

KM500

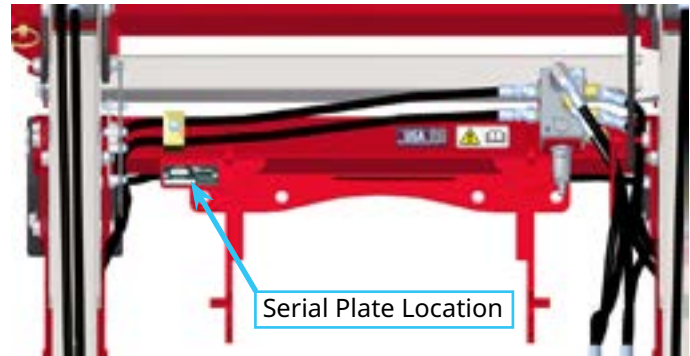
Loader





500 Venture Drive
Orrville Oh 44667
www.ventrac.com

Serial Number Description



Notes

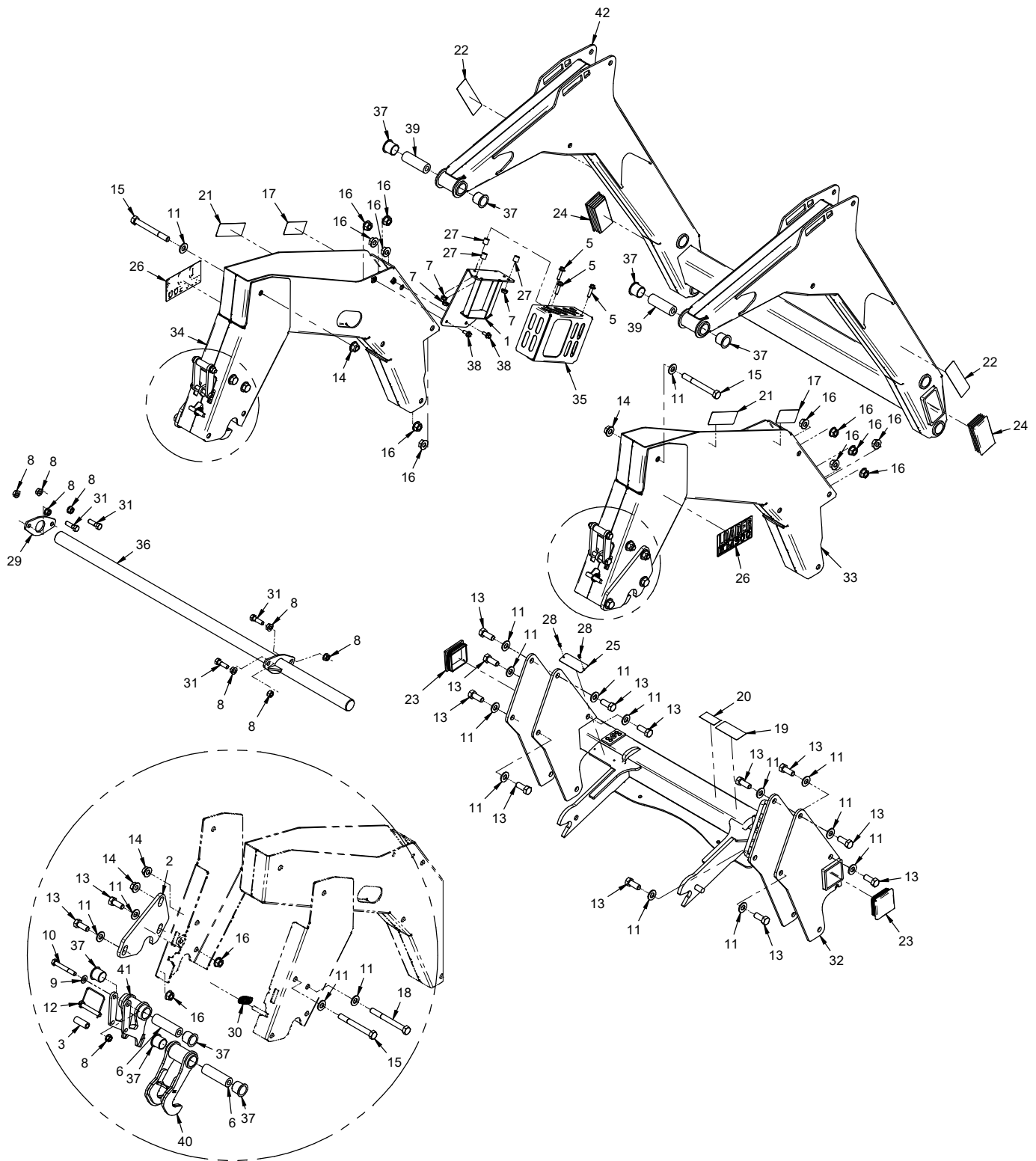
- If any component requires replacement, use only original Ventrac replacement parts.
- When ordering new components, be sure to order all required safety decals. All current safety decals must be affixed to the replacement components prior to installation of the component.

TABLE OF CONTENTS

PARTS	PAGE 4
Main Frame, Loader Arms, & Crossbar Mount	4
Tool Attachment Mount.....	6
Hydraulic Lift	8
Hydraulic Tilt	10
Hydraulic Diagram	12
70.8267 Third Aux Loader - Standard	14
70.8244 Light Material Bucket	16
70.8252 Third Aux Function	18
70.8252 Third Aux Function Hydraulic Diagram	20
70.8257 Third Aux Function	22
70.8257 Third Aux Function Hydraulic Diagram.....	24
70.8266 Third Aux Function	26
70.8266 Third Aux Function Hydraulic Diagram.....	28
Loader Rear Crossbar (Kit #70.4196)	30
Relief Valve (Kit #70.8253)	32
KM410 Pallet Forks (Kit #70.8265).....	34
70.8275 KM500 Brush Guard	36

PARTS

ILLUSTRATED DRAWING Main Frame, Loader Arms, & Crossbar Mount



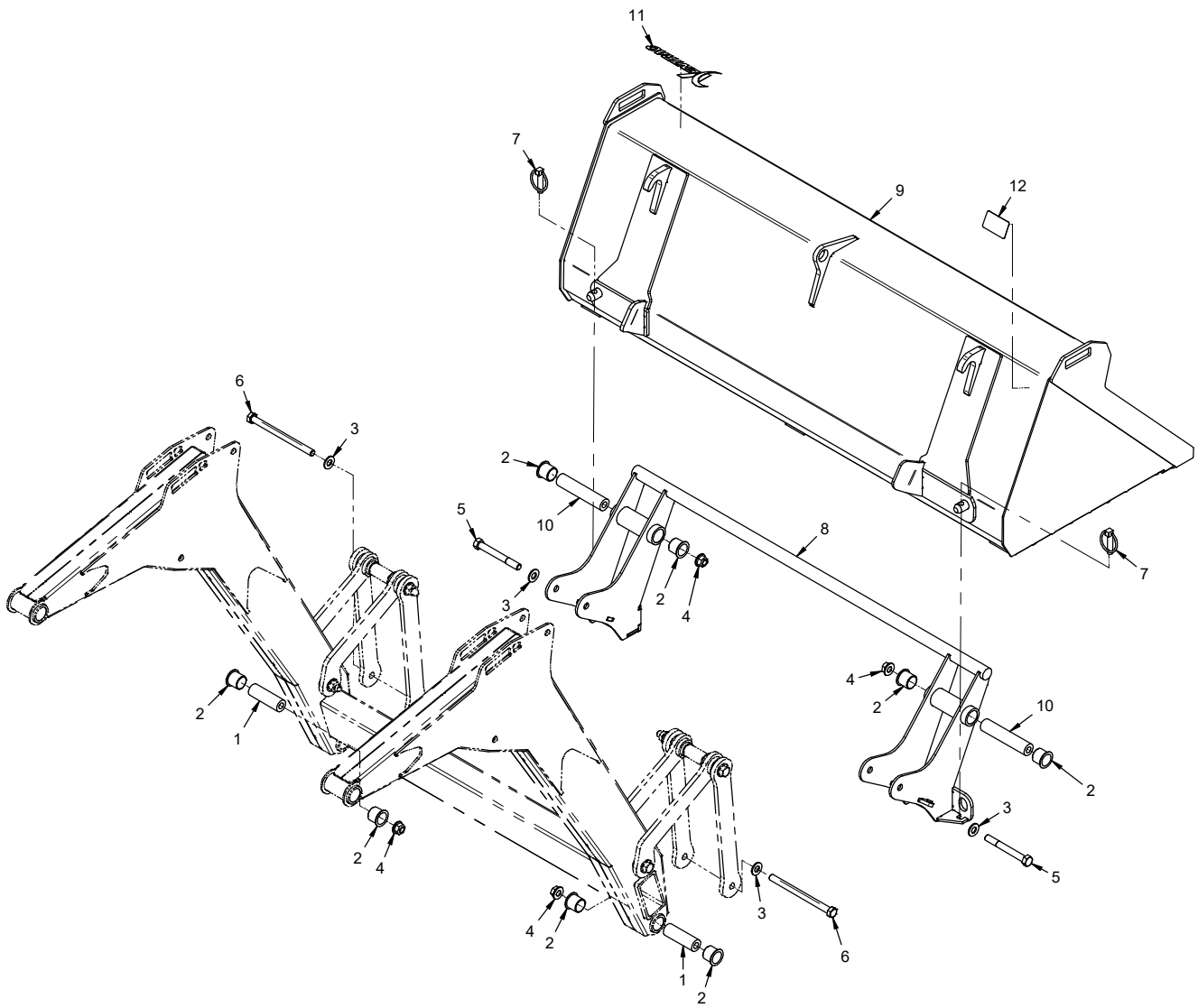
PARTS

Main Frame, Loader Arms, & Crossbar Mount

REF.	PART NO.	DESCRIPTION	QTY.
1	KM-6111	Deflector, Tractor Exhaust	1
2	KM-1302	Plate, Rear Anchor	2
3	KM-1303	Tube, Rear Latch Handle	2
5	99.SF0408-1	Bolt, SMF 1/4-20 x 1	3
6	KM-1299	Bushing, .510 x 1.00 x 3-11/32	4
7	99.E0101	Nut, Locking Flange 1/4-20	3
8	99.SF06	Nut, SRF 3/8-16 USS	10
9	95.06	Washer, Flat 3/8 SAE	2
10	90.0622	Bolt, 3/8-16 USS x 2-3/4	2
11	95.08	Washer, Flat 1/2 SAE	22
12	03.0003	Pin, Safety Snap 3/8 X 2-1/2"	2
13	90.0810	Bolt, 1/2-13 USS x 1-1/4	16
14	99.E0103	Nut, Locking Flange 1/2-13	6
15	90.0836	Bolt, Hex 1/2-13 UNC x 4-1/2	4
16	99.SF08	Nut, SRF 1/2-13 USS	16
17	00.0621	Decal, High Pressure Fluid Hazard	2
18	90.0838	Bolt, 1/2-13 USS x 4-3/4	2
19	00.0619	Decal, Read Operator's Manual	1
20	00.0770	Decal, Built in the USA	1
21	00.0620	Decal, Pinching or Crushing Hazard	2
22	00.0744	Decal, Crushing Hazard - Loader	2
23	05.0209	Plug, Sq. for 2-1/2 x (.203-.134)	2
24	05.0210	Plug, Rect. for 4 x 2 x (.203-.120)	2
25	N/A	Plate, Ventrac Serial Number	1
26	00.0750	Decal, KM500	2
27	64.2040	Spacer, .257"ID x 1/2"OD x 1/2" L	3
28	04.0003	Rivet, Pop 1/8 X 3/8 SS	2
29	64.1029	Plate, Rear Clamp Crossbar MT	1
30	41.0126	Spring, Ext. 0.75" OD x 2" Lg	2
31	90.0610	Bolt, 3/8-16 USS x 1-1/4	4
32	KM-6000	Frame, Hitch	1
33	KM-6038	Frame, Main Right	1
34	KM-6096	Frame, Main Left	1
35	KM-1456	Shield, Exhaust Deflector	1
36	42.0455	Shaft, Rear Anchor Mount	1
37	85.B0102	Bushing, 1.000 ID x 1.125 OD x 1 L	12
38	99.SF0405-1	Bolt, SMF 1/4-20 X 5/8	2
39	KM-1149	Bushing, Loader Arm Pivot	2
40	KM-6069	Anchor, Rear Latch	2
41	KM-6070	Handle, Rear Latch	2
42	KM-6001	Frame, Lift Arm	1

