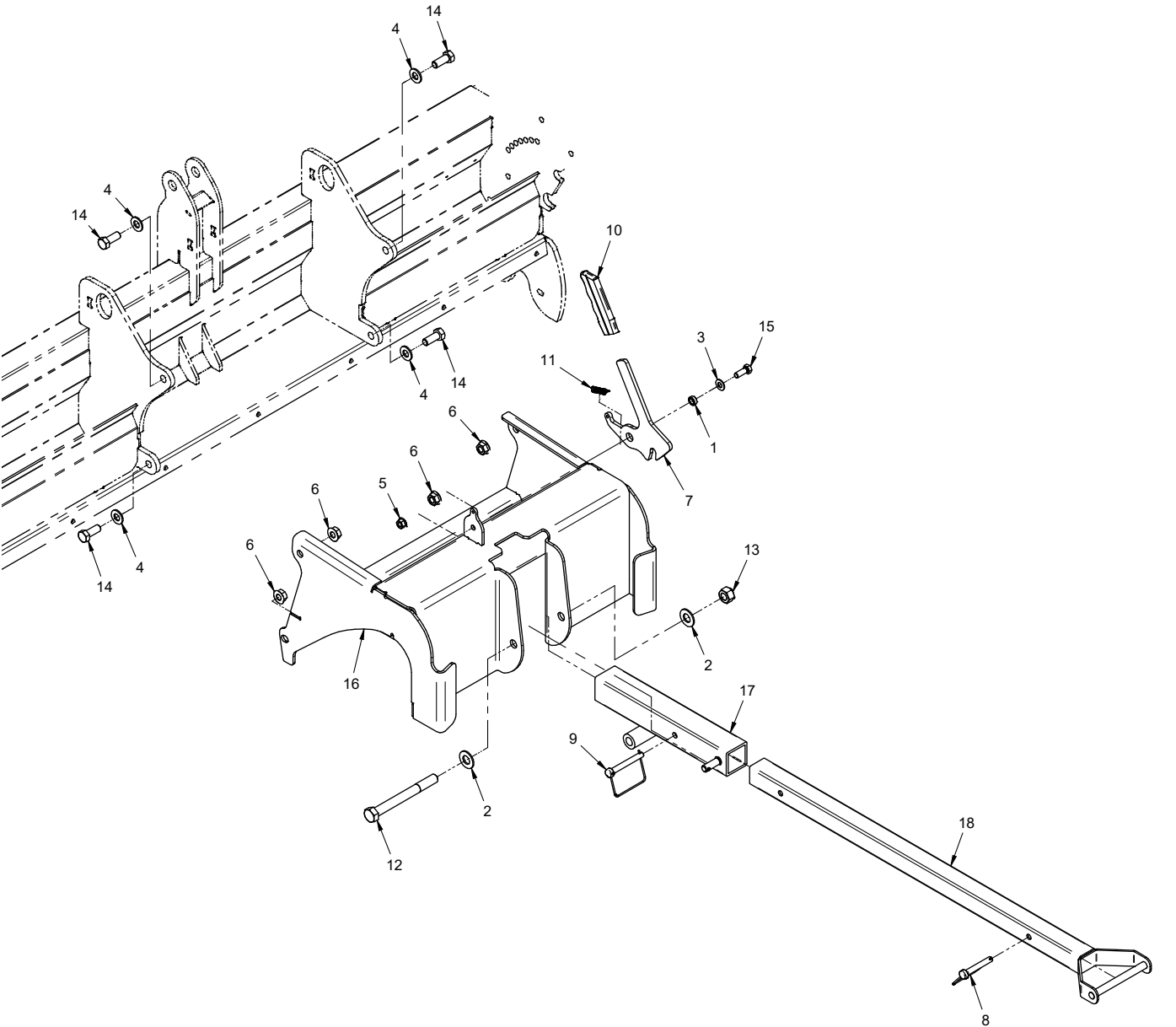
ILLUSTRATED DRAWING 70.8156 Groomer Brush Adjustment Linkage



OPTIONS

70.8156 Groomer Brush Adjustment Linkage

REF.	PART NO.	DESCRIPTION	QTY.
1	64.0602	.BUSHING, 3/8 X 5/8 X .265	8
2	47.0377	.GRIP, HANDLE BLK FOAM 4-3/4 L	1
3	95.10	.WASHER, FLAT 5/8 SAE	4
4	95.06	.WASHER, FLAT 3/8 SAE	16
5	95.08	.WASHER, FLAT 1/2 SAE	2
6	99.A06N	.LOCKNUT, NYLON 3/8-16	8
7	99.SF08	.NUT, SRF 1/2-13 USS	2
8	90.0820	.BOLT, 1/2-13 USS X 2-1/2	2
9	90.0612	.BOLT, 3/8-16 USS X 1-1/2	4
10	90.0614	.BOLT, 3/8-16 USS X 1-3/4	4
11	03.0011	.PIN, BALL 3/8 X 2-1/2	1
12	00.0364	.DECAL, WARNING PINCH POINT	2
13	60.1263	.PLATE, BRUSH MOUNT PIVOT	2
14	42.0576	.LINK, BRUSH	2
15	64.1874	.BUSHING, PIVOT BRUSH	2
16	95.12	.WASHER, FLAT 3/4 SAE	8
17	62.1432	.FRAME, BRUSH MOUNT	1
18	64.1882	.SHAFT, BRUSH ROCKER	1