PARTS

ILLUSTRATED DRAWING Tool Attachment Mount



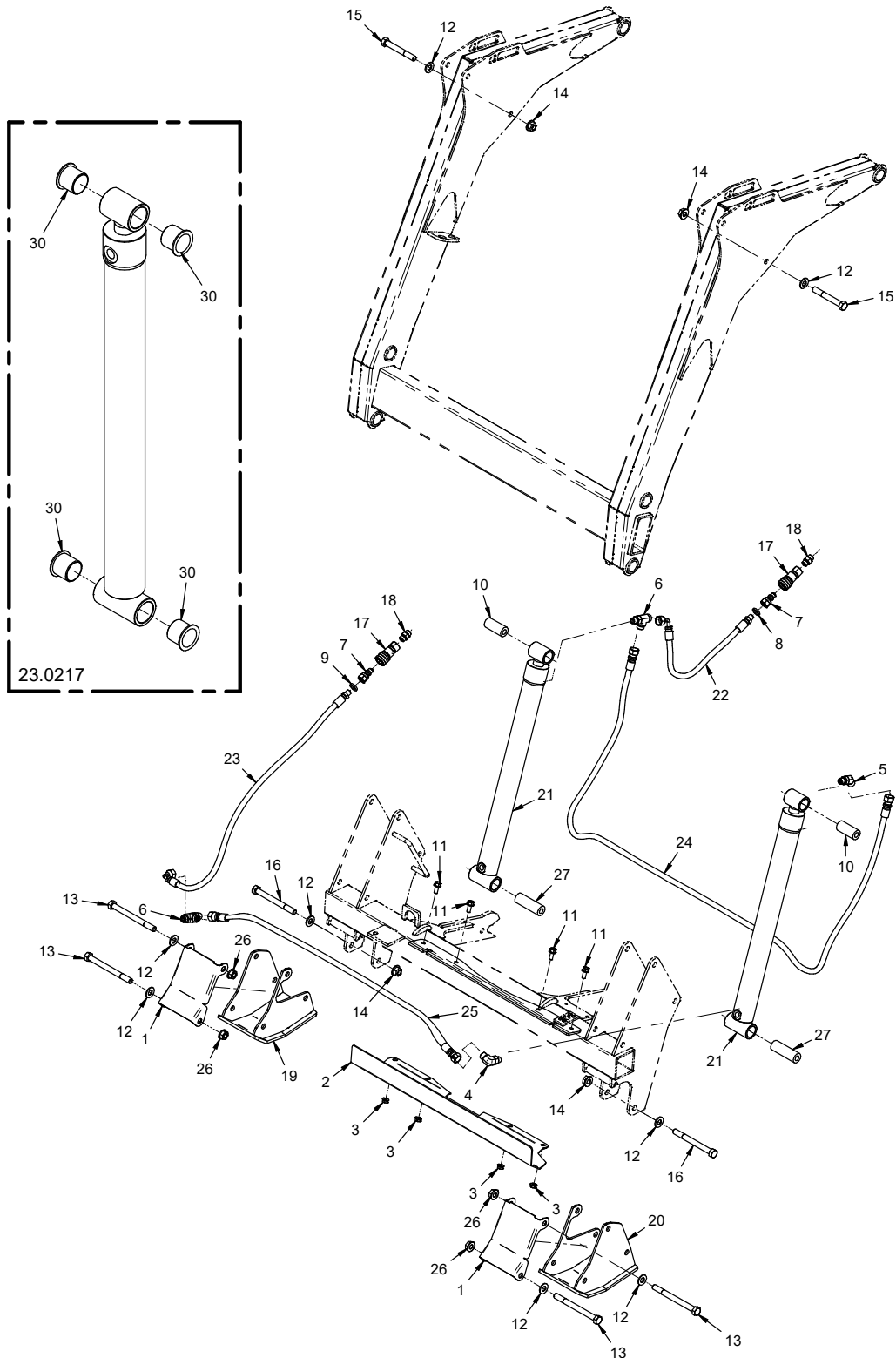
PARTS

Tool Attachment Mount

REF.	PART NO.	DESCRIPTION	QTY.
1	KM-1149	Bushing, .510 x 1.00 x 3-1/16.	4
2	85.B0102	Bushing, 1.000 ID x 1.125 OD x 1 L.	8
3	95.08	Washer, Flat 1/2 SAE	4
4	99.E0103	Nut, Locking Flange 1/2-13	4
5	90.0834	Bolt, 1/2-13 USS x 4-1/4	2
6	90.0852	Bolt, 1/2-13 USS x 6-1/2	2
7	03.0005	Pin, Linch	2
8	KM-6011	Frame, Tool Mount	1
9	KM-6009	Bucket, 48" Standard	1
10	KM-1081	Bushing, .510 x 1.00 x 4-3/4.	2
11	00.0688	Decal, Ventrac White.	1
12	00.0754	Decal, Tipping Hazard - KM500 Bucket	1

PARTS

ILLUSTRATED DRAWING Hydraulic Lift



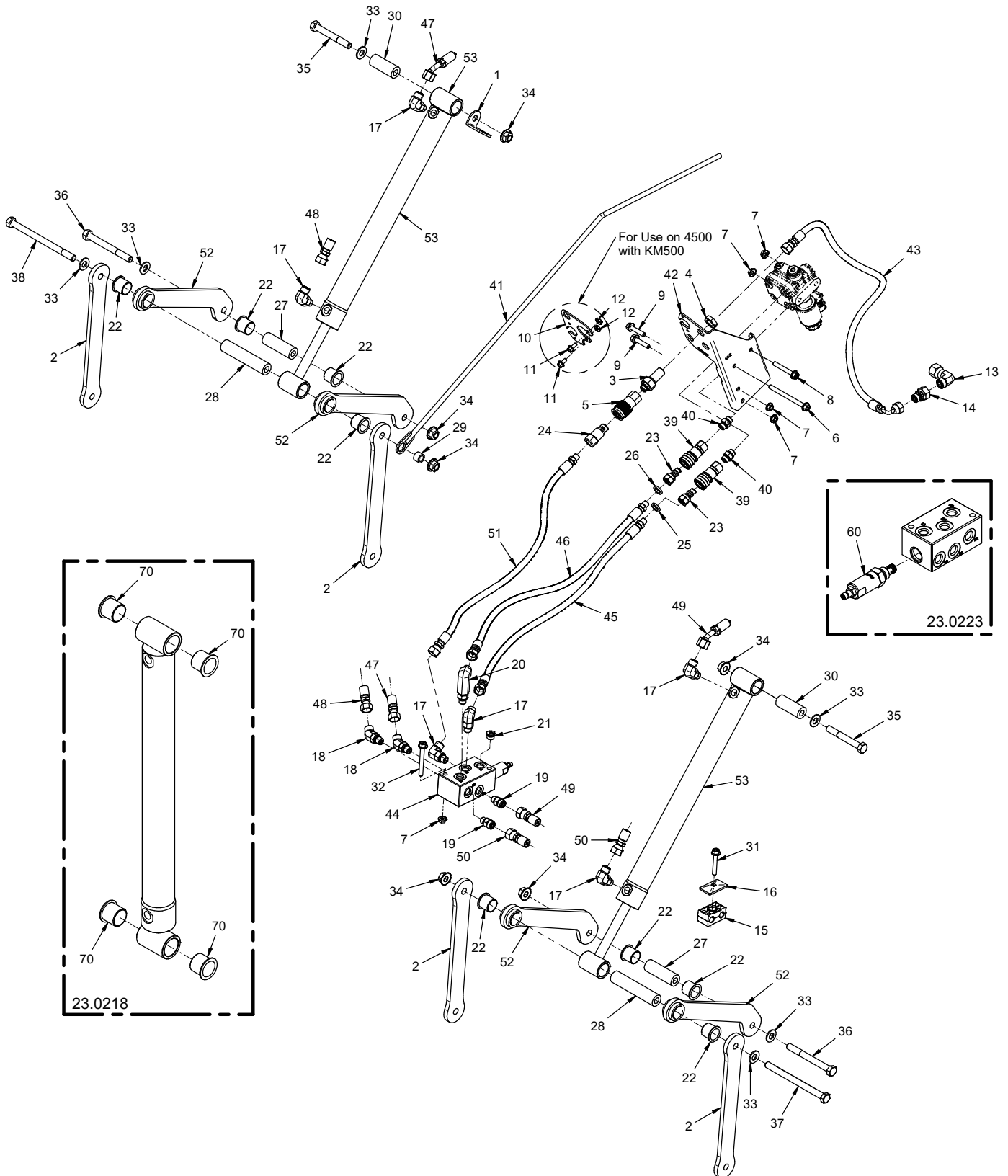
PARTS

Hydraulic Lift

REF.	PART NO.	DESCRIPTION	QTY.
1	KM-1361	Cover, Skid Plate	2
2	KM-1432	Guard, Lower Hose Traverse	1
3	99.SF05	Nut, SRF 5/16-18 USS	4
4	25.FF6801-06-06	Fitting, 90 Elbow - 6MFF X 6MB	1
5	25.FF6802-06-06	Fitting, 45 Elbow - 6Mff X 6Mb	1
6	25.FF6804-6-6-6	Fitting, Tee 6MB X 6MFF X 6MFF	2
7	23.0104	Coupler, Quick Male 1/4	2
8	05.0117	Washer, .544 ID x .817 x .14 Yel	1
9	05.0116	Washer, .544 ID x .817 x .14 Red	1
10	KM-1346	Bushing, .510 x 1.00 x 2-3/16	2
11	99.SF0506-1	Bolt, SMF 5/16-18 USS x 3/4	4
12	95.08	Washer, Flat 1/2 SAE	8
13	90.0844	Bolt, 1/2-13 USS x 5-1/2	4
14	99.E0103	Nut, Locking Flange 1/2-13	4
15	90.0830	Bolt, Hex 1/2-13 UNC x 3-3/4	2
16	90.0840	Bolt, Hex 1/2-13 UNC x 5	2
17	23.0197	Coupler, Hyd Quick Female 1/4 ORB	2
18	25.6403-06-06	Fitting, St. Union 06MB x 06MB	4
19	KM-6071	Skid, Loader Frame Right	1
20	KM-6097	Skid, Loader Frame Left	1
21	23.0217	Cylinder, 1-3/4" X 18"	2
22	20.0444	Hose, 1/4x28.00 SAE 100R17	1
23	20.0445	Hose, 1/4x42.00 SAE 100R17	1
24	20.0441	Hose, 1/4x78.00 SAE 100R17	1
25	20.0447	Hose, 1/4x34.00 SAE 100R17	1
26	99.SF08	Nut, SRF 1/2-13 USS	4
27	KM-1149	Bushing, Loader Arm Pivot	2
30	85.B0102	Bushing, 1.000 ID x 1.125 OD x 1 L	4

PARTS

ILLUSTRATED DRAWING Hydraulic Tilt



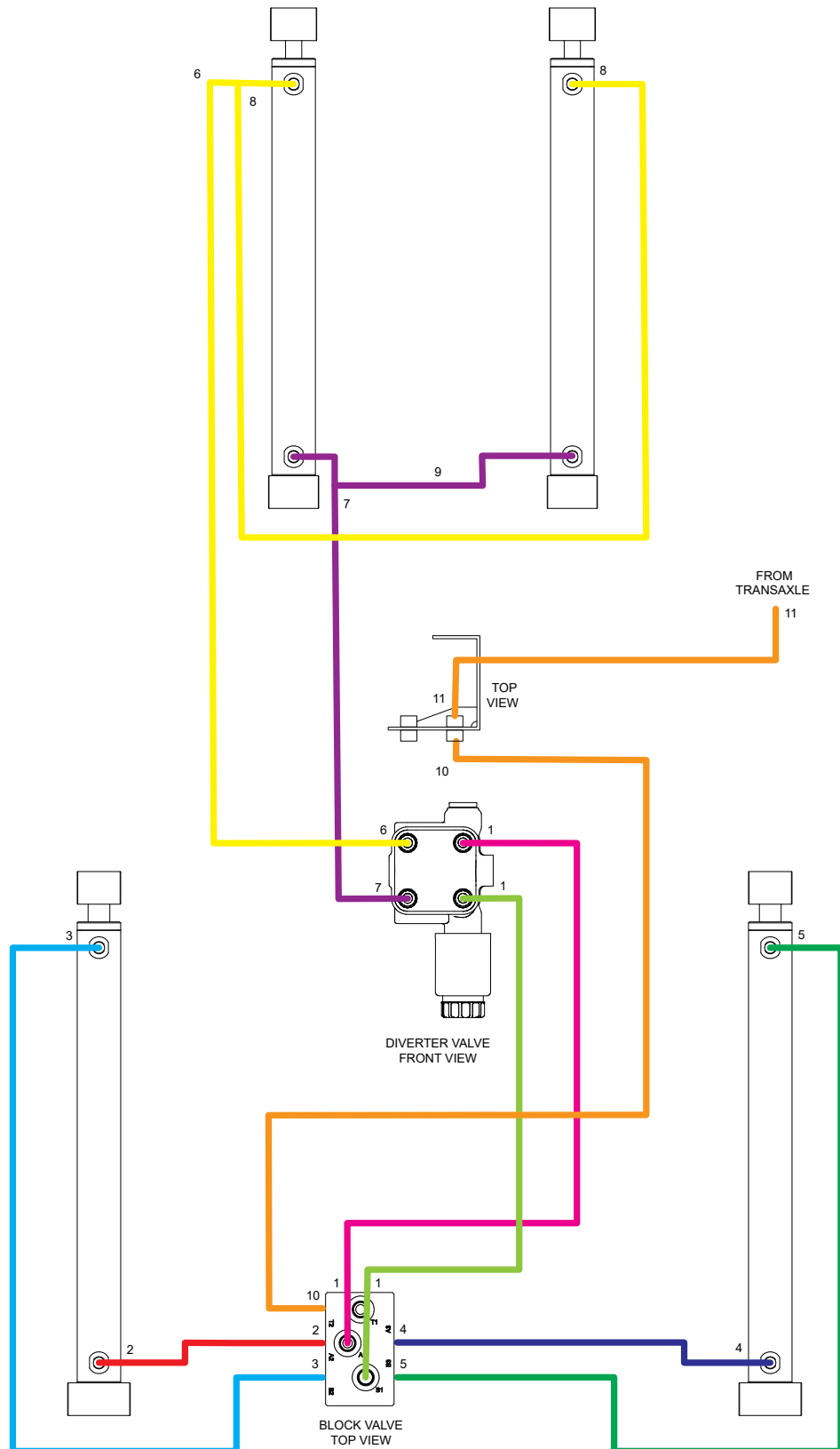
PARTS

Hydraulic Tilt

REF.	PART NO.	DESCRIPTION	QTY.
1	KM-1258	.Bracket, Indicator Rod	1
2	KM-1458	.Link, Outer Tool	4
3	25.FF2764-06-06-LN	.Fitting, Bulkhead Straight 3/8	1
4	25.FF306-06	.Locknut, -06 Bulkhead Fitting	1
5	23.0177	.Coupler, Female Flat Face Quick 1/4	1
6	99.SF0532-1	.Bolt, SMF 5/16-18 X 4	1
7	99.SF05	.Nut, SRF 5/16-18 USS	5
8	99.SF0518-1	.BOLT, SMF 5/16-18 X 2-1/4	1
9	99.SF0512-1	.Bolt, SMF 5/16-18 X 1-1/2	2
10	KM-1392	.Plate	1
11	99.SF0404-1	.Bolt, SMF 1/4-20 X 1/2	2
12	99.SF04	.Nut, SRF 1/4-20 USS	2
13	25.FF6500-08-08	.Fitting, 90 Elbow 8MFF x 8FSX	1
14	25.FF2406-08-06	.FITTING, STRAIGHT REDUCER -08FF X -06MF	1
15	44.0256	.Clamp, Hyd Hose 12.7mm ID 2 Cavity (Set of 2)	1
16	44.0229	.Cover Plate, Group 2D (2 Cavity)	1
17	25.FF6801-06-06	.Fitting, 90 Elbow - 6MFF X 6MB	6
18	25.FF6802-06-06	.Fitting, 45 Elbow - 6Mff X 6Mb	2
19	25.FF6400-06-06	.Fitting, Connector -06MFF x -06MB	2
20	25.FF6801-L-06-06	.Fitting, 90 Elbow LNG 6MB x 6MFF	1
21	25.6408-H-06	.Fitting, -06 MB x Hollow Allen	1
22	85.B0102	.Bushing, 1.000 ID x 1.125 OD x 1 L	8
23	23.0104	.Coupler, Quick Male 1/4	2
24	23.0176	.Coupler, Male Flat Face Quick 1/4	1
25	05.0156	.Washer, .544 ID x .817 x .14 Nat	1
26	05.0157	.Washer, .544 ID x .817 x .14 Blk	1
27	KM-1149	.Bushing, Loader Arm Pivot	2
28	KM-1081	.Bushing, .510 x 1.00 x 4-3/4	2
29	KM-1259	.Spacer, .510 ID x 3/4 OD x .500	1
30	KM-1310	.Bushing, Loader Arm Cylinder	2
31	99.SF0516-1	.Bolt, SMF 5/16-18 x 2	1
32	99.SF0522-1	.Bolt, SMF 5/16-18 x 2-3/4	1
33	95.08	.Washer, Flat 1/2 SAE	6
34	99.E0103	.Nut, Locking Flange 1/2-13	6
35	90.0830	.Bolt, Hex 1/2-13 UNC x 3-3/4	2
36	90.0838	.Bolt, 1/2-13 USS x 4-3/4	2
37	90.0852	.Bolt, 1/2-13 USS x 6-1/2	1
38	90.0856	.Bolt, 1/2-13 USS x 7	1
39	23.0197	.Coupler, Hyd Quick Female 1/4 ORB	2
40	25.6403-06-06	.Fitting, St. Union 06MB x 06MB	2
41	KM-6063	.Rod, Indicator	1
42	KM-6101	.Weldment, Dual Valve Mount	1
43	20.0461	.Hose, 1/4x33.00 SAE 100R17	1
44	23.0223	.Valve Block, Assembly with Relief Valve	1
45	20.0439	.Hose, 1/4x35.00 SAE 100R17	1
46	20.0439	.Hose, 1/4x35.00 SAE 100R17	1
47	20.0440	.Hose, 1/4x60.00 SAE 100R17	1
48	20.0441	.Hose, 1/4x78.00 SAE 100R17	1
49	20.0442	.Hose, 1/4x77.00 SAE 100R17	1
50	20.0443	.Hose, 1/4x95.00 SAE 100R17	1
51	20.0410	.Hose, 1/4x28.00 SAE 100R17	1
52	KM-6112	.Link, Inner Tool	4
53	23.0218	.Cylinder, Mid Loader, Curl	2
60	23.0221	.Valve, Relief 1800 PSI	1
70	85.B0102	.Bushing, 1.000 ID x 1.125 OD x 1 L	4

PARTS

ILLUSTRATED DRAWING Hydraulic Diagram

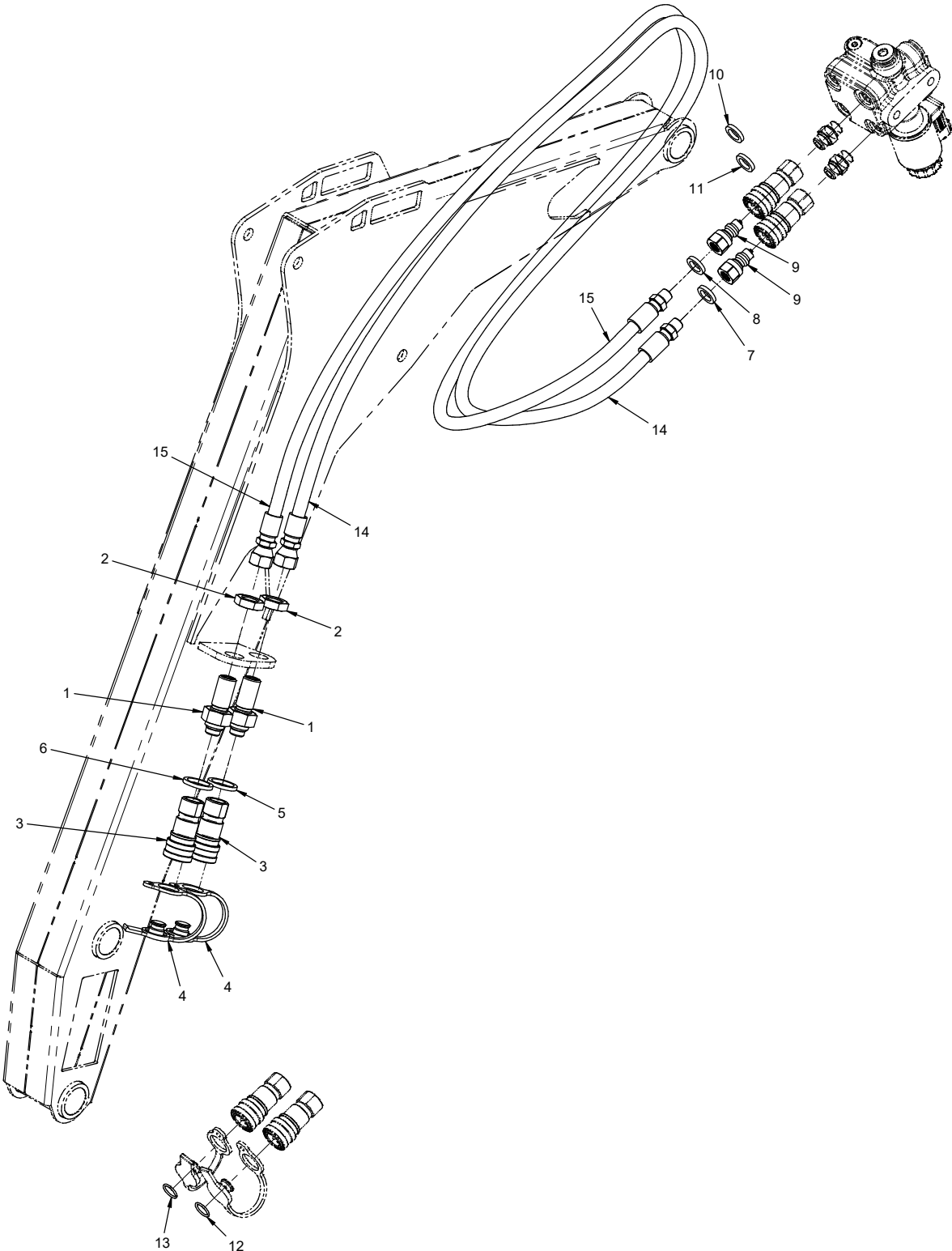


PARTS

Hydraulic Diagram

REF.	PART NO.	DESCRIPTION	QTY.
1	20.0439	Hose, 1/4x35.00 SAE 100R17	2
2	20.0440	Hose, 1/4x60.00 SAE 100R17	1
3	20.0441	Hose, 1/4x78.00 SAE 100R17	1
4	20.0442	Hose, 1/4x77.00 SAE 100R17	1
5	20.0443	Hose, 1/4x95.00 SAE 100R17	1
6	20.0444	Hose, 1/4x28.00 SAE 100R17	1
7	20.0445	Hose, 1/4x42.00 SAE 100R17	1
8	20.0441	Hose, 1/4x78.00 SAE 100R17	1
9	20.0447	Hose, 1/4x34.00 SAE 100R17	1
10	20.0410	Hose, 1/4x28.00 SAE 100R17	1
11	20.0461	Hose, 1/4x33.00 SAE 100R17	1