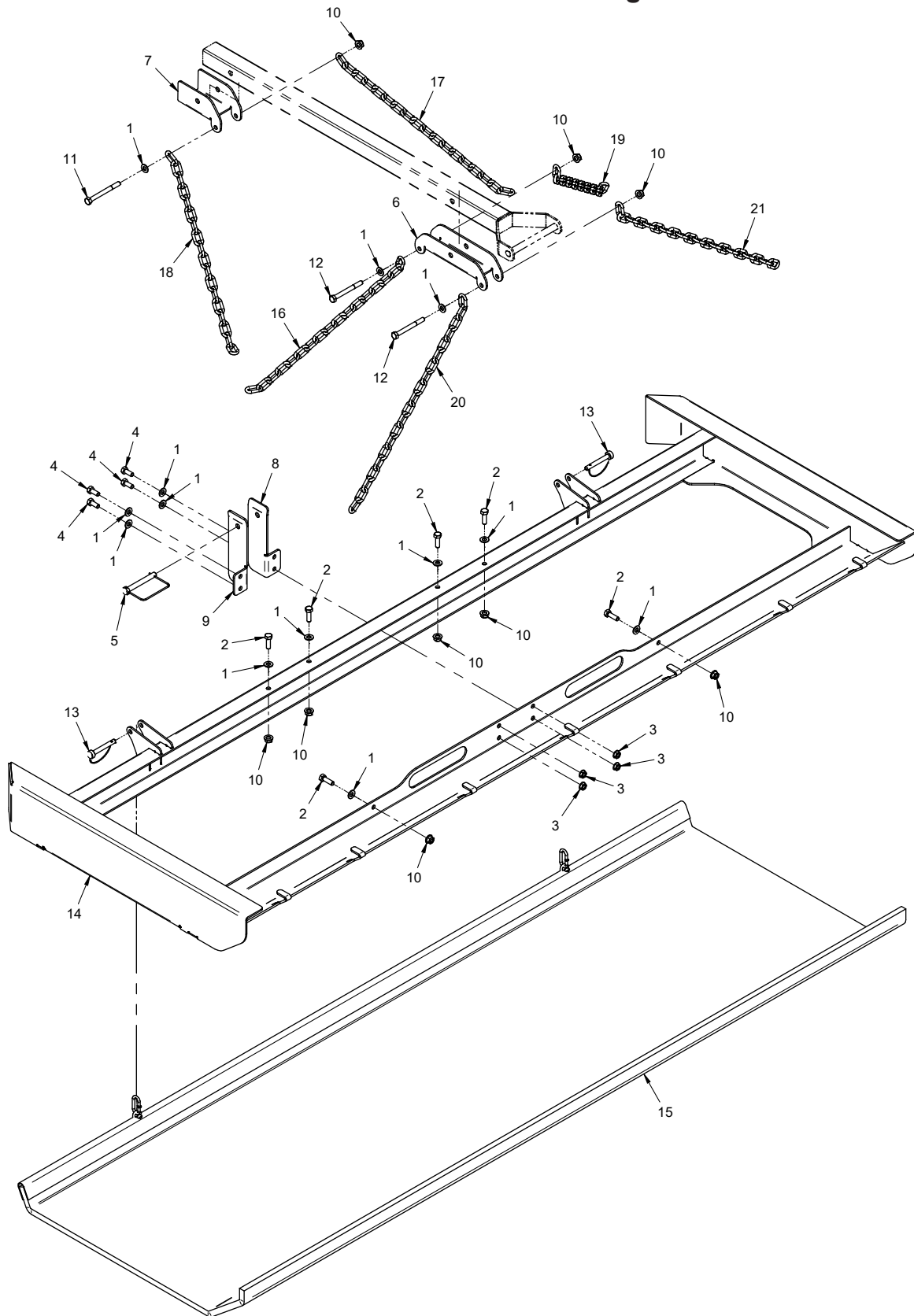
OPTIONS

70.8154 Groomer Drag Frame & Arm

REF.	PART NO.	DESCRIPTION	QTY.
1	64.0602	.BUSHING, 3/8 X 5/8 X .265	1
2	95.10	.WASHER, FLAT 5/8 SAE	2
3	95.06	.WASHER, FLAT 3/8 SAE	1
4	95.08	.WASHER, FLAT 1/2 SAE	4
5	99.SF06	.NUT, SRF 3/8-16 USS.	1
6	99.SF08	.NUT, SRF 1/2-13 USS.	4
7	64.1880	.LATCH, DRAG LIFT FRAME	1
8	03.0003	.PIN, SAFETY SNAP 3/8 X 2-1/2"	1
9	03.0015	.PIN, SAFETY SNAP 3/8 X 3"	1
10	47.0086	.GRIP, SLIP-ON HANDLE - BLACK	1
11	41.0112	.SPRING, EXT 3/8 X 1-1/2 LNG ZP	1
12	90.1048	.BOLT, 5/8-11 USS X 6	1
13	99.A10	.LOCKNUT, STOVER 5/8-11 USS.	1
14	90.0810	.BOLT, 1/2-13 USS X 1-1/4.	4
15	90.0608	.BOLT, 3/8-16 USS X 1.	1
16	62.1435	.FRAME, REAR DRAG HITCH	1
17	62.1436	.FRAME, DRAG LIFT.	1
18	40.0398	.ARM, DRAG LIFT	1