ILLUSTRATED DRAWING
70.8267 Third Aux Loader - Standard



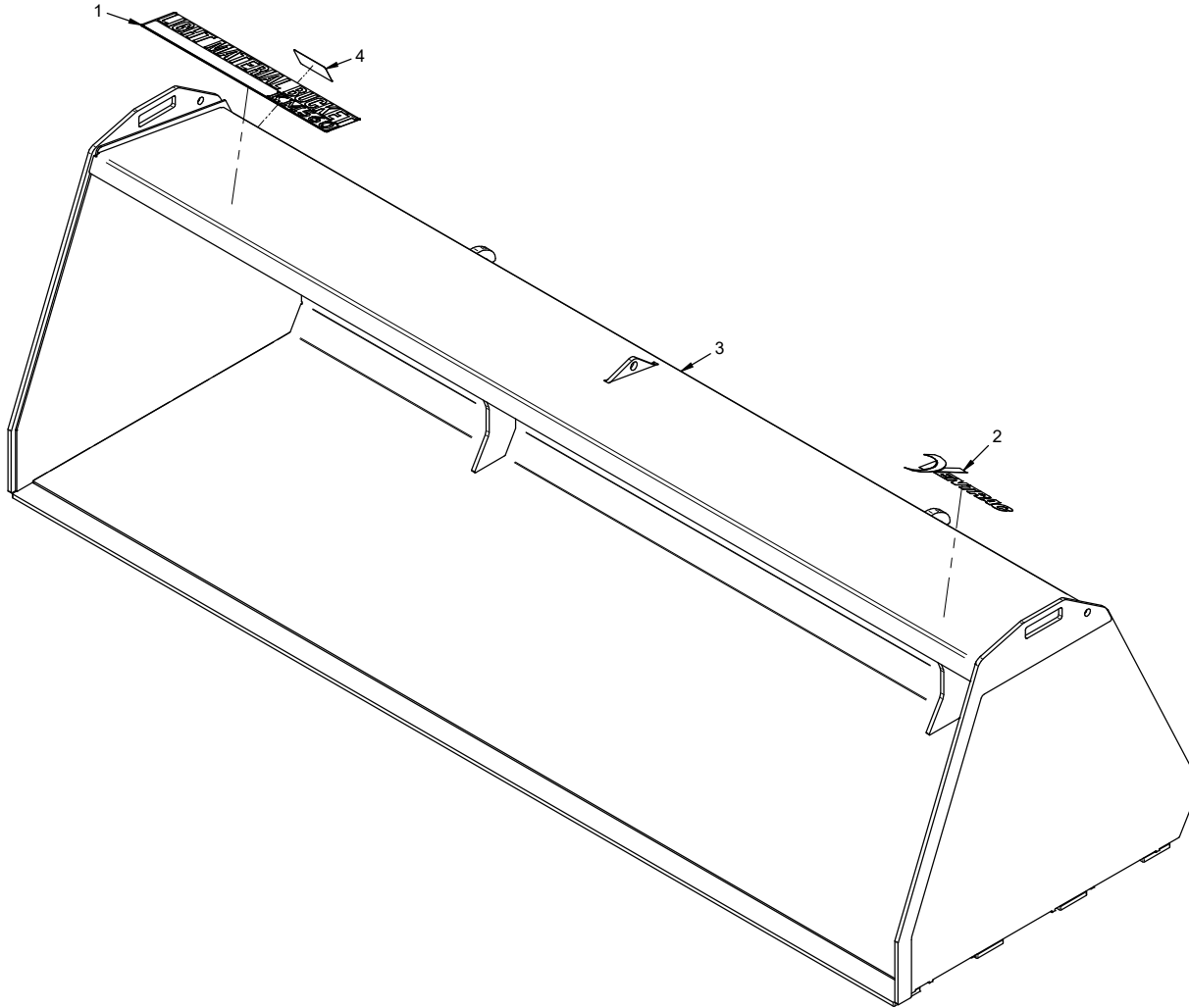
PARTS

70.8267 Third Aux Loader - Standard

REF.	PART NO.	DESCRIPTION	QTY.
1	25.FF2764-06-06-LN	Fitting, Bulkhead Straight 3/8 W/Locknut	2
2	25.FF306-06	Locknut, -06 Bulkhead Fitting	2
3	23.0197	Coupler, Hyd Quick Female 1/4 ORB	2
4	23.0126	Plug, Dust	2
5	05.0192	Washer, .905 ID x 1.170 x .140 Black	1
6	05.0193	Washer, .905 ID x 1.170 x .140 White	1
7	05.0157	Washer, .544 ID x .817 x .14 Blk	1
8	05.0156	Washer, .544 ID x .817 x .14 Nat	1
9	23.0104	Coupler, Quick Male 1/4	2
10	05.0117	Washer, .544 ID x .817 x .14 Yel.	1
11	05.0116	Washer, .544 ID x .817 x .14 Red	1
12	26.0061	O-Ring, -015, Green for KM500	1
13	26.0062	O-Ring, -015, Blue for KM500	1
14	20.0448	Hose, 1/4x70.00 SAE 100R17	1
15	20.0448	Hose, 1/4x70.00 SAE 100R17	1

OPTIONS

ILLUSTRATED DRAWING 70.8244 Light Material Bucket



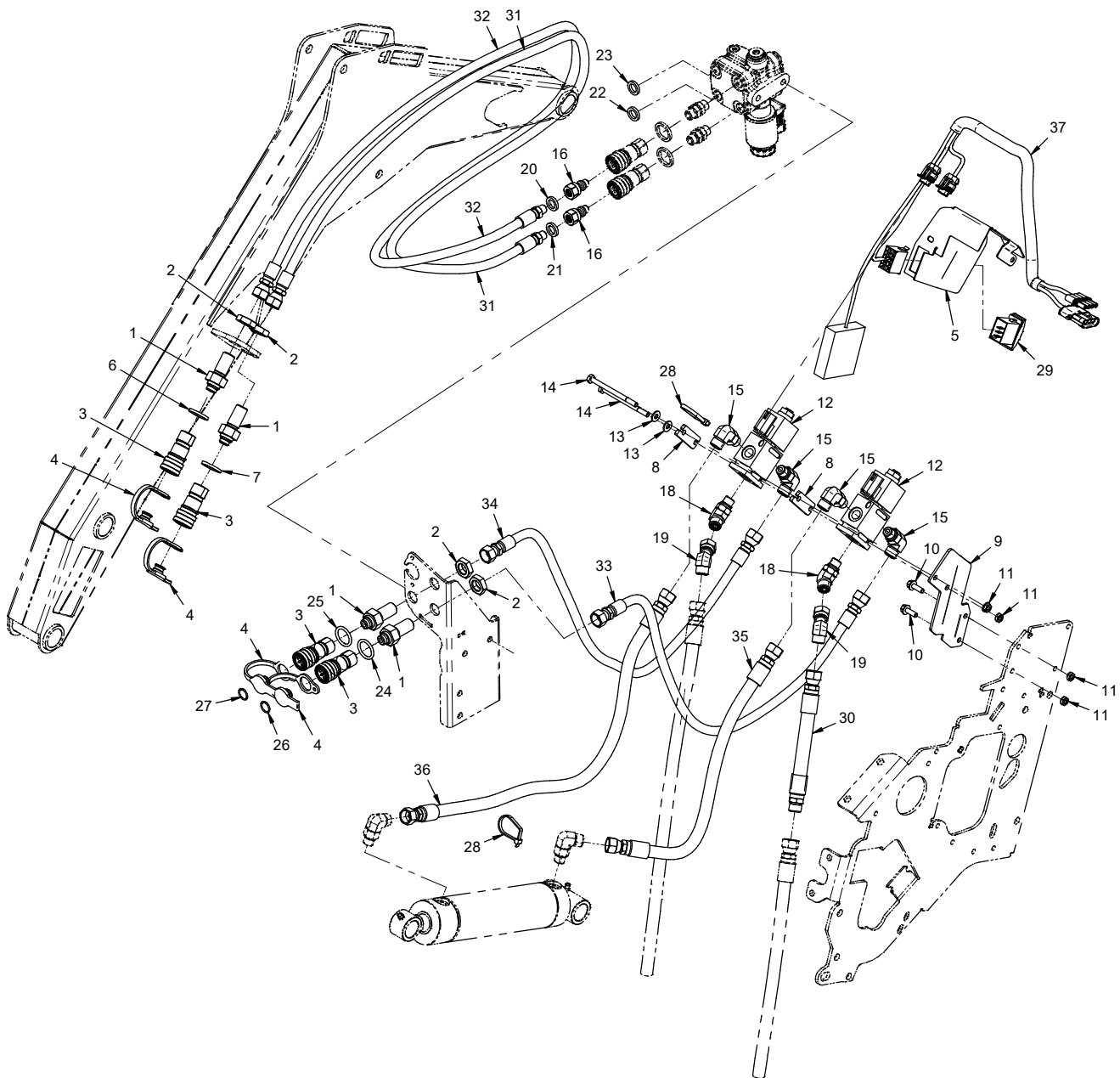
OPTIONS

70.8244 Light Material Bucket

REF.	PART NO.	DESCRIPTION	QTY.
1	00.0752	Decal, KM560	1
2	00.0688	Decal, Ventrac White	1
3	KM-6103	Bucket, 66" Light Material	1
4	00.0757	Decal, Tipping Hazard - KM660	1

OPTIONS

ILLUSTRATED DRAWING 70.8252 Third Aux Function



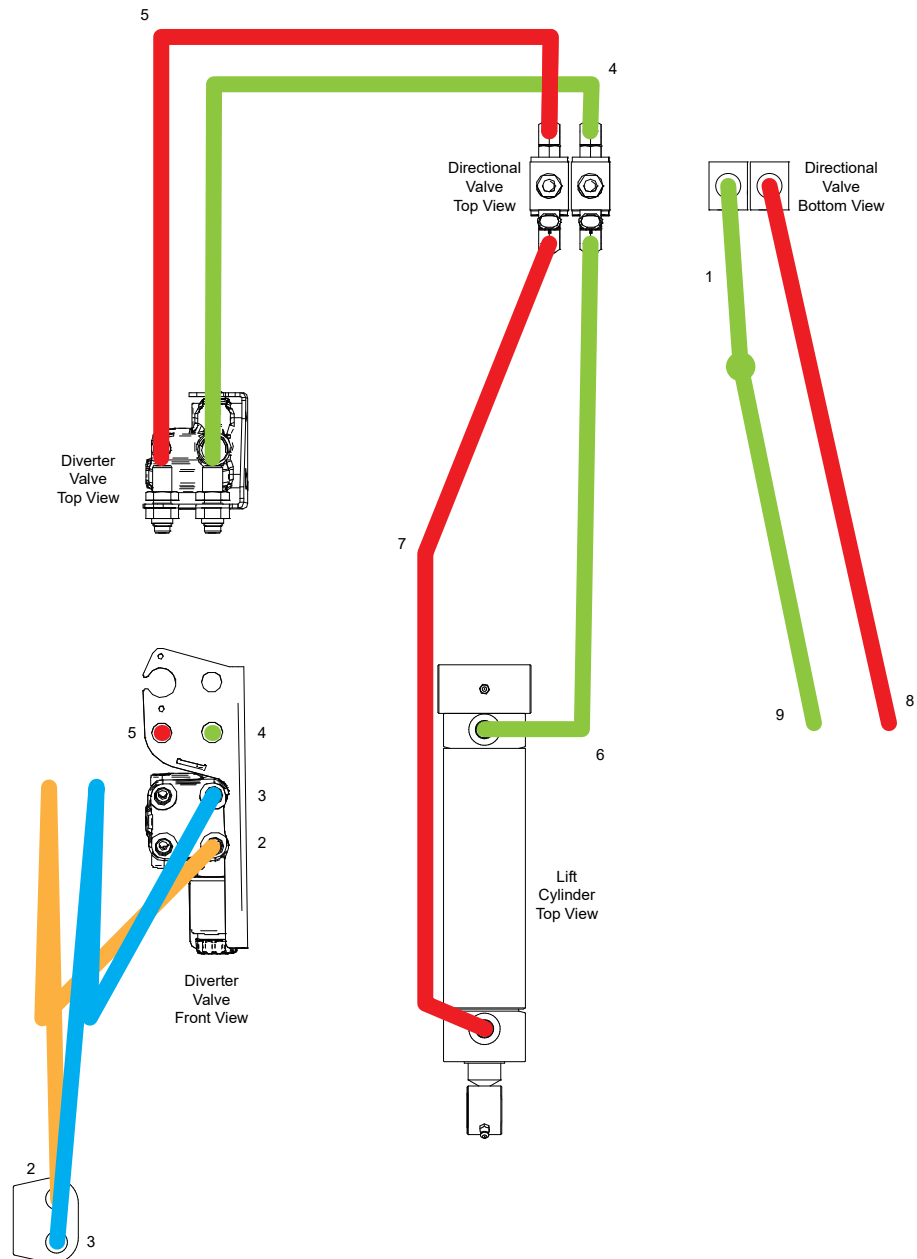
OPTIONS

70.8252 Third Aux Function

REF.	PART NO.	DESCRIPTION	QTY.
1	25.FF2764-06-06-LN	.Fitting, Bulkhead Straight 3/8	4
2	25.FF306-06	.Locknut, -06 Bulkhead Fitting	4
3	23.0197	.Coupler, Hyd Quick Female 1/4 ORB	4
4	23.0126	.Plug, Dust for 23.0106	4
5	KM-1379	.Cover, Parking Brake.	1
6	05.0193	.Washer, .905 ID x 1.170 x .140 White	1
7	05.0192	.Washer, .905 ID x 1.170 x .140 Black	1
8	64.1649	.Plate, Spacer Hyd Valve	2
9	64.1650	.Bracket, Dual Valve Mount	1
10	99.SF0406-1	.Bolt, SMF 1/4-20 X 3/4.	2
11	99.SF04	.Nut, SRF 1/4-20 USS	4
12	23.0164	.Valve, Directional 12V	2
13	95.04	.Washer, Flat 1/4 SAE	2
14	90.0428	.Bolt, 1/4-20 USS x 3-1/2	2
15	25.FF6801-06-06	.Fitting, 90 Elbow - 6MFF X 6MB	4
16	23.0104	.Coupler, Quick Male 1/4.	2
17	02.CP0406	.Cotter Pin, 1/8 X 3/4, Zinc (Not Illustrated)	1
18	25.FF6802-06-06	.Fitting, 45 Elbow - 6Mff X 6Mb.	2
19	25.FF6502-06-06	.Fitting, 45 Elbow -06MF x -06FF	2
20	05.0156	.Washer, .544 ID x .817 x .14 Nat	1
21	05.0157	.Washer, .544 ID x .817 x .14 Blk	1
22	05.0116	.Washer, .544 ID x .817 x .14 Red	1
23	05.0117	.Washer, .544 ID x .817 x .14 Yel.	1
24	26.0059	.O-Ring, -213, Green for KM500	1
25	26.0060	.O-Ring, -213, Blue for KM500	1
26	26.0061	.O-Ring, -015, Green for KM500	1
27	26.0062	.O-Ring, -015, Blue for KM500	1
28	30.0204	.Tyton Tie, #50 .190 x 12"	5
29	31.0053	.Switch, Rocker On/Off	1
30	20.0460	.Hose, 3/8x7.50 SAE 100R17	1
31	20.0448	.Hose, 1/4x70.00 SAE 100R17	1
32	20.0448	.Hose, 1/4x70.00 SAE 100R17	1
33	20.0457	.Hose, 1/4x23.00 SAE 100R17	1
34	20.0457	.Hose, 1/4x23.00 SAE 100R17	1
35	20.0458	.Hose, 3/8x15.00 SAE 100R17	1
36	20.0459	.Hose, 3/8x24.00 SAE 100R17	1
37	32.0255	.Harness, Wire 3rd Aux	1

OPTIONS

ILLUSTRATED DRAWING 70.8252 Third Aux Function Hydraulic Diagram



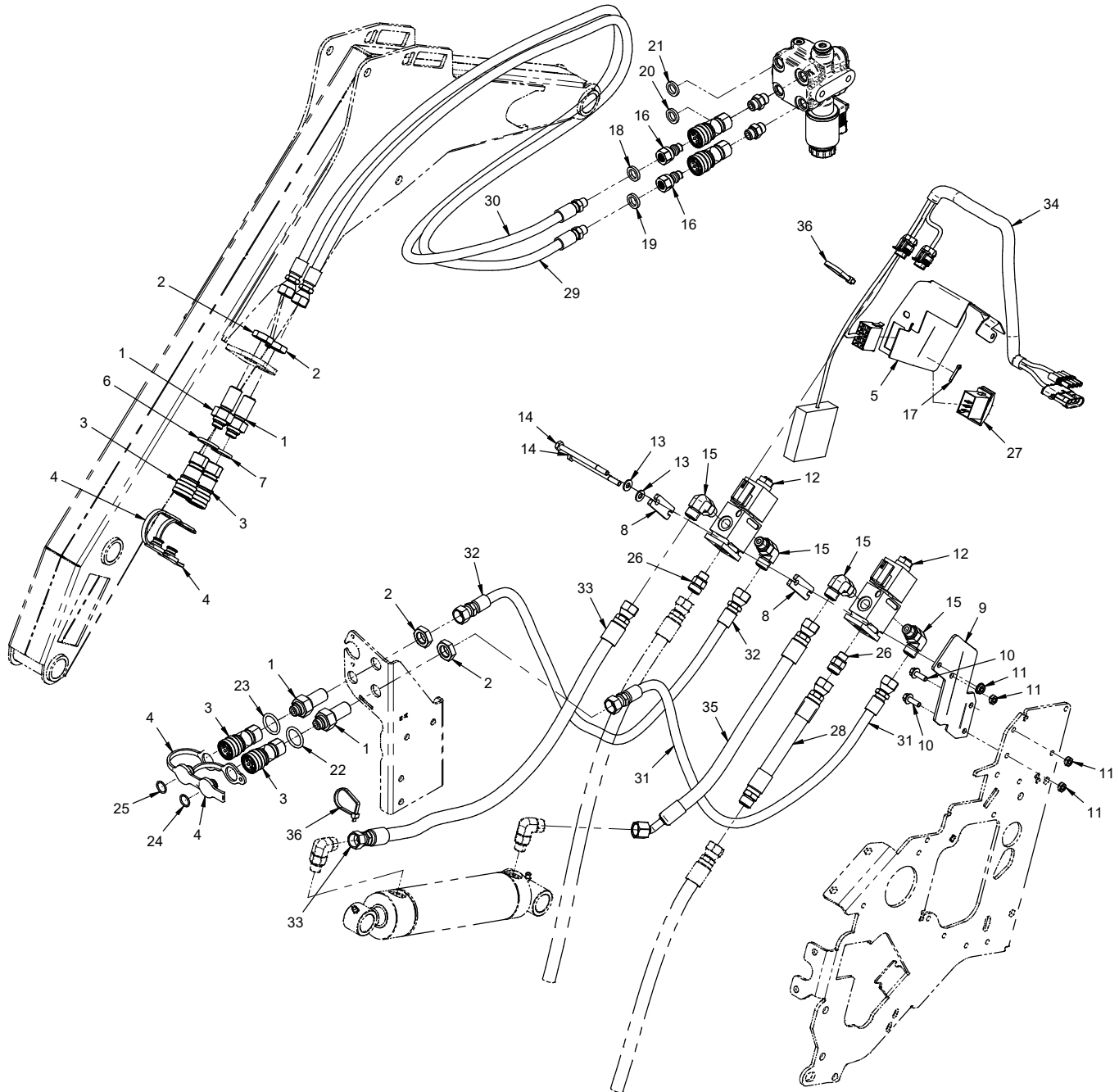
OPTIONS

70.8252 Third Aux Function Hydraulic Diagram

REF.	PART NO.	DESCRIPTION	QTY.
1	20.0460	Hose, 3/8x7.50 SAE 100R17	1
2	20.0448	Hose, 1/4x70.00 SAE 100R17	1
3	20.0448	Hose, 1/4x70.00 SAE 100R17	1
4	20.0457	Hose, 1/4x23.00 SAE 100R17	1
5	20.0457	Hose, 1/4x23.00 SAE 100R17	1
6	20.0458	Hose, 3/8x15.00 SAE 100R17	1
7	20.0459	Hose, 3/8x24.00 SAE 100R17	1
8	20.0398	Hose, 1/4x58.00 SAE 100R17AR (from Front Hitch Hydraulic Lift)	1
9	20.0397	Hose, 1/4x48.00 SAE 100R17AR (from Front Hitch Hydraulic Lift)	1