OPTIONS

ILLUSTRATED DRAWING 70.8154 Groomer Steel Drag



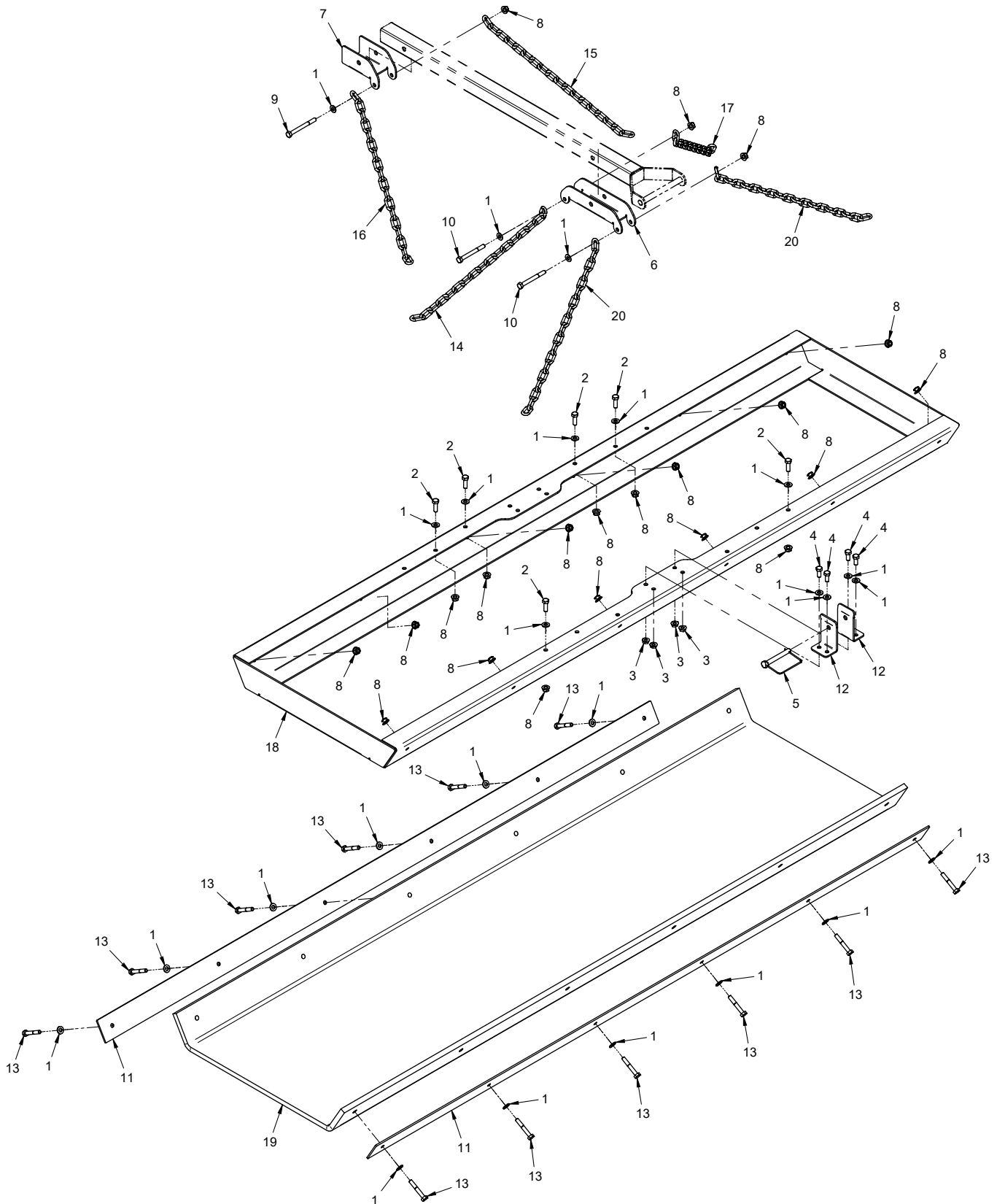
OPTIONS

70.8154 Groomer Steel Drag

REF.	PART NO.	DESCRIPTION	QTY.
1	95.05	WASHER, FLAT 5/16 SAE	13
2	90.0508	BOLT, 5/16-18 USS X 1"	6
3	99.SF05	NUT, SRF 5/16-18 USS	4
4	90.0506	BOLT, 5/16-18 USS X 3/4"	4
5	03.0015	PIN, SAFETY SNAP 3/8 X 3"	1
6	64.1876	BRACKET, DRAG LIFT	1
7	64.1895	BRACKET, DRAG PULL	1
8	64.1896	BRACKET, CHAIN DRAG LATCH RHT.	1
9	64.1897	BRACKET, CHAIN DRAG LATCH LFT	1
10	99.E0102	NUT, LOCKING FLANGE 5/16-18	9
11	90.0526	BOLT, 5/16-18 USS X 3-1/4"	1
12	90.0524	BOLT, 5/16-18 USS X 3"	2
13	03.0024	PIN, SAFETY SNAP 5/16 X 1-3/4	2
14	62.1437	FRAME, STEEL CHAIN DRAG	1
15	47.0374	DRAG, STEEL MAT - 72" X 26"	1
16	81.0158	CHAIN, 3/16 X 25" - 26 LINKS	2
17	81.0159	CHAIN, 3/16 X 16" - 18 LINKS	2
18	81.0159	CHAIN, 3/16 X 16" - 18 LINKS	2
19	81.0158	CHAIN, 3/16 X 25" - 26 LINKS	2
20	81.0158	CHAIN, 3/16 X 25" - 26 LINKS	1
21	81.0158	CHAIN, 3/16 X 25" - 26 LINKS	1

OPTIONS

ILLUSTRATED DRAWING 70.8154 Groomer Coco Mat Drag



OPTIONS

70.8154 Groomer Coco Mat Drag

REF.	PART NO.	DESCRIPTION	QTY.
1	95.05	WASHER, FLAT 5/16 SAE	25
2	90.0508	BOLT, 5/16-18 USS X 1"	6
3	99.SF05	NUT, SRF 5/16-18 USS	4
4	90.0506	BOLT, 5/16-18 USS X 3/4"	4
5	03.0015	PIN, SAFETY SNAP 3/8 X 3"	1
6	64.1876	BRACKET, DRAG LIFT	1
7	64.1895	BRACKET, DRAG PULL	1
8	99.E0102	NUT, LOCKING FLANGE 5/16-18	21
9	90.0526	BOLT, 5/16-18 USS X 3-1/4"	1
10	90.0524	BOLT, 5/16-18 USS X 3"	2
11	64.1898	CLAMP, COCOA DRAG MAT	2
12	64.1879	BRACKET, DRAG LATCH	2
13	90.0516	BOLT, 5/16-18 USS X 2"	12
14	81.0158	CHAIN, 3/16 X 25" - 26 LINKS	2
15	81.0159	CHAIN, 3/16 X 16" - 18 LINKS	2
16	81.0159	CHAIN, 3/16 X 16" - 18 LINKS	2
17	81.0158	CHAIN, 3/16 X 25" - 26 LINKS	2
18	62.1439	FRAME, COCOA MAT DRAG	1
19	47.0375	DRAG, COCOA MAT - 72" X 24"	1
20	81.0158	CHAIN, 3/16 X 25" - 26 LINKS	2