OPTIONS

ILLUSTRATED DRAWING 70.8257 Third Aux Function



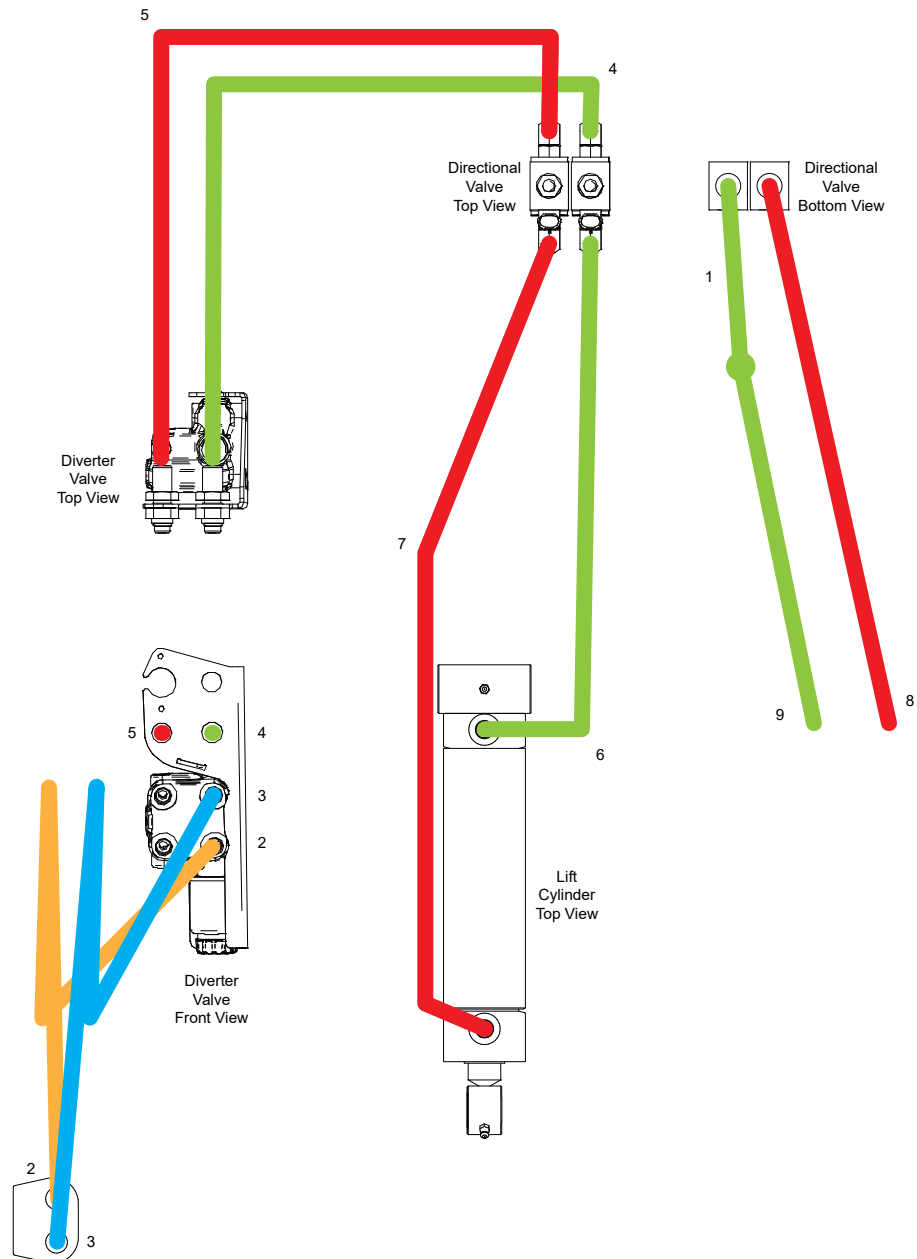
OPTIONS

70.8257 Third Aux Function

REF.	PART NO.	DESCRIPTION	QTY.
1	25.FF2764-06-06-LN	Fitting, Bulkhead Straight 3/8	4
2	25.FF306-06	Locknut, -06 Bulkhead Fitting	4
3	23.0197	Coupler, Hyd Quick Female 1/4 ORB	4
4	23.0126	Plug, Dust for 23.0106	4
5	60.1142	Cover, Parking Brake	1
6	05.0193	Washer, .905 ID x 1.170 x .140 White	1
7	05.0192	Washer, .905 ID x 1.170 x .140 Black	1
8	64.1649	Plate, Spacer HYD Valve	2
9	64.1650	Bracket, Dual Valve Mount	1
10	99.SF0406-1	Bolt, SMF 1/4-20 X 3/4	2
11	99.SF04	Nut, SRF 1/4-20 USS	4
12	23.0164	Valve, Directional 12V	2
13	95.04	Washer, Flat 1/4 SAE	2
14	90.0428	Bolt, 1/4-20 USS x 3-1/2	2
15	25.FF6801-06-06	Fitting, 90 Elbow - 6MFF X 6MB	4
16	23.0104	Coupler, Quick Male 1/4	2
17	02.CP0406	Cotter Pin, 1/8 X 3/4, Zinc	1
18	05.0156	Washer, .544 ID x .817 x .14 Nat	1
19	05.0157	Washer, .544 ID x .817 x .14 Blk	1
20	05.0116	Washer, .544 ID x .817 x .14 Red	1
21	05.0117	Washer, .544 ID x .817 x .14 Yel	1
22	26.0059	O-Ring, -213, Green for KM500	1
23	26.0060	O-Ring, -213, Blue for KM500	1
24	26.0061	O-Ring, -015, Green for KM500	1
25	26.0062	O-Ring, -015, Blue for KM500	1
26	25.FF6400-06-06	Fitting, Connector -06MFF x -06MB	2
27	31.0053	Switch, Rocker On/Off	1
28	20.0460	Hose, 3/8x7.50 SAE 100R17	1
29	20.0448	Hose, 1/4x70.00 SAE 100R17	1
30	20.0448	Hose, 1/4x70.00 SAE 100R17	1
31	20.0464	Hose, 1/4x24.50 SAE 100R17	1
32	20.0464	Hose, 1/4x24.50 SAE 100R17	1
33	20.0459	Hose, 3/8x24.00 SAE100R17	1
34	32.0255	Harness, Wire 3rd Aux	1
35	20.0465	Hose, 3/8x15.00 SAE 100R17	1
36	30.0204	Tyton Tie, #50 .190 x 12"	5

OPTIONS

ILLUSTRATED DRAWING 70.8257 Third Aux Function Hydraulic Diagram



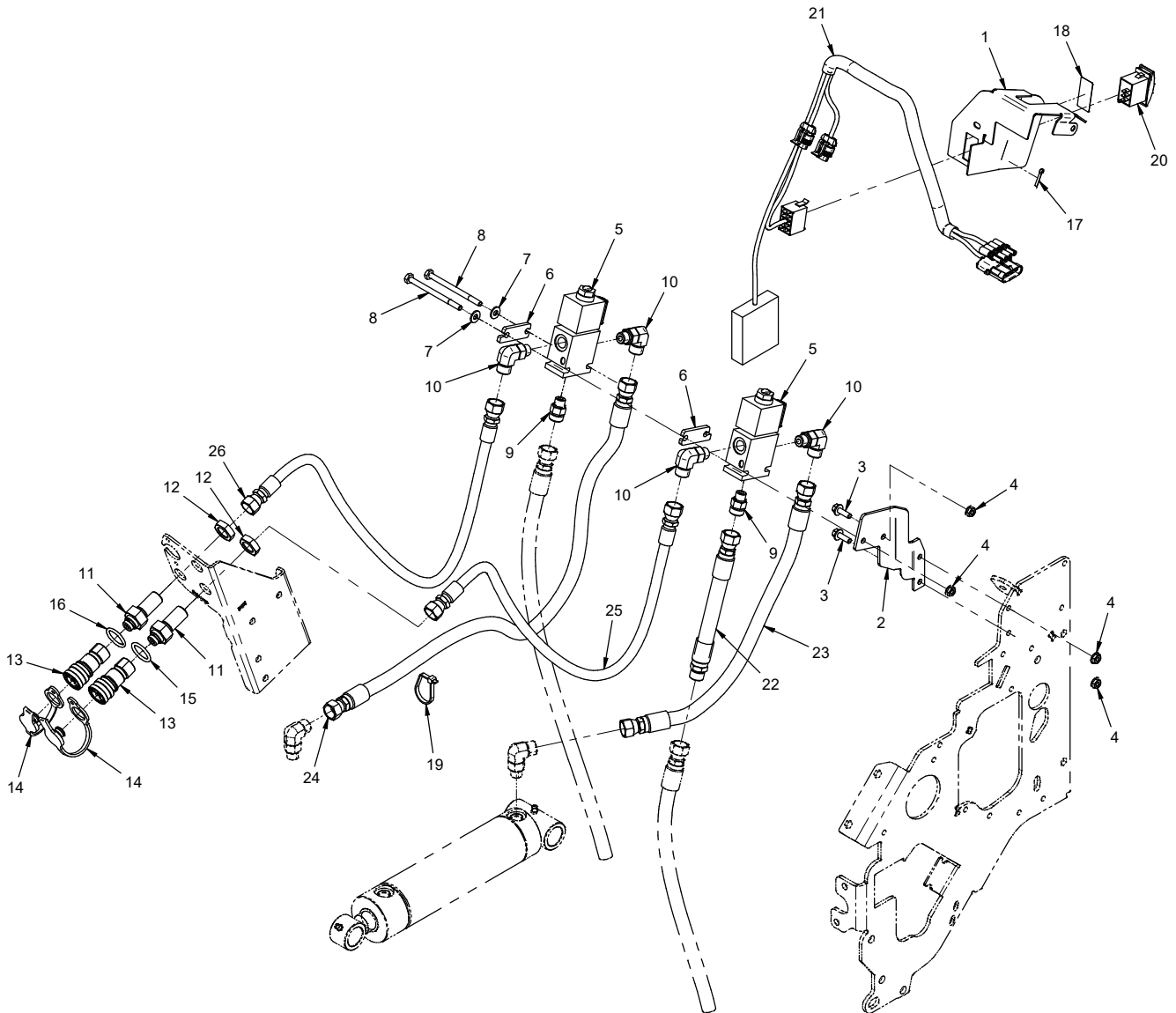
OPTIONS

70.8257 Third Aux Function Hydraulic Diagram

REF.	PART NO.	DESCRIPTION	QTY.
1	20.0460	Hose, 3/8x7.50 SAE 100R17	1
2	20.0448	Hose, 1/4x70.00 SAE 100R17	1
3	20.0448	Hose, 1/4x70.00 SAE 100R17	1
4	20.0464	Hose, 1/4x24.50 SAE 100R17	1
5	20.0464	Hose, 1/4x24.50 SAE 100R17	1
6	20.0465	Hose, 3/8x15.00 SAE 100R17	1
7	20.0459	Hose, 3/8x24.00 SAE 100R17	1
8	20.0398	Hose, 1/4x58.00 SAE 100R17AR (from Front Hitch Hydraulic Lift)	1
9	20.0397	Hose, 1/4x48.00 SAE 100R17AR (from Front Hitch Hydraulic Lift)	1

OPTIONS

ILLUSTRATED DRAWING 70.8266 Third Aux Function



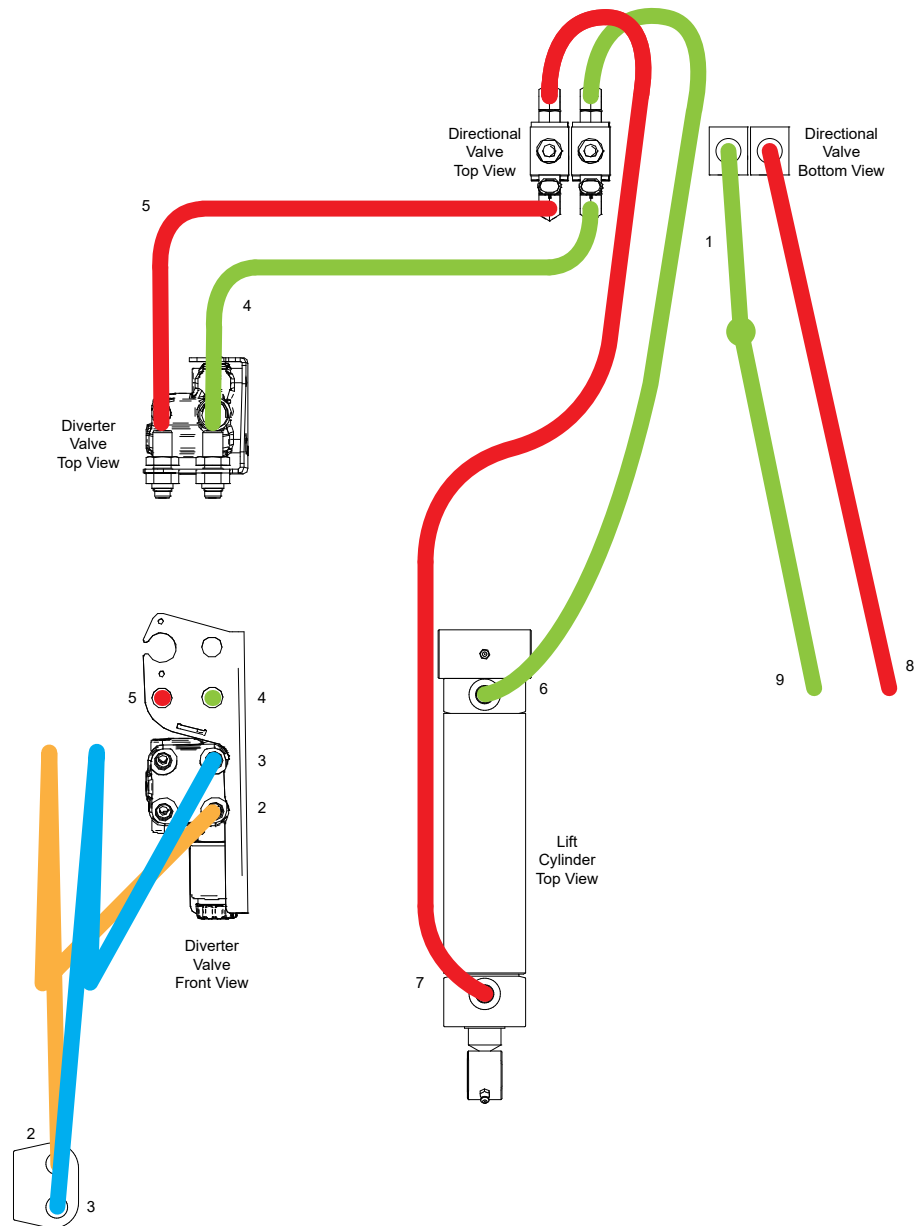
OPTIONS

70.8266 Third Aux Function

REF.	PART NO.	DESCRIPTION	QTY.
1	60.1142	Cover, Parking Brake	1
2	KN-1528	Bracket, 3rd Aux Valve Mount	1
3	99.SF0406-1	Bolt, SMF 1/4-20 X 3/4	2
4	99.SF04	Nut, SRF 1/4-20 USS	4
5	23.0164	Valve, Directional 12V	2
6	64.1649	Plate, Spacer HYD Valve	2
7	95.04	Washer, Flat 1/4 SAE	2
8	90.0428	Bolt, 1/4-20 UNC x 3-1/2	2
9	25.FF6400-06-06	Fitting, Connector -06MF x -06MB	2
10	25.FF6801-06-06	Fitting, 90 Elbow - 6MFF X 6MB	4
11	25.FF2764-06-06-LN	Fitting, Bulkhead Straight 3/8 W/Locknut	2
12	25.FF306-06	Locknut, -06 Bulkhead Fitting	2
13	23.0197	Coupler, Hyd Quick Female 1/4 ORB	2
14	23.0126	Plug, Dust	2
15	26.0059	O-Ring, -213, Green for KM500	1
16	26.0060	O-Ring, -021, Blue for KM500	1
17	02.CP0406	Cotter Pin, 1/8 X 3/4, Zinc	1
18	00.0769	Decal, 3rd Aux Switch	1
19	30.0204	Tyton Tie, #50 .190 x 12"	1
20	31.0053	Switch, Rocker On/Off	1
21	32.0255	Harness, Wire 3rd Aux	1
22	20.0460	Hose, 3/8x7.50 SAE 100R17	1
23	20.0266	Hose, 3/8x17.00 SAE 100R17AR	1
24	20.0470	Hose, 3/8x29.00 SAE 100R17	1
25	20.0471	Hose, 1/4x26.50 SAE 100R17	1
26	20.0471	Hose, 1/4x26.50 SAE 100R17	1

OPTIONS

ILLUSTRATED DRAWING 70.8266 Third Aux Function Hydraulic Diagram



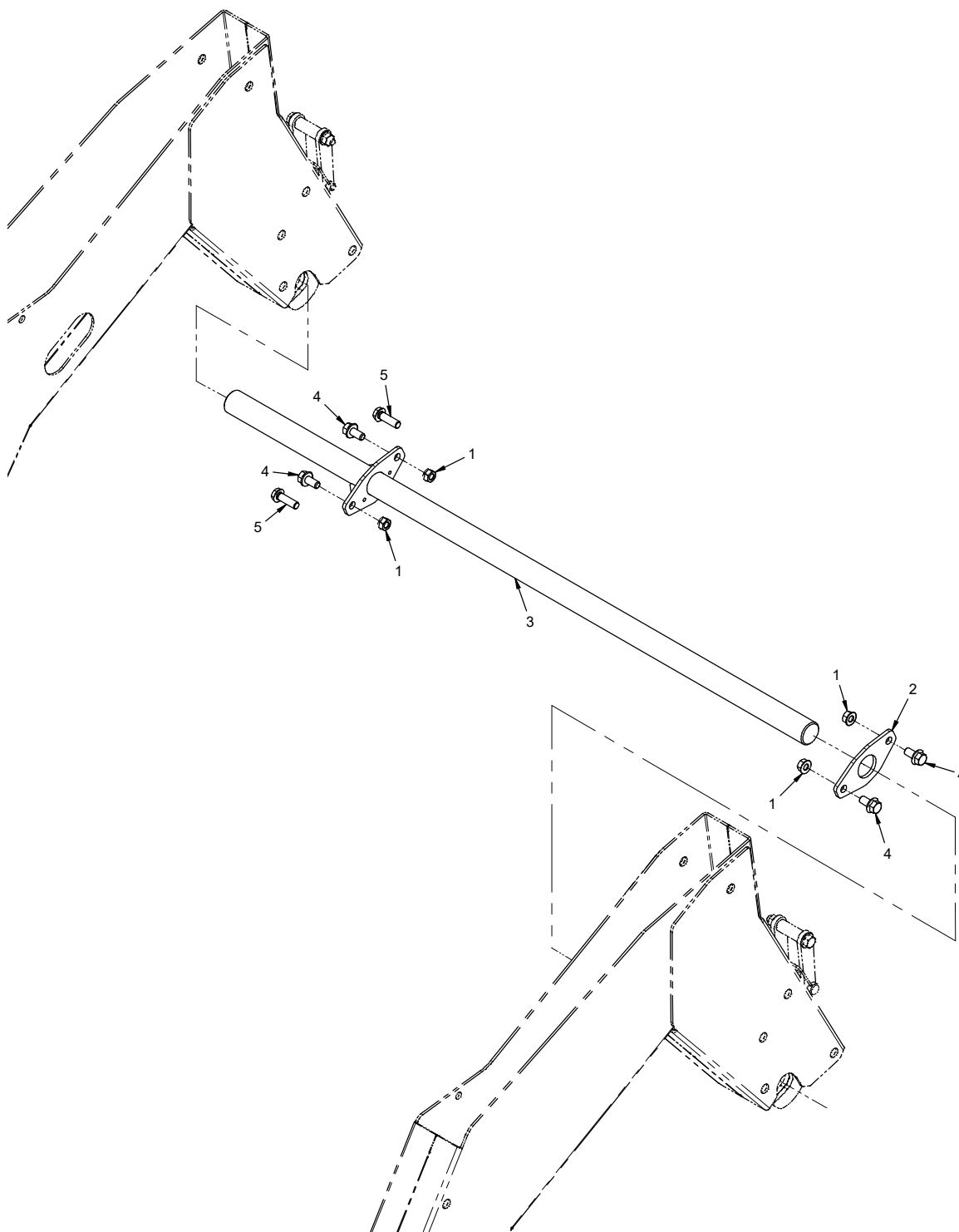
OPTIONS

70.8266 Third Aux Function Hydraulic Diagram

REF.	PART NO.	DESCRIPTION	QTY.
1	20.0460	Hose, 3/8x7.50 SAE 100R17	1
1	20.0425	Hose, 3/8x58.00 SAE 100R17AR (if equipped with Pro Kit)	1
2	20.0448	Hose, 1/4x70.00 SAE 100R17	1
3	20.0448	Hose, 1/4x70.00 SAE 100R17	1
4	20.0471	Hose, 1/4x26.50 SAE 100R17	1
5	20.0471	Hose, 1/4x26.50 SAE 100R17	1
6	20.0266	Hose, 3/8x17.00 SAE 100R17AR	1
7	20.0470	Hose, 3/8x29.00 SAE 100R17	1
8	20.0398	Hose, 1/4x58.00 SAE 100R17AR (from Front Hitch Hydraulic Lift)	1
9	20.0397	Hose, 1/4x48.00 SAE 100R17AR (from Front Hitch Hydraulic Lift) (not used with Pro Kit)	1

OPTIONS

ILLUSTRATED DRAWING Loader Rear Crossbar (Kit #70.4196)



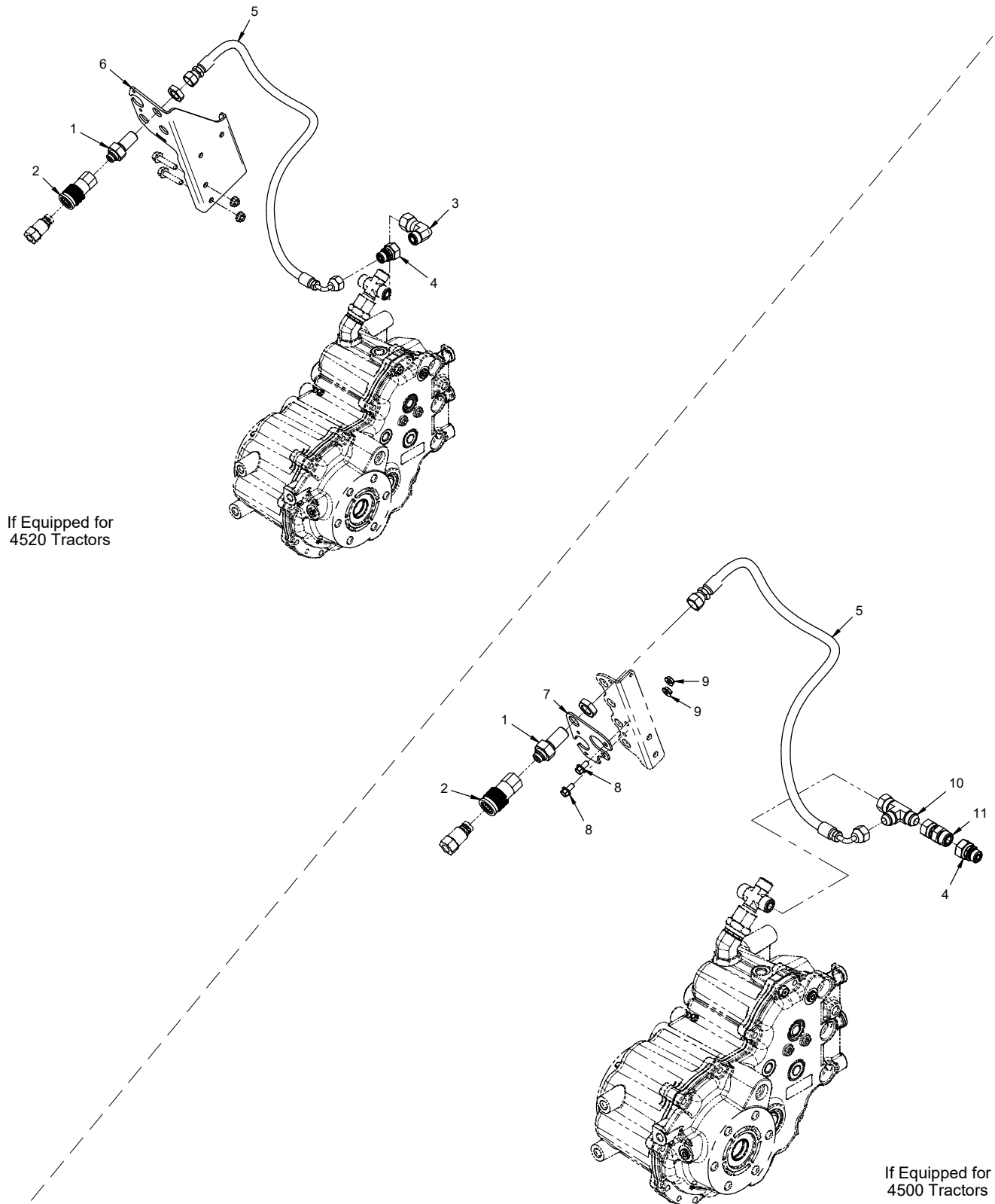
OPTIONS

Loader Rear Crossbar (Kit #70.4196)

REF.	PART NO.	DESCRIPTION	QTY.
1	99.SF06	Nut, SRF 3/8-16 USS	4
2	64.1029	Plate, Rear Clamp Crossbar MT.	1
3	42.0455	Shaft, Rear Anchor Mount	1
4	99.SF0606-1	Bolt, SMF 3/8-16 USS x 3/4	4
5	99.SF0610-1	Bolt, SMF 3/8-16 USS x 1-1/4 (If equipped with Dual Aux Support)	2

OPTIONS

ILLUSTRATED DRAWING Relief Valve (Kit #70.8253)



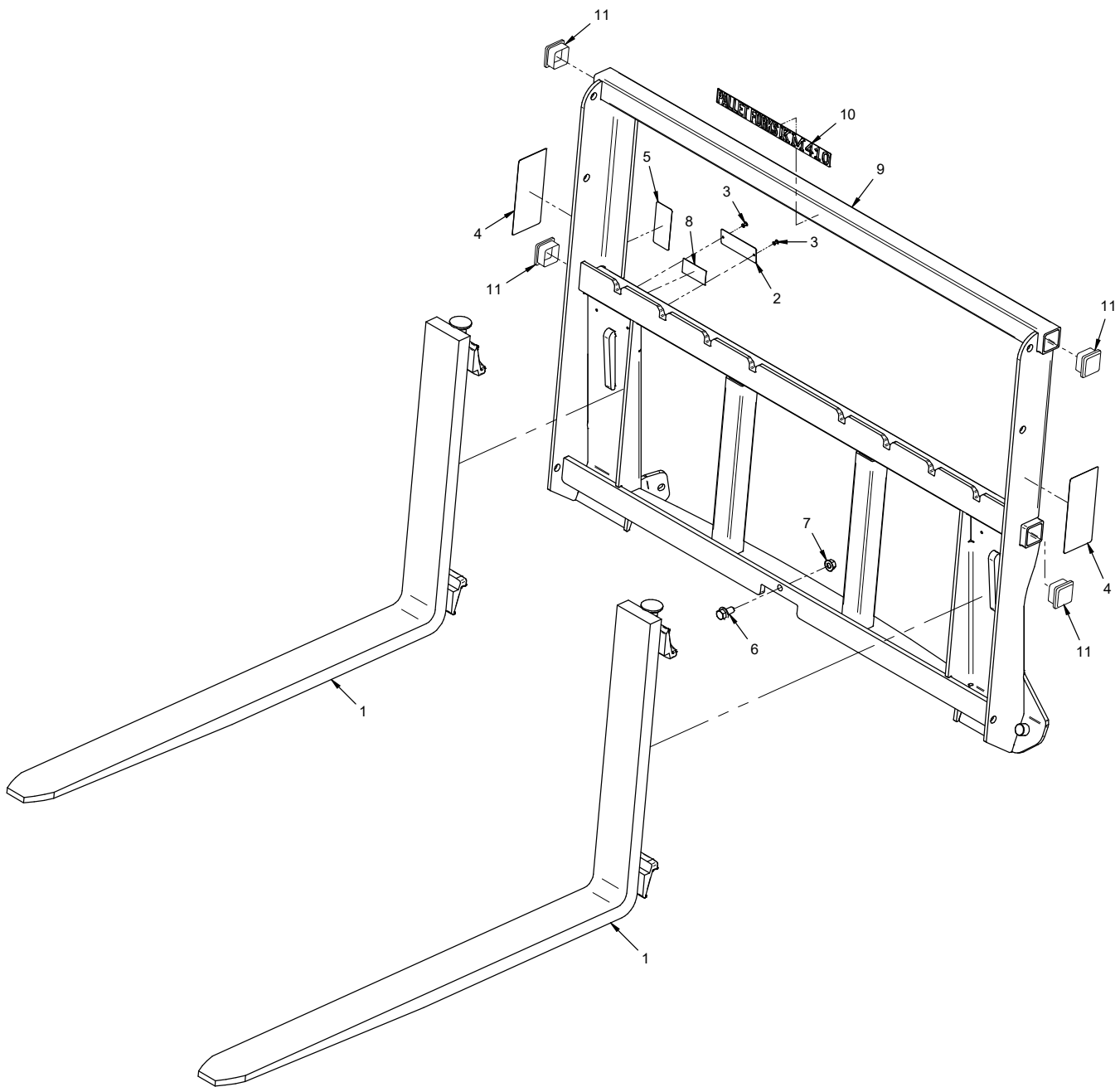
OPTIONS

Relief Valve (Kit 70.8253)

REF.	PART NO.	DESCRIPTION	QTY.
1	25.FF2706-06-04-LN	Fitting, Bulkhead Adapter -06MF x -04MP w/LN.	1
2	23.0177	Coupler, Female Flat Face Quick 1/4	1
3	25.FF6500-08-08	Fitting, 90 Elbow 8MFF x 8FSX	1
4	25.FF2406-08-06	FITTING, STRAIGHT REDUCER -08FF X -06MF	1
5	20.0461	Hose, 1/4x33.00 SAE 100R17	1
6	KM-6101	Weldment, Dual Valve Mount	1
7	KM-1392	Plate, Relief Hose Mount	1
8	99.SF0404-1	Bolt, SMF 1/4-20 X 1/2.	2
9	99.SF04	Nut, SRF 1/4-20 USS	2
10	25.6602-8-8-8.	Fitting, Tee 08Mjx08Mj X 08Fjx	1
11	25.FF6412-08-08	Fitting, Adapter Str 08MF x 08FJIC	1

OPTIONS

ILLUSTRATED DRAWING KM410 Pallet Forks (Kit #70.8265)



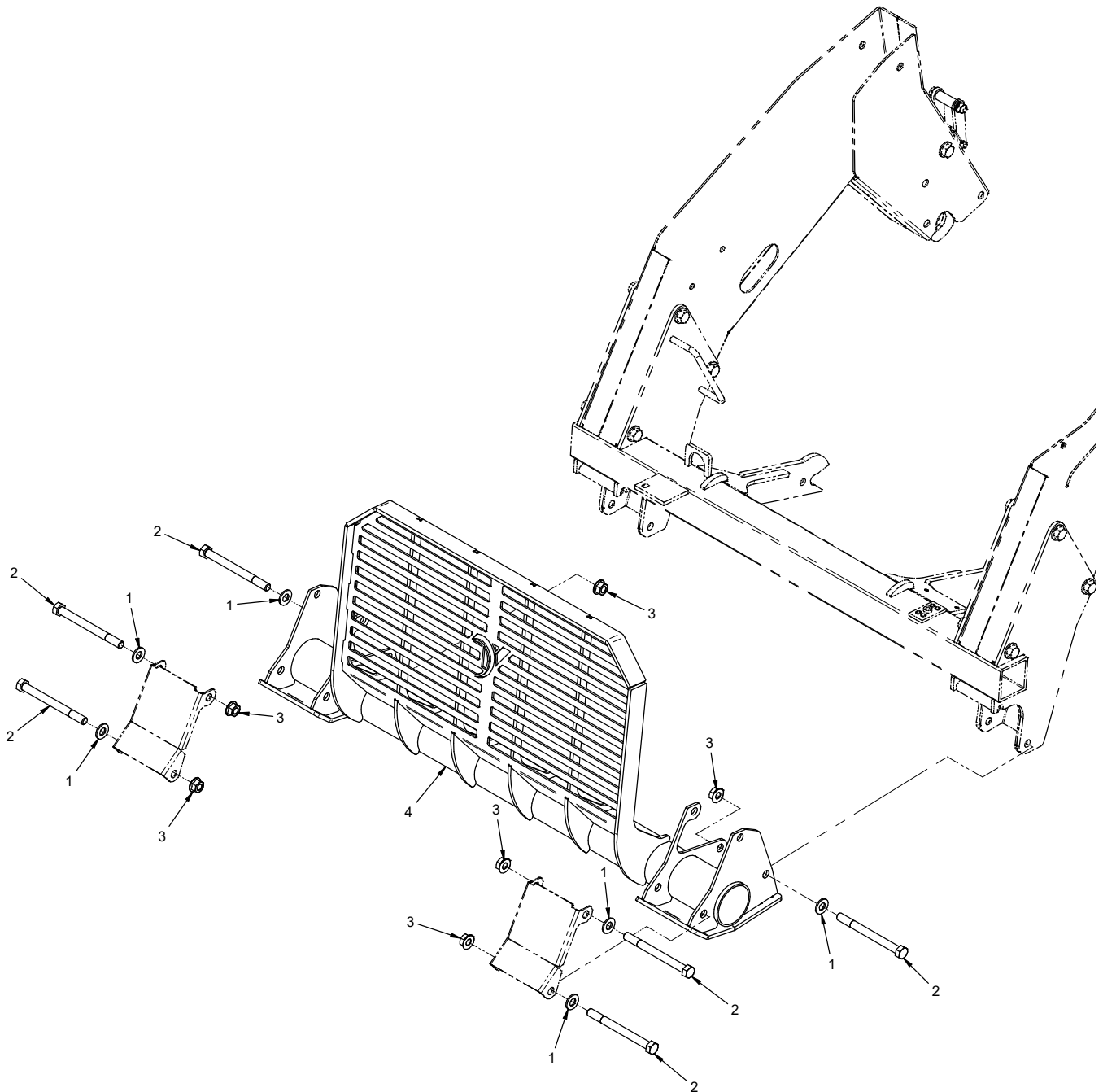
OPTIONS

KM410 Pallet Forks (Kit #70.8265)

REF.	PART NO.	DESCRIPTION	QTY.
1	47.0536	Forks Pair, 1" x 3" x 36"	1
2	N/A	Plate, Ventrac Serial Number	1
3	04.0003	Rivet, Pop 1/8 X 3/8 SS	2
4	00.0800	Decal, Pallet Forks Weight/Slope	2
5	00.0619	Decal, Read Operator's Manual.	1
6	99.SF0606-1	Bolt, SMF 3/8-16 USS x 3/4	1
7	99.SF06	Nut, SRF 3/8-16 USS	1
8	00.0770	Decal, Built in the USA	1
9	KM-6027	Frame, Pallet Forks	1
10	00.0811	Decal, KM410	1
11	05.0100	Plug, Sq. for 1-1/2x11 GA Tube	4

OPTIONS

ILLUSTRATED DRAWING 70.8275 KM500 Brush Guard



OPTIONS

70.8275 KM500 Brush Guard

REF.	PART NO.	DESCRIPTION	QTY.
1	95.08	Washer, Flat 1/2 SAE	6
2	90.0844	Bolt, 1/2-13 UNC x 5-1/2	6
3	99.SF08	Nut, SRF 1/2-13 USS	6
4	KM-6110	Frame, Front Guard	